8. CHEMICAL MANUFACTURING AND PROCESSING SOURCES

8.1. BLEACHED CHEMICAL WOOD PULP AND PAPER MILLS

In March 1988, EPA and the U.S. pulp and paper industry jointly released the results of a screening study that provided the first comprehensive data on the formation and discharge of CDDs/CDFs from pulp and paper mills (U.S. EPA, 1988d). This early screening study of five bleached kraft mills (the Five Mill Study) confirmed that the pulp bleaching process was primarily responsible for the formation of CDDs/CDFs. The study results showed that 2,3,7,8-TCDD was present in seven of nine bleached pulps, five of five wastewater treatment sludges, and three of five treated wastewater effluents. The study results also indicated that 2,3,7,8-TCDD and 2,3,7,8-TCDF were the principal CDDs/CDFs formed.

To provide EPA with more complete data on the release of these compounds by the U.S. industry, EPA and the U.S. pulp and paper industry jointly conducted a survey during 1988 of 104 pulp and paper mills in the United States to measure levels of 2,3,7,8-TCDD and 2,3,7,8-TCDF in effluent, sludge, and pulp. That study, commonly called the 104 Mill Study, was managed by the National Council of the Paper Industry for Air and Stream Improvement, Inc. (NCASI), with oversight by EPA, and included all mills where chemically produced wood pulps were bleached with chlorine or chlorine derivatives. The final study report (U.S. EPA, 1990a) was released in July 1990.

An initial phase of the 104 Mill Study involved the analysis of bleached pulp (10 samples), wastewater sludge (9 samples), and wastewater effluent (9 samples) from eight kraft mills and one sulfite mill for all 2,3,7,8-substituted CDDs/CDFs. These analyses were conducted to test the conclusion drawn in the Five Mill Study that 2,3,7,8-TCDD and 2,3,7,8-TCDF were the principal CDDs/CDFs found in pulp, wastewater sludge, and wastewater effluent on a TEQ basis. Although at the time of the study there were no reference analytical methods for many of the 2,3,7,8-substituted CDDs/CDFs, the data obtained were considered valid by EPA for the purposes intended because of the identification and quantification criteria used, duplicate sample results, and limited matrix spike experiments. Table 8-1 presents a summary of the results obtained in terms of the median concentrations and the range of concentrations observed for each matrix (pulp, sludge, and effluent). Figures 8-1 through 8-3 present congener profiles for each matrix (normalized to total CDD/CDF and total I-TEQ_{DF}) using the median reported concentrations.

After examination of the raw, mill-specific data, EPA (U.S. EPA, 1990a) concluded that
the congener profiles were fairly consistent across matrices within mills and that 2,3,7,8-TCDD
and 2,3,7,8-TCDF accounted for the majority of TEQ in the samples. Using the median
concentrations and treating nondetect values as either zero or one-half the detection limit (DL),
EPA concluded that 2,3,7,8-TCDF accounted for 95.4 to 99.5% of the total TEQ_{DF} -WHO ₉₈ (95.8)
to 99% of the total I-TEQ $_{DF}$) in pulp, 94.1 to 96.5% of the TEQ $_{DF}$ -WHO $_{98}$ (94.1 to 95.8% of the
I-TEQ $_{DF}$) in sludge, and 81.7 to 96.4% of the TEQ $_{DF}$ -WHO $_{98}$ (81.1 to 91.7% of the I-TEQ $_{DF}$) in
effluent.

NCASI reported on a similar full-congener analysis study for samples collected from eight mills during the mid-1990s (Gillespie, 1997). The results of these analyses are presented in Table 8-2. The frequency of detection of 2,3,7,8-TCDD and 2,3,7,8-TCDF was significantly lower than in the 1988 study; therefore, deriving meaningful summary statistics concerning the relative importance of 2,3,7,8-TCDD and 2,3,7,8-TCDF to the total TEQ is difficult. With all nondetect values assumed to be zero, 2,3,7,8-TCDD and 2,3,7,8-TCDF accounted for 97% of the total effluent TEQ_{DF}-WHO₉₈ (91% of the I-TEQ_{DF}), 53% of the total sludge TEQ_{DF}-WHO₉₈ (46% of the I-TEQ_{DF}), and 87% of the total pulp TEQ_{DF}-WHO₉₈ (87% of the I-TEQ_{DF}). Because of the high frequency of nondetects when all nondetect values are one-half the DL, 2,3,7,8-TCDD and 2,3,7,8-TCDF accounted for only 13% of the total effluent I-TEQ_{DF}, 13% of the total sludge I-TEQ_{DF}, and 28% of the total pulp I-TEQ_{DF}.

In 1992, the pulp and paper industry conducted its own NCASI-coordinated survey of 2,3,7,8-TCDD and 2,3,7,8-TCDF emissions (NCASI, 1993). Ninety-four mills participated in the study, and NCASI assumed that the remaining 10 (of 104) operated at the same levels as measured in the 1988 104 Mill Study. All nondetect values were counted as one-half the DL. If a DL was not reported, it was assumed to be 10 pg/L for effluent and 1 ng/kg for sludge or bleached pulp. The data used in the report were provided by individual pulp and paper companies that had been requested by NCASI to generate the data using the same protocols used in the 104 Mill Study.

In 1993, as part of its efforts to develop revised effluent guidelines and standards for the pulp, paper, and paperboard industry, EPA published the development document for the guidelines and standards being proposed for this industry (U.S. EPA, 1993d). The development document presented estimates of the 2,3,7,8-TCDD and 2,3,7,8-TCDF annual discharges in wastewater from the mills in this industry as of January 1, 1993. To estimate these discharges,

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EPA used the most recent information about each mill from four databases (104 Mill Study, EPA short-term monitoring studies at 13 mills, EPA long-term monitoring studies at eight mills, and industry self-monitoring data submitted to EPA). The 104 Mill Study data were used for only those mills that did not report making any process changes subsequent to the 104 Mill Study and did not submit any more recent effluent monitoring data.

Gillespie (1994) and Gillespie (1995) reported the results of 1993 and 1994 updates, respectively, to the 1992 NCASI survey. As in the 1992 survey, companies were requested to follow the same protocols for generating data used in the 104 Mill Study. Gillespie (1994, 1995) reported that fewer than 10% of mills had 2,3,7,8-TCDD and 2,3,7,8-TCDF concentrations in effluent above the nominal DLs of 10 pg/L and 100 pg/L, respectively. EPA obtained similar results in its short- and long-term sampling for 18 mills; 2,3,7,8-TCDD was detected at four mills, and 2,3,7,8-TCDF was detected at nine mills (U.S. EPA, 1993d).

Gillespie (1994) reported that wastewater sludges at most mills (90%) contained less than 31 ng/kg of 2,3,7,8-TCDD and less than 100 ng/kg of 2,3,7,8-TCDF. Gillespie (1995) reported that 90% of the mills had 2,3,7,8-TCDD and 2,3,7,8-TCDF concentrations in sludge of less than 17 ng/kg and 76 ng/kg, respectively, in 1994. U.S. EPA (1993d) reported similar results but found detectable levels of 2,3,7,8-TCDD and 2,3,7,8-TCDF in sludges from 64% and 85%, respectively, of the facilities sampled.

In Gillespie (1994), nearly 90% of the bleached pulps contained less than 2 ng/kg of 2,3,7,8-TCDD and less than 160 ng/kg of 2,3,7,8-TCDF. Gillespie (1995) reported that 90% of the bleached pulps contained 1.5 ng/ng or less of 2,3,7,8-TCDD and 5.9 ng/kg or less of 2,3,7,8-TCDF. The final levels in white paper products would correspond to levels in bleached pulp, so bleached paper products would also be expected to contain less than 2 ng/kg of 2,3,7,8-TCDD.

On April 15, 1998, EPA promulgated effluent limitations guidelines and standards for certain segments of the pulp, paper, and paperboard industry (Federal Register, 1998c). The industry segments covered by this rulemaking (i.e., the bleached paper-grade kraft and soda subcategory and the paper-grade sulfite subcategory) are those segments responsible for more than 90% of the bleached chemical pulp production in the United States. For this rule, EPA updated the estimates of baseline loadings made in 1993 for the proposed rule by using more recent data collected by EPA, NCASI (including the 1994 NCASI survey), and individual facilities (U.S. EPA, 1997f). These revised estimates are presented in the last column in Table 8-

3. EPA projects that, after full compliance with these rules, annual TEQ discharges will be reduced to 5 g in effluent and 7 g in sludge.

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8.1.1. Estimates of National Emissions in 1987 and 1995

The U.S. annual discharges of 2,3,7,8-TCDD and 2,3,7,8-TCDF are summarized in Table 8-3 for each of the six surveys discussed above. EPA release estimates for 1988 (U.S. EPA, 1990a) and for 1995 (U.S. EPA, 1997f) are believed to best represent emissions in reference years 1987 and 1995, respectively. During the period between EPA's 104 Mill Study and issuance of the development document (U.S. EPA, 1993d), the U.S. pulp and paper industry reduced releases of CDDs/CDFs, primarily by instituting numerous process changes to reduce the formation of CDDs/CDFs during the production of chemically bleached wood pulp. Details on the process changes implemented are provided in U.S. EPA (1993d) and Gillespie (1995). Much of the reduction between 1988 and 1995 can be attributed to process changes for pollution prevention.

The confidence ratings for these release estimates are judged to be high because direct measurements were made at virtually all facilities, indicating a high level of confidence in both the production and the emission factor estimates. The best estimates of annual emissions in 1987 (i.e., the 1988 estimates presented in Table 8-3) are 356 g TEQ/yr for effluent and 343 g TEQ/yr for sludge. The best estimates of annual emissions in 1995 (i.e., the 1995 estimates presented in Table 8-3) are 28 g TEQ/yr for effluent and 50 g TEQ/yr for sludge. The CDD/CDF content in bleached chemical wood pulp as a product is estimated to be approximately 505 g TEQ and 40 g TEQ in 1987 and 1995, respectively. Although EPA provided an estimate of contaminant levels of CDDs/CDFs in wood pulp, it is currently not known if the dioxin contamination in the product actually resulted in a release to the open and circulating environment.

In 1990, the majority (75.5%) of the wastewater sludge generated by these facilities was placed in landfills or in surface impoundments, with the remainder incinerated (20.5%), applied to land directly or as compost (4.1%), or distributed as a commercial product (less than 1%) (U.S. EPA, 1993e). Data on the disposition of wastewater sludges are available only for years 1988 through 1995. On the basis of these data, the best estimate of TEQ applied to land (i.e., not incinerated or landfilled) is 14.1 g TEQ (4.1% of 343 g) for 1987 and 2 g (4.1% of 50 g) for 1995. These emission estimates are assigned a high level of confidence on the basis of the high confidence ratings given to both the activity level and emission factor estimates.

8.1.2. Estimates of National Emissions in 2000

In 2000, NCASI provided estimates of congener-specific CDD/CDF releases from the pulp and paper industry in effluent, wastewater residuals, and pulp (Gillespie, 2002). Emission factors were taken from the "NCASI Handbook of Chemical Specific Information for SARA (Superfund Amendments and Reauthorization Act) Section 313 Form R Reporting." Emission factors were compiled from valid test data supplied to NCASI by a variety of sources, including member companies that had performed the tests in response to a regulatory program. The mass throughput parameter of total pulp production (31.9 million metric tons/yr) was provided by the American Forest and Paper Association and included data from 12 elemental chlorine-free mills. The effluent flow from chemical pulp mills with aerated stabilization basins (1509 million gal/day) and with activated sludge treatment (660 million gal/day) was taken from the NCASI database and included data from five aerated stabilization basin mills and three activated sludge treatment mills. The primary waste treatment residuals from pulp mills (0.974 million dry metric tons/yr) and the combined, secondary, and dredged waste treatment residuals from pulp mills (1.37 million dry metric tons/yr) were also taken from the NCASI database and included data from five mills for the primary residuals and data from three mills for the secondary residuals (Gillespie, 2002).

Table 8-4 provides a breakdown of TEQ_{DF}-WHO₉₈ concentrations and emissions by congener. Total TEQ_{DF}-WHO₉₈ concentrations were reported to be 0.49 pg/L, 1.72 ng/kg, and 0.02 pg/g for effluent, sludge, and pulp, respectively. CDD/CDF emission estimates were reported as 1.02 g TEQ_{DF}-WHO₉₈/yr, 1.93 g TEQ_{DF}-WHO₉₈/yr, and 0.582 g TEQ_{DF}-WHO₉₈/yr for effluent, sludge, and pulp, respectively.

Fifty-one percent of the sludge generated was sent to landfills or lagoons. It is uncertain how much of the remaining 49% of the sludge was applied to land. However, a conservative estimate can be developed by applying the 4.1% used to develop the 1987 and 1995 estimates. In this case, 0.08 g TEQ_{DF}.WHO₉₈/yr of sludge is estimated to have been applied to land in 2000. These estimates are assigned a high confidence rating because they are based on recent industry survey data; however, EPA is working with NCASI to develop a QA/QC protocol to monitor the data being collected.

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8.2. MANUFACTURE OF CHLORINE, CHLORINE DERIVATIVES, AND METAL CHLORIDES

Testing of CDD/CDF emissions to air, land, or water from U.S. manufacturers of chlorine, chlorine derivatives, and metal chlorides on which to base estimates of national emissions has not been reported. Sampling of graphite electrode sludges from European chlorine manufacturers indicates high levels of CDFs. Limited sampling of chlorine derivatives and metal chlorides in Europe indicates low-level contamination in some products.

8.2.1. Manufacture of Chlorine

Chlorine gas is produced by electrolysis of brine electrolytic cells. Until the late 1970s, the primary type of electrolytic process used in the chloralkali industry to produce chlorine consisted of the use of mercury cells containing graphite electrodes. As shown in Table 8-5, high levels of CDFs have been found in several samples of graphite electrode sludge from facilities in Europe. The CDFs predominate in these sludges, and the 2,3,7,8-substituted congeners account for a large fraction of the respective congener totals (Rappe et al., 1990b, 1991; Rappe, 1993; Strandell et al., 1994). During the 1980s, titanium metal anodes were developed to replace graphite electrodes (U.S. EPA, 1982a; Curlin and Bommaraju, 1991). Currently, no U.S. facility is believed to use graphite electrodes in the production of chlorine gas (telephone conversation between L. Phillips, Versar, Inc., and T. Fielding, U.S. EPA, Office of Water, February 1993).

Although the origin of the CDFs in graphite electrode sludge is uncertain, chlorination of the cyclic aromatic hydrocarbons (such as dibenzofuran) present in the coal tar used as a binding agent in the graphite electrodes has been proposed as the primary source (Strandell et al., 1994). For this reason, sludges produced using metal electrodes were not expected to contain CDFs. However, results of an analysis of metal electrode sludge from a facility in Sweden, analyzed as part of the Swedish Dioxin Survey, showed that the sludge contained high levels of CDFs (similar to those of the graphite sludge) and primarily nondetectable levels of CDDs (Strandell et al., 1994). The sludge showed the same type of CDF congener pattern reported by Rappe et al. (1991) and Rappe (1993). Strandell et al. (1994) suggested that chlorination of polyaromatic hydrocarbons present in the rubber linings of the electrolytic cell may have formed the CDFs found in the one sample analyzed.

Although EPA does not regulate CDDs/CDFs specifically, it issued restrictions under the Resource Conservation and Recovery Act (RCRA) on the land disposal of wastewater and sludges generated by chlorine manufacturers that use the mercury cell process and the diaphragm process (with graphite electrodes) (waste codes K071, K073, and K106) (40 CFR 268).

8.2.2. Manufacture of Chlorine Derivatives and Metal Chlorides

The limited sampling of chlorine-derivative products indicates that they contain very low, if any, concentrations of CDDs/CDFs. Rappe et al. (1990c) analyzed a sample of chlorine bleach consisting of 4.4% sodium hypochlorite. Most of the 2,3,7,8-substituted CDD/CDF congeners were below the limits of detection (0.3 to 7 pg/L for all congeners except OCDD and OCDF, which were 12 and 20 pg/L, respectively). No 2,3,7,8-substituted CDDs were detected. Tetra-, penta-, and hexa-CDFs were detected at levels of 13 pg/L or lower. The TEQ content of the sample was 4.9 pg I-TEQ_{DF}/L. Hutzinger and Fiedler (1991a) reported finding no CDDs/CDFs at a detection limit of 4 μ g/kg in chlorine gas or in samples of 10% sodium hypochlorite, 13% sodium hypochlorite, and 31 to 33% hydrochloric acid at a detection limit of 1 μ g/kg.

Hutzinger and Fiedler (1991a) reported the results of analyses of samples of ferric chloride (FeCl₃), aluminum trichloride (AlCl₃), CuCl₂, CuCl, silicon tetrachloride (SiCl₄), and titanium tetrachloride (TiCl₄) for their content of HpCDF, OCDF, HpCDD, and OCDD. The sample of FeCl₃ contained HpCDF and OCDF in the low μ g/kg range, but no HpCDD or OCDD was detected at a DL of 0.02 μ g/kg. One of the two samples of AlCl₃ analyzed also contained a low (μ g/kg) concentration of OCDF. The samples of CuCl₂ and CuCl contained concentrations of HpCDF, OCDF, and OCDD of less than 1 μ g/kg. The results are presented in Table 8-6.

8.3. MANUFACTURE OF HALOGENATED ORGANIC CHEMICALS

Several chemical production processes generate CDDs/CDFs (Versar, 1985; Hutzinger and Fiedler, 1991a). CDDs/CDFs can be formed during the manufacture of chlorophenols, chlorobenzenes, and chlorobiphenyls (Versar, 1985; Ree et al., 1988). Consequently, disposal of industrial wastes from manufacturing facilities producing these compounds may result in the release of CDDs/CDFs to the environment. Also, the products themselves may contain these compounds, and their use or consumption may result in additional releases to the environment.

CDD/CDF congener distribution patterns indicative of noncombustion sources have been observed in sediments in southwest Germany and the Netherlands. According to Ree et al.

(1988), the congener patterns found suggest that wastes from the production of chlorinated organic compounds may be important historical sources of CDD/CDF contamination in these regions. The production and use of many of the chlorophenols, chlorophenoxy herbicides, and PCB products are now banned or strictly regulated in most countries. However, these products may have been a source of the environmental contamination that occurred prior to the 1970s and may continue to be a source of environmental releases under certain limited use and disposal conditions (Rappe, 1992a).

8.3.1. Chlorophenols

Chlorophenols have been widely used for a variety of pesticidal applications. The more-highly chlorinated phenols (tetra- and pentachlorophenol [PCP]) and their sodium salts have been used primarily for wood preservation. The less-chlorinated phenols have been used primarily as chemical intermediates in the manufacture of other pesticides. For example, 2,4-dichlorophenol is used to produce the herbicides 2,4-dichlorophenoxyacetic acid (2,4-D), 4-(2,4-dichlorophenoxy)butanoic acid (2,4-DB), 2-(2,4-dichlorophenoxy)-propanoic acid (2,4-DP), Nitrophen, Genite, and Zytron, and 2,4,5-trichlorophenol was used to produce hexachlorophene, 2,4,5-T, Silvex, Erbon, Ronnel, and Gardona (Gilman et al., 1988; Hutzinger and Fiedler, 1991a). (Sections 8.3.7 and 8.3.8 contain information on EPA actions to control CDD/CDF contamination of pesticides, including PCP and its salts, and to obtain additional data on CDD/CDF contamination of pesticides.)

The two major commercial methods used to produce chlorophenols are (1) electrophilic chlorination of molten phenol by chlorine gas in the presence of catalytic amounts of a metal chloride and organic chlorination promoters and stabilizers, and (2) alkaline hydrolysis of chlorobenzenes under heat and pressure using aqueous methanolic sodium hydroxide. Other manufacturing methods include conversion of diazonium salts of various chlorinated anilines and chlorination of phenolsulfonic acids and benzenesulfonic acids, followed by the removal of the sulfonic acid group (Gilman et al., 1988; Hutzinger and Fiedler, 1991a).

Because of the manufacturing processes employed, commercial chlorophenol products can contain appreciable amounts of impurities (Gilman et al., 1988). During the direct chlorination of phenol, CDDs/CDFs can form either by the condensation of tri-, tetra-, and pentachlorophenols or by the condensation of chlorophenols with hexachlorocyclohexadienone (which forms from excessive chlorination of phenol). During alkaline hydrolysis of

chlorobenzenes, CDDs/CDFs can form through chlorophenate condensation (Ree et al., 1988; Gilman et al., 1988; Hutzinger and Fiedler, 1991a).

The limited information on CDD/CDF concentrations in chlorophenols published in the 1970s and early 1980s was compiled by Versar (1985) and Hutzinger and Fiedler (1991a). The results of several major studies cited by these reviewers (Firestone et al., 1972; Rappe et al., 1978a, 1978b) are presented in Table 8-7. Typically, CDDs/CDFs were not detected in monochlorophenols and dichlorophenols (DCP) but were reported in trichlorophenols (TrCP) and tetrachlorophenols (TeCP). More recent results of testing of 2,4-dichlorophenol (2,4-DCP), performed in response to the Toxic Substances Control Act (TSCA) dioxin/furan test rule, showed no detectable concentrations of 2,3,7,8-substituted tetra- through hepta-CDD/CDFs.

Other than a study by Hagenmaier (1986) that reported finding 2,3,7,8-TCDD at a concentration of 0.3 µg/kg in a sample of 2,3,4,5-tetrachlorophenol, no more recent data on concentrations of CDDs and CDFs could be found in the literature for the mono- through tetrachlorophenols. Tables 8-8 and 8-9 present summaries of several studies that reported CDD/CDF concentrations in PCP and in PCP-Na products, respectively. Many of these studies do not report congener-specific concentrations, and many are based on products obtained from non-U.S. sources.

8.3.1.1. Regulatory Actions for Chlorophenols

Section 8.3.8 of this report describes regulatory actions taken by EPA to control the manufacture and use of chlorophenol-based pesticides. In the mid-1980s, EPA's Office of Solid Waste (OSW) promulgated, under RCRA, land disposal restrictions on wastes (wastewaters and nonwastewaters) resulting from the manufacture of chlorophenols (40 CFR 268). Table 8-10 lists all wastes in which CDDs/CDFs are specifically regulated by EPA as hazardous constituents, including chlorophenol wastes (waste codes F020 and F021). The regulations prohibit the land disposal of these wastes until they are treated to a level below the routinely achievable DLs in the waste extract listed in Table 8-10 for each of the following congener groups: TCDDs, PeCDDs, HxCDDs, TCDFs, PeCDFs, and HxCDFs. Wastes from PCP-based wood-preserving operations (waste codes K001 and F032) are also regulated as hazardous wastes under RCRA (40 CFR 261).

EPA's Office of Water promulgated effluent limitations for facilities that manufacture chlorinated phenols and discharge treated wastewater (40 CFR 414.70). These effluent

limitations do not specifically regulate CDDs or CDFs. The effluent limitations for the individually regulated chlorinated phenols are less than or equal to 39 μ g/L for facilities that use biological end-of-pipe treatment.

DCPs and TrCPs are subject to reporting under the dioxin/furan test rule, which is discussed in Section 8.3.7 of this report. Since the effective date of that rule (June 5, 1987), only the 2,4-DCP isomer has been commercially produced in (or imported to) the United States, and as noted in Table 8-7, no CDDs/CDFs were detected in the product. Testing is required for the other DCPs and TrCPs, if manufacture or importation resumes. Similarly, TeCPs were subject to reporting under the Dioxin/Furan Pesticide Data Call-In (DCI) (discussed in Section 8.3.8 of this report). Since issuance of the DCI, the registrants of TeCP-containing pesticide products have elected to no longer support the registration of their products in the United States.

In January 1987, EPA entered into a settlement agreement with PCP manufacturers that set limits, effective in February 1989, on the allowed uses of PCP and its salts and the maximum allowable concentrations of 2,3,7,8-TCDD and HxCDDs. Section 8.3.8 discusses the 1987 PCP settlement agreement and includes estimates of current releases of CDDs/CDFs associated with use of PCP in the United States. Section 12.3.1 provides an estimate of the amount of CDDs/CDFs that may have entered the environment or that are contained within treated wood products as a result of prior use of PCP and PCP-Na.

Since the late 1980s, U.S. commercial production of chlorophenols has been limited to 2,4-dichlorophenol (2,4-DCP) and PCP. As noted above, disposal of wastes generated during the manufacture of chlorophenols is strictly regulated, and thus releases to the environment are expected to be negligible. With regard to releases associated with the use of 2,4-DCP, no CDDs/CDFs have been detected in 2,4-DCP. Releases associated with the use of PCP are presented in Sections 8.3.8 and 12.3.1.

8.3.2. Chlorobenzenes

Chlorobenzenes have been produced in the United States since 1909. U.S. production operations were developed primarily to provide chemical raw materials for the production of phenol, aniline, and various pesticides based on the higher chlorinated benzenes. Because of (incremental) changes in the processes used to manufacture phenol and aniline and the phaseout of highly chlorinated pesticides such as DDT and hexachlorobenzene, U.S. production of chlorobenzenes in 1988 had decreased to 50% of the peak production level, in 1969.

Chlorobenzenes can be produced via three methods: (1) electrophilic substitution of benzene (in liquid or vapor phase) with chlorine gas in the presence of a metal salt catalyst, (2) oxidative chlorination of benzene with HCl at 150 to 300 °C in the presence of a metal salt catalyst, and (3) dehydrohalogenation of hexachlorocyclohexane wastes at 200 to 240 °C with a carbon catalyst to produce trichlorobenzene, which can be further chlorinated to produce morehighly chlorinated benzenes (Ree et al., 1988; Hutzinger and Fiedler, 1991a; Bryant, 1993).

All chlorobenzenes currently manufactured in the United States are produced by the electrophilic substitution process using liquid-phase benzene (i.e., temperature is at or below 80 °C). Ferric chloride is the most common catalyst employed. Although this method can be used to produce mono- through hexachlorobenzene, the extent of chlorination is controlled to yield primarily monochlorobenzene (MCBz) and dichlorobenzene (DCBz). The finished product is a mixture of chlorobenzenes, and refined products must be obtained by distillation and crystallization (Bryant, 1993).

CDDs/CDFs can be produced inadvertently during the manufacture of chlorobenzenes by nucleophilic substitution and pyrolysis mechanisms (Ree et al., 1988). The criteria required for production of CDDs/CDFs via nucleophilic substitution are (1) oxygen as a nuclear substituent (i.e., presence of chlorophenols) and (2) production or purification of the substance under alkaline conditions. Formation via pyrolysis requires reaction temperatures above 150 °C (Ree et al., 1988; Hutzinger and Fiedler, 1991a). The liquid-phase electrophilic substitution process currently used in the United States does not meet either of these criteria. Although Ree et al. and Hutzinger and Fiedler state that the criteria for formation of CDDs/CDFs via nucleophilic substitution may be present in the catalyst neutralization and purification/distillation steps of the manufacturing process, Opatick (1995) states that the chlorobenzene reaction product in U.S. processes remains mildly acidic throughout these steps.

Table 8-11 summarizes the very limited published information on CDD/CDF contamination of chlorobenzene products. The presence of CDDs/CDFs has been reported in TCBz, PeCBz, and HCBz. No CDDs/CDFs have been reported in MCBz or DCBz. Conflicting data exist concerning the presence of CDDs/CDFs in TCBz. One study (Villanueva et al., 1974) detected no CDDs/CDFs in one sample of 1,2,4-TCBz at a DL of 0.1 µg/kg. Hutzinger and Fiedler (1991a) reported unpublished results of Dr. Hans Hagenmaier showing CDD/CDF congener group concentrations ranging from 0.02 to 0.074 µg/kg in a sample of mixed TCBz. Because the TCBz examined by Hagenmaier contained about 2% hexachlorocyclohexane, it is

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reasonable to assume that the TCBz was produced by dehydrohalogenation of hexachlorocyclohexane (a manufacturing process not currently used in the United States).

8.3.2.1. Regulatory Actions for Chlorobenzenes

EPA determined, as part of the Federal Insecticide, Fungicide, and Rodenticide Act (FIFRA) DCI (discussed in Section 8.3.8), that the 1,4-DCBz manufacturing processes used in the United States are not likely to form CDDs/CDFs. MCBz, DCBz, and TCBz are listed as potential precursor chemicals under the TSCA dioxin/furan test rule and are subject to reporting (see Section 8.3.7). In addition, EPA issued a Significant New Use Rule (SNUR) under Section 5(a)(2) of TSCA on December 1, 1993 (effective January 14, 1994) for PeCBz and 1,2,4,5-TeCBz (Federal Register, 1993c). This rule requires persons to submit a notice to EPA at least 90 days before manufacturing, importing, or processing either of these compounds in amounts of 10,000 pounds or greater per year per facility for any use. All registrations of pesticide products containing HCBz were cancelled in the mid-1980s (Carpenter et al., 1986).

OSW promulgated land disposal restrictions on wastes (i.e., wastewaters and nonwastewaters) resulting from the manufacture of chlorobenzenes (40 CFR 268). Table 8-10 lists all solid wastes for which EPA specifically regulates CDDs and CDFs, including chlorobenzene wastes, as hazardous constituents. The regulations prohibit the land disposal of these wastes until they are treated to a level below the routinely achievable DLs in the waste extract listed in Table 8-10 for each of the following congener groups: TCDDs, PeCDDs, HxCDDs, TCDFs, PeCDFs, and HxCDFs.

EPA's Office of Water promulgated effluent limitations for facilities that manufacture chlorinated benzenes and discharge treated wastewater (40 CFR 414.70). These effluent limitations do not specifically address CDDs and CDFs. The following chlorinated benzenes are regulated: chlorobenzene; 1,2-dichlorobenzene; 1,3-dichlorobenzene; 1,4-dichlorobenzene; 1,2,4-trichlorobenzene; and hexachlorobenzene. The effluent limitations for the individual regulated chlorinated benzenes are less than or equal to 77 μ g/L for facilities that use biological end-of-pipe treatment and less than or equal to 196 μ g/L for facilities that do not use biological end-of-pipe treatment.

Since at least 1993, U.S. commercial production of chlorobenzenes has been limited to MCBz, 1,2-dichlorobenzene (1,2-DCBz), 1,4-dichlorobenzene (1,4-DCBz), and, to a much lesser extent, 1,2,4-trichlorobenzene (1,2,4-TCBz). As noted above, CDD/CDF formation is not

expected under the normal operating conditions of the processes currently used in the United
States to produce these four chemicals. No tetra-, penta-, or hexachlorinated benzenes are now
intentionally produced or used in the United States (Bryant, 1993). Thus, releases of
CDDs/CDFs from the manufacture of chlorobenzenes in 1995 were estimated to be negligible.
Because the information available on CDD/CDF content of MCBz to PeCBz is very limited and
is based primarily on unpublished European data, and because information on the chlorobenzene
manufacturing processes in place during 1987 is not readily available, no emission estimates can

8.3.3. Chlorobiphenyls

be made for 1987.

PCBs are manufactured by the direct batch chlorination of molten biphenyl in the presence of a catalyst, followed by separation and purification of the desired chlorinated biphenyl fractions. During the manufacture of PCBs, the inadvertent production of CDFs also occurs. This section addresses potential releases of CDDs/CDFs associated with leaks and spills of PCBs. CDFs have been shown to form when PCB-containing transformers and capacitors undergo malfunctions or are subjected to fires that result in accidental combustion of the dielectric fluid. This combustion source of PCB-associated CDFs is discussed in Section 6.6. Section 11.2 addresses releases of dioxin-like PCBs.

PCB production is believed to have occurred in 10 countries. The total amount of PCBs produced worldwide since 1929 (i.e., the first year of known production) is estimated to total 1.5 billion kg. Initially, PCBs were primarily used as dielectric fluids in transformers. After World War II, PCBs found steadily increasing use as dielectric fluids in capacitors, as heat-conducting fluids in heat exchangers, and as heat-resistant hydraulic fluids in mining equipment and vacuum pumps. PCBs also were used in a variety of "open" applications (i.e., uses from which PCBs cannot be recollected) including plasticizers, carbonless copy paper, lubricants, inks, laminating agents, impregnating agents, paints, adhesives, waxes, additives in cement and plaster, casting agents, dedusting agents, sealing liquids, fire retardants, immersion oils, and pesticides (DeVoogt and Brinkman, 1989).

PCBs were manufactured in the United States from 1929 until 1977. U.S. production peaked in 1970, with a volume of 38.56 million kg. Monsanto Corporation, the major U.S. producer, voluntarily restricted the use of PCBs in 1971, and annual production fell to 18.14 million kg in 1974. Monsanto Corporation ceased PCB manufacture in mid-1977 and shipped

the last inventory in October 1977. Regulations issued by EPA beginning in 1977, principally under TSCA (40 CFR 761), strictly limited the production, import, use, and disposal of PCBs. (See Section 4.1 for details on TSCA regulations.) The estimated cumulative production and consumption volumes of PCBs in the United States from 1930 to 1975 were 635.03 million kg produced; 1.36 million kg imported (primarily from Japan, Italy, and France); 568.35 million kg sold in the United States; and 68.04 million kg exported (ATSDR, 1993; DeVoogt and Brinkman, 1989).

Monsanto Corporation marketed technical-grade mixtures of PCBs primarily under the trade name Aroclor. The Aroclors are identified by a four-digit numbering code in which the last two digits indicate the chlorine content by weight percent. The exception to this coding scheme is Aroclor 1016, which contains only mono- through hexachlorinated congeners with an average chlorine content of 41%. The following list shows the percentages of total Aroclor production, by (Aroclor mixture) during 1957 to 1977, as reported by Brown (1994).

15		1957–1977
16		U.S. Production
17	<u>Aroclor</u>	(%)
18	1221	0.96
19	1016	12.88
20	1232	0.24
21	1242	51.76
22	1248	6.76
23	1254	15.73
24	1260	10.61
25	1262	0.83
26	1268	0.33

The trade names of the major commercial technical-grade mixtures of PCBs manufactured in other countries included *Clophen* (Germany), *Fenclor* and *Apirolio* (Italy), *Kanechlor* (Japan), *Phenoclor* and *Pyralene* (France), *Sovtel* (USSR), *Delor* and *Delorene* (Czechoslovakia), and *Orophene* (German Democratic Republic) (DeVoogt and Brinkman, 1989). Some of the mixtures marketed under these trade names were similar in terms of chlorine content (by weight percent and average number of chlorines per molecule) to various Aroclors,

as shown below. Mixtures that are comparable in terms of chlorine content were marketed under several trade names, as shown below.

<u>Aroclor</u>	Clophen	Pyralene	Phenoclor	<u>Fenclor</u>	Kanechlor
1232		2000			200
1242	A-30	3000	DP-3	42	300
1248	A-40		DP-4		400
1254	A-50		DP-5	54	500
1260	A-60		DP-6	64	600

During the commercial production of PCBs, thermal oxidative cyclization under alkaline conditions resulted in the inadvertent production of CDFs in most of the commercial PCB mixtures (Brown et al., 1988; ATSDR, 1993). Bowes et al. (1975a) first reported detection of CDFs in Aroclor products; samples of unused Aroclors manufactured in 1969 and 1970 were found to have CDF (i.e., TCDF through HxCDF) concentrations ranging from 0.8 to 2 mg/kg. Bowes et al. (1975b) employed congener-specific analytical methodology and detected 2,3,7,8-TCDF and 2,3,4,7,8-PeCDF at concentrations ranging from 0.11 to 0.33 mg/kg and 0.12 to 0.83 mg/kg, respectively, in unused samples of Aroclor 1254 and Aroclor 1260. The presence of CDDs in commercial PCB mixtures, although at much lower concentrations than those of the CDFs, was reported by Hagenmaier (1987) and Malisch (1994). Table 8-12 presents the CDF and CDD congener group concentrations reported by Bowes et al. (1975a) and those reported in subsequent years for unused PCBs by Erickson (1986), ATSDR (1993), Hagenmaier (1987), and Malisch (1994).

Several researchers reported concentrations of specific CDD/CDF congeners in commercial PCB mixtures (Bowes et al., 1975b; Brown et al., 1988; Hagenmaier, 1987; Malisch, 1994). Table 8-13 presents the results of these four studies. Only the Hagenmaier (1987) and Malisch (1994) studies, however, reported the concentrations of all 2,3,7,8-substituted CDDs and CDFs. It is evident from the table that major variations are found in the levels of 2,3,7,8-TCDF and 2,3,4,7,8-PeCDF in the Clophen mixtures reported by Hagenmaier (1987) and Malisch (1994) and the corresponding levels in the Aroclor mixtures reported by Bowes et al. (1975b) and Brown et al. (1988).

Brown et al. (1988) compared the levels of 2,3,7,8-TCDF; 2,3,4,7,8-PeCDF; and 1,2,3,7,8,9-HxCDF in used samples (i.e., samples from previously used capacitors and transformers) and unused samples of Aroclors 1016, 1242, 1254, and 1260. The concentration 03/04/05

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ranges reported for the used and unused Aroclors were similar, leading Brown et al. (1988) to conclude that CDFs are not formed during the normal use of PCBs in electrical equipment.

Amounts of CDD/CDF TEQ emissions that may have been released to the environment during 1987, 1995, and 2000 from spills and leaks of in-service PCBs cannot be accurately estimated because reliable data regarding leaked and spilled PCBs are not available.

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8.3.4. Polyvinyl Chloride

PVC resins are produced when free radical initiators are used to induce the polymerization of vinyl chloride monomer (VCM). With the exception of one plant that uses a process involving the catalytic reaction of acetylene and HCl to manufacture VCM directly, VCM is typically produced by the thermal dehydrochlorination (commonly known as cracking) of ethylene dichloride (EDC). The cracking of EDC requires elevated pressure (20 to 30 atmospheres) and temperature (450 to 650 °C) and yields VCM and HCl at about a 1:1 molar ratio. EDC is produced by two different methods: (1) direct chlorination of ethylene with chlorine in the presence of a catalyst at a temperature of 50 to 60 °C and pressure of 4 to 5 atmospheres, and (2) oxychlorination, which involves reaction of ethylene with HCl and oxygen in the presence of a catalyst at temperatures generally less than 325 °C. The primary source of HCl for the oxychlorination process is the HCl produced from the cracking of EDC to form VCM. All VCM plants, with the exception of the one facility noted above, are integrated with EDC production facilities (Vinyl Institute, 1998).

Although it has generally been recognized that CDDs/CDFs are formed during the manufacture of EDC, VCM, and PVC, manufacturers and environmental public interest groups have disagreed as to the quantity of CDDs/CDFs that are formed and released to the environment in wastes and possibly in PVC products. Although EPA regulates emissions from EDC/VCM production facilities under the Clean Water Act (40 CFR 61), the Clean Air Act (40 CFR 414), and RCRA (40 CFR 268, waste codes F024, K019, and K020), CDDs/CDFs are not specifically regulated pollutants; as a consequence, monitoring data for CDDs/CDFs in emissions are generally lacking.

In 1993, Greenpeace International issued a report on CDD/CDF emissions associated with the production of EDC/VCM (Greenpeace, 1993). Greenpeace estimated that 5 to 10 g I-TEQ_{DF} are released to the environment (air, water, and ground combined) annually for every 100,000 metric tons of VCM produced. This emission factor was based on data gathered by

Greenpeace on four European plants. The Vinyl Institute responded with a critique of the
Greenpeace report (ChemRisk, 1993). Miller (1993) summarized the differing views of the two
parties. According to Miller, European PVC manufacturers claimed the emission factor was 0.01
to 0.5 g I-TEQ _{DF} /100,000 metric tons of VCM, but although Greenpeace and ChemRisk used
basically the same monitoring information to develop their emission factors, Greenpeace
adjusted the emission factor to account for unquantified fugitive emissions and waste products
that contain unspecified amounts of CDDs/CDFs.

In 1995, Greenpeace issued another report (Stringer et al., 1995) reiterating the organization's concern that the generation and emission of CDDs/CDFs may be significant and urging that further work be initiated to quantify and prevent emissions. Stringer et al. (1995) presented the results of analyses of three samples of chlorinated wastes obtained from U.S. EDC/VCM manufacturing facilities. The three wastes were characterized according to EPA hazardous waste classification numbers as an F024 waste (waste from the production of shortchain aliphatics by free radical catalyzed processes), a K019 waste (heavy ends from the distillation of ethylene from EDC production), and a probable K020 waste (heavy ends from distillation of VC in VCM manufacture). Table 8-14 presents the analytical results reported by Stringer et al. (1995). This study acknowledged that because EDC/VCM production technologies and waste treatment and disposal practices are very site-specific, the limited information available on CDD/CDF generation and emissions made it difficult to quantify amounts of CDDs/CDFs generated and emitted.

In response to the lack of definitive studies, and at the recommendation of EPA, U.S. PVC manufacturers initiated an extensive monitoring program, the Dioxin Characterization Program, to evaluate the extent of any CDD/CDF releases to air, water, and land, as well as any product contamination. Manufacturers performed emission and product testing at various facilities that were representative of various manufacturing and process control technologies. In 1998, the Vinyl Institute completed studies of CDD/CDF releases in wastewater, wastewater treatment plant solids, and stack gases, as well as studies of CDD/CDF content of products (i.e., PVC resins and EDC sold as products) (Vinyl Institute, 1998).

After the completion of the studies, the Vinyl Institute created an external advisory group to advise the institute on the conduct of the Dioxin Characterization Program and to provide an independent review of the program results. In its final evaluation report, the advisory group judged the industry's coverage to be fairly comprehensive in terms of the number of facilities

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and waste streams sampled. The number of samples of PVC product, stack emissions, wastewaters, and wastewater sludges obtained from the different types of manufacturing facilities was deemed by the advisory group to provide a sufficient database to evaluate annual industry releases. The advisory group concluded that the process established by the Vinyl Institute to ensure that data collected as part of its Dioxin Characterization Program were representative of normal process operations was a good one. After auditing the Vinyl Institute's estimates of annual releases, the advisory group concluded that the data were properly validated and that the results were extrapolated to annual industry release estimates in a creditable scientific manner.

EPA reviewed the Vinyl Institute (1998) studies and concurred with the conclusions of the external advisory group. EPA assigned a high confidence rating to the activity level estimates and a medium confidence rating to the emission factor estimates developed by the Vinyl Institute.

In September 2002, the Chlorine Chemistry Council (CCC) met to review dioxin release estimates for 2000 for various EDC/VCM manufacturing facilities. Several companies provided stack gas emissions and wastewater emissions data, as well as a discussion of how they generated the release and transfer estimates reported in the TRI for 2000. In March 2004, the CCC met again to discuss the results, to date, of the Chlorine Chemistry Council CDD/CDF Data Validation Study for PVC/EDC/VCM and chlor-alkali facilities. The study's goal was to provide facility-specific water, air, and land release estimates for the years 2000 and 2002. As of the date of this report, data validation studies were provided for 16 of 20 facilities in the CCC that were considered chlor-alkali production facilities and PVC/EDC/VCM manufacturing plants.

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8.3.4.1. *Wastewater*

The Vinyl Institute (1998) presented results for treated wastewater samples collected during April and May of 1995 at six sites that manufactured only PVC, at three sites that manufactured EDC and VCM, and at one site that manufactured EDC, VCM, and PVC. In terms of production, the six PVC-only sites represent approximately 15% of the total estimated 1995 U.S. and Canadian PVC production. Together, the three EDC/VCM sites and the one EDC/VCM/PVC site represent 27% of the total estimated 1995 U.S. EDC production. Samples taken from PVC-only sites were taken from sites that manufactured suspension PVC resin as

well as those that manufactured dispersion PVC resin. Samples for the other four sites were taken from sites that used direct and oxychlorination processes, fixed and fluidized beds, and low- and high-temperature direct chlorination. The wastewater samples from one of the EDC/VCM sites, one of the PVC-only sites, and the EDC/VCM/PVC site were taken from effluents derived from process areas not limited to EDC/VCM, EDC/VCM/PVC, or PVC manufacturing.

The results of the sampling are presented in Table 8-15. In all samples, the method detection limit (MDL) for all congeners except OCDD and OCDF was 10 pg/L or less. The MDL for OCDD and OCDF was 50 pg/L or less. CDDs/CDFs were detected in two of the six samples from PVC-only sites (0.52 and 2 pg I-TEQ_{DF}/L, assuming nondetect values are equal to zero [ND = 0]). The overall mean TEQ concentrations were 0.88 pg I-TEQ_{DF}/L (assuming ND = 0) and 4.7 pg I-TEQ_{DF}/L (assuming ND = 1/2 MDL). CDDs/CDFs were detected in all four of the samples from EDC/VCM/PVC sites. The overall mean TEQ concentrations were 0.42 pg I- TEQ_{DF}/L (assuming ND = 0) and 4.4 pg I- TEQ_{DF}/L (assuming ND = 1/2 MDL).

Using these sample results, the Vinyl Institute developed I-TEQ_{DF} emission factors for the two site categories: PVC-only and EDC/VCM/PVC manufacturing facilities. First, individual site release rates were estimated using the treated wastewater effluent flow rate recorded by the site during sampling, assuming that the site continuously released CDDs/CDFs at its calculated total I-TEQ_{DF}, 24 hr/day, 360 day/yr, at the recorded water effluent rate. The total releases from each site category (PVC-only or EDC/VCM/PVC facilities) were then estimated by averaging the individual release rates per 1000 metric ton of PVC or EDC using the estimated 1995 PVC and EDC production statistics for the sampled sites. These values were then scaled up to estimate total U.S. releases in treated wastewater from the site categories. It is not possible using the data presented in the Vinyl Institute study to calculate emission factors for TEQ_{DF}-WHO₉₈. However, because 1,2,3,7,8-PeCDD was not detected in any wastewater sample, the TEQ_{DF}-WHO₉₈ emission factors would be lower than the I-TEQ_{DF} emission factors.

The mean emission factors derived from the sample results for the PVC-only facilities are 2.3 μ g I-TEQ_{DF}/1,000 metric tons of PVC (ND = 0) and 29 μ g I-TEQ_{DF}/1,000 metric tons of PVC (ND = 1/2 MDL). The mean emission factors for the EDC/VCM/PVC facilities are 2.9 µg I-TEQ_{DF}/1,000 metric tons (ND = 0) and 15 μ g I-TEQ_{DF}/1,000 metric tons of EDC (ND = 1/2) MDL).

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The Vinyl Institute (1998) combined these emission factors with 1995 industry production statistics (5,212 metric tons of PVC and 11,115 metric tons of EDC) to yield release estimates of 0.011 g I-TEQ_{DF} (ND = 0) and 0.15 g I-TEQ_{DF} (ND = 1/2 DL) from PVC-only manufacturing sites and 0.032 g I-TEQ_{DF} (ND = 0) and 0.17 g I-TEQ_{DF} (ND = 1/2 DL) from EDC/VCM and EDC/VCM/PVC facilities for a total I-TEQ_{DF} release to water in 1995 of 0.043 g (ND = 0) and 0.32 g (ND = 1/2 DL).

Data validation studies of the CCC provided water release estimates for 16 facilities that were considered chlor-alkali production facilities and PVC/EDC/VCM manufacturing plants (CCC, 2004). Half of these facilities were not involved with the production of PVC/EDC/VCM. Tables 8-16 and 8-17 depict the congener-specific data associated with the water releases from the PVC/EDC/VCM manufacturing plants and the chlor-alkali production facilities, respectively. For the reference year 2000, water releases for PVC/EDC/VCM manufacturing facilities were 23.8 g I-TEQ_{DF} (22.6 g TEQ_{DF}-WHO₉₈), while water releases for chlor-alkali plants were 1.85 g I-TEQ_{DF} (1.82 g TEQ_{DF}-WHO₉₈). More than 99% of the water releases from PVC/EDC/VCM plants occurred at three facilities. More than 98% of the water releases from chlor-alkali plants occurred at three facilities, with one facility accounting for over 58% of the water releases. These emission estimates are assigned a medium confidence rating on the basis of the medium rating given to the emission factor estimates.

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8.3.4.2. Wastewater Treatment Plant Solids

The Vinyl Institute (1998) presented results for 14 samples collected in 1996 from nine EDC/VCM/PVC manufacturing sites. Samples were collected from 4 of the 5 U.S. sites that manufactured EDC, VCM, and PVC; 3 of the 7 U.S. sites that manufactured EDC and VCM but not PVC; and 2 of the 21 sites that manufactured PVC but not EDC or VCM. On the basis of 1995 production data, the two PVC-only sites manufactured approximately 4.7% of the total estimated U.S. and Canadian PVC resin produced. The sampled EDC/VCM and EDC/VCM/PVC sites manufactured 56% of the total estimated 1995 U.S. EDC produced. Samples from the PVC-only sites were taken from sites that manufactured suspension PVC resin as well as sites that manufactured dispersion PVC resin. Samples taken from the EDC/VCM and EDC/VCM/PVC sites were taken from sites that used direct and oxychlorination processes, fixed and fluidized EDC reactor beds, low- and high-temperature direct chlorination, and air, oxygen, and mixed air-oxygen feeds.

On the basis of the sample results, the Vinyl Institute determined that the results for
facilities using different EDC reactor bed technologies (fluidized bed vs. fixed bed) appeared to
differ significantly; therefore, they developed annual I-TEQDF emission estimates for three
categories: PVC-only, EDC/VCM/PVC fixed-bed, and EDC/VCM/PVC fluidized-bed facilities.
Nine U.S. sites use fixed-bed technology and six use fluidized-bed technology. Four of each
type of facility were sampled by the Vinyl Institute. It is not possible, using the data presented in
the Vinyl Institute (1998), to calculate emission factors for TEQ _{DF} -WHO ₉₈ . Because 1,2,3,7,8-
PeCDD was detected in only 3 of 10 samples but OCDD and OCDF were detected in all
samples, it is likely that the TEQ_{DF} -WHO $_{98}$ emission factors would not be significantly different
from the I-TEQ _{DF} emission factors.

Results of the sampling are presented in Table 8-15. The MDLs for all congeners were less than 150 ng/kg and usually less than 10 ng/kg. CDDs/CDFs were detected in all samples. The ranges of TEQ concentrations (dry-weight basis) for the two PVC-only facilities were 1.1 to 2.6 ng I-TEQ_{DF}/kg (ND = 0) and 2.8 to 4.4 ng I-TEQ_{DF}/kg (ND = 1/2 MDL). On an emissionfactor basis, the ranges were 1.7 to 46 μ g I-TEQ_{DF}/1,000 metric tons of PVC produced (ND = 0) and 4.3 to 78 μ g I-TEQ_{DF}/1,000 metric ton of PVC produced (ND = 1/2 DL). The range of TEQ concentrations for the samples from the EDC/VCM or EDC/VCM/PVC sites were 88 to 6,850 ng I-TE Q_{DF}/kg (ND = 0) and 93 to 6,850 ng I-TE Q_{DF}/kg (ND = 1/2 DL). On an emission-factor basis, the ranges were 28 to 4,000 μ g I-TEQ_{DF}/1,000 metric tons of EDC (ND = 0) and 29 to $4,000 \mu g \text{ I-TEQ}_{DF}/1,000 \text{ metric tons of EDC (ND} = 1/2 DL).$

The annual amounts of I-TEQ_{DF} generated in 1995 in each of the three facility categories were estimated by the Vinyl Institute as follows. First, total annual contributions at each sampled site were estimated by multiplying the I-TEQ_{DF} from the sample by the annual production of wastewater solids at that site. These annual site contributions of I-TEQ_{DF} were then summed for each of the three facility types and multiplied by the ratio of each category's total annual production of PVC or EDC to the sum of the annual production of the sampled sites in that category.

The Vinyl Institute (1998) combined these emission factors with 1995 industry production statistics to yield estimated amounts of I-TEQ_{DF} in wastewater treatment plant solids. For PVC-only facilities, estimated amounts are $0.069 \text{ g I-TEQ}_{DF}/\text{vr}$ (ND = 0) and 0.12 gI-TEQ_{DF}/yr (ND = 1/2 DL), assuming an annual PVC production of 5,212,000 metric tons. For EDC/VCM/PVC fixed-bed facilities, the estimated amounts of TEQ are 1 g I-TEQ_{DF}/yr (ND = 0

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1 or ND = 1/2 DL), assuming an EDC annual production volume of 5,400,000 metric tons. For 2 EDC/VCM/PVC fluidized-bed facilities, the estimated amount of TEQ is 11 g I-TEQ_{DF}/yr (ND = 3 0 or ND = 1/2 DL), assuming EDC annual production volume of 5,600,000 metric tons. Thus, 4 total amounts of TEQ in wastewater treatment plant solids are estimated to have been 12.1 g I-5 TEQ_{DF} in 1995 (ND = 0 or ND = 1/2 DL).

According to the Vinyl Institute survey data, member companies dispose of wastewater solids by three methods: (1) RCRA hazardous waste landfilling (approximately 1% of industry total solids), (2) landfarming (approximately 6%), and (3) secure on-site landfilling (93%). Solids disposed of by methods 1 and 3 are assumed to be well controlled to prevent release into the general environment, whereas solids disposed of by landfarming are not as well controlled and could be released to the environment. Therefore, an estimated 0.73 g I-TEQ_{DF} (6% of 12.1 g I-TEQ_{DE}) can be considered as potentially released to the environment in 1995.

From the data validation studies presented in March 2004, only one facility (the Georgia Gulf facility in Plaquemine, LA) reported releases resulting from land farming activities in 2000 (CCC, 2004). The congener-specific profile is presented in Table 8-18. Releases to land from PVC/EDC/VCM facilities in 2000 were 1.36 g TEQ_{DF}-WHO₉₈ (1.45 g I-TEQ_{DF}).

These emission estimates are assigned a medium confidence rating on the basis of the medium rating given to the emission factor estimates.

8.3.4.3. Stack Gas Emissions

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By grouping similarities of design and service, the Vinyl Institute (1998) subcategorized thermal destruction units at EDC/VCM and/or PVC manufacturing units into three categories: type A—vent gas incinerators at PVC-only resin plants, type B—vent gas thermal oxidizers at EDC/VCM plants, and type C—liquid-only and liquid/vent gas thermal oxidizers at EDC/VCM plants. Using an industry-wide survey, the Vinyl Institute identified 22 type A units at 11 facilities, 23 type B units at 10 facilities, and 17 type C units at 10 facilities. The Vinyl Institute gathered test data from 5 of the 22 type A units (3 facilities representing 7% of total U.S. and Canadian EDC/VCM/PVC production in 1995), 14 of the 23 type B units (8 facilities), and 13 of the 17 type C units (7 facilities). The sampled type B and C units represent 70% of total U.S. and Canadian EDC/VCM/PVC production in 1995.

Annual I-TEQ_{DF} emission estimates were generated by the Vinyl Institute by combining estimated emissions from tested units (i.e., based on measured stack gas results and plantspecific activity data) with an estimate of emissions from untested units. The emissions from the untested units were estimated by multiplying the average emission factor for the tested units in the category (the most likely estimate) or by multiplying the average emission factor of the tested units with the highest emissions in each class (the upper-bound estimate) by the activity level for the untested units. It is not possible using the data presented in the Vinyl Institute report to calculate emission factors for TEQ_{DF} -WHO₉₈.

The Vinyl Institute estimates of most likely and upper-bound emissions during 1995 for these three categories are as follows:

Category Most likely emission estimate (g I-TEQ_{DF}/yr)

PVC-only incinerators 0.0014

EDC/VCM liquid and liquid/vents 3.7

EDC/VCM vents for VCM only

 $\frac{\text{Upper-bound emission}}{\text{estimate (g I-TEQ_{DF}/yr)}}$ $\frac{0.0019}{7.2}$ 21.6

The Vinyl Institute (1998) also estimated emissions that may result from incineration of EDC/VCM/PVC wastes processed by off-site, third-party processing. Using the emission factors for liquid and liquid/vents developed in its study, the institute estimated that potential emissions to air from this source category would be 0.65 g I-TEQ_{DF}/yr (most-likely estimate) and 2.3 g I-TEQ_{DF}/yr (upper-bound estimate). Combining these third-party release estimates with those developed above yields a 1995 estimate of 11.2 g I-TEQ_{DF}/yr.

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Data validation studies of the CCC indicate that eight PVC/EDC/VCM manufacturing facilities released 5.51 g I-TEQ_{DF} (5.46 g TEQ_{DF}-WHO₉₈) to air, while two chlor-alkali production plants reported releases to air of 0.08 g TEQ_{DF}-WHO₉₈ in 2000 (CCC, 2004). More than 85% of the air releases from PVC/EDC/VCM manufacturing facilities occurred at two facilities. Congener-specific profiles of the release estimates are provided in Tables 8-19 and 8-20. These emission estimates for 1995 and 2000 are assigned a medium confidence rating on the basis of the medium rating given to the emission factor estimates.

8.3.4.4. *Products*

The Vinyl Institute (1998) presented results for 22 samples from 14 of the 24 U.S. and Canadian facilities manufacturing suspension and mass PVC resins (13 pipe resins, 3 bottle resins, and 6 packaging resins). The results are summarized in Table 8-19. The 14 sampled sites 03/04/05

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represent app	proximately 74% of estimated 1995 U.S. and Canadian suspension and mass PVC
resin product	ion. CDDs/CDFs were detected in only one sample (0.043 ng I-TEQ _{DF} /kg,
assuming ND	O=0). The overall mean TEQ concentrations were 0.002 ng I-TEQ _{DF} /kg (ND = 0)
and 0.7 ng I-7	TEQ_{DF}/kg (ND = 1/2 MDL). The MDLs were 2 ng/kg or less for all congeners in
all samples ex	xcept for OCDD and OCDF, which had MDLs of 6 ng/kg or less.

The same study also presented results for six samples from four of the seven U.S. facilities manufacturing dispersion PVC resins. CDDs/CDFs were detected in five of the samples. The results are summarized in Table 8-21. In terms of production, the four sampled sites represent approximately 61% of estimated 1995 U.S. dispersion PVC resin production. The results ranged from not detected to 0.008 ng I-TEQ_{DF}/kg (overall mean = 0.001 ng I-TEQ_{DF}/kg, assuming ND = 0, and 0.4 ng I-TEQ_{DF}/kg, assuming ND = 1/2 MDL). The MDLs were 2 ng/kg or less for all congeners in all samples except OCDD and OCDF, which had MDLs of 4 ng/kg or less.

Results were also presented for five samples from 5 of the 15 U.S. facilities manufacturing EDC. The results are summarized in Table 8-21. In terms of production, the five sampled sites represent approximately 71% of total U.S. estimated 1995 EDC produced. CDDs/CDFs were detected in only one sample (0.03 ng I-TEQ_{DF}/kg). The overall mean TEQ concentrations were 0.006 ng I-TEQ_{DF}/kg (ND = 0) and 0.21 ng I-TEQ_{DF}/kg (ND = 1/2 MDL). The MDLs for all congeners were 1 ng/kg or less.

Using 1995 U.S. production data, 4.846 million metric tons of suspension and mass PVC, 0.367 million metric tons of dispersion PVC resins, and 1.362 million metric tons of EDC were produced. Based on the average TEQ concentration observed, the Vinyl Institute estimated that the total I-TEQ_{DF} contents of suspension/mass PVC resins, dispersion PVC resins, and EDC was 0.01 g, 0.004 g, and 0.008 g, respectively (ND = 0), and 3.39 g, 0.15 g, and 0.29 g, respectively (ND = 1/2 MDL). Therefore, total I-TEQ_{DF} present in PVC in 1995 was estimated to be between 0.02 g (ND = 0) and 3.83 g (ND = 1/2 MDL). It is not possible using the data presented in the Vinyl Institute report to calculate emission factors for TEQ_{DF}-WHO₉₈. However, because neither 1,2,3,7,8-PeCDD nor OCDD was detected in any sample, the TEQ_{DF}-WHO₉₈ emission factors would be very similar to the I-TEQ_{DF} emission factors.

In 2000, approximately 6.55 million metric tons of PVC and 9.91 million metric tons of EDC were produced in North America (C&EN, 2002). In 1995, approximately 5.58 million metric tons of PVC and 7.83 million metric tons of EDC were produced in North America

1 (C&EN, 2002). Of this total, approximately 94% of PVC production and approximately 17% of 2 EDC production occurred in the United States and were sold as products. The breakdown of 3 PVC manufacturing was as follows: 87 % of PVC produced was for suspension and mass PVC products and 7 % was for dispersion PVC resins. Assuming these percentages remained the 4 5 same for 2000, it is estimated that approximately 5.69 million metric tons of suspension and mass PVC and 0.43 million metric tons of dispersion PVC resins were produced, and 1.72 6 7 million metric tons of EDC were produced. Applying the same average TEQ observed in the 8 Vinyl Institute samples from 1998, EPA estimated the total I-TEQ_{DF} contents of suspension/mass 9 PVC resins, dispersion PVC resins, and EDC produced in 2000 to be 0.01 g, 0.0004 g, and 0.01 10 g, respectively (ND = 0) and 3.99 g, 0.17 g, and 0.36 g, respectively (ND = 1/2 MDL). Therefore, total I-TEQ_{DF} present in PVC in 2000 was estimated to be between 0.02 g (ND = 0) 11 12 and 4.52 g (ND = 1/2 MDL).

8.3.5. Other Aliphatic Chlorine Compounds

Aliphatic chlorine compounds are used as monomers in the production of plastics, as solvents and cleaning agents, and as precursors for chemical synthesis (Hutzinger and Fiedler, 1991a). These compounds are produced in large quantities. In 1992, 14.6 million metric tons of halogenated hydrocarbons were produced (U.S. International Trade Commission, 1946– 1994). The production of 1,2-dichloroethane and vinyl chloride accounted for 82% of this total production. Highly chlorinated CDDs/CDFs (hexa- to octachlorinated congeners) have been found in nanograde-quality samples of 1,2-dichloroethane (55 ng/kg of OCDF in one of five samples), tetrachloroethene (47 ng/kg of OCDD in one of four samples), epichlorohydrin (88 ng/kg of CDDs and 33 ng/kg of CDFs in one of three samples), and hexachlorobutadiene (360 to 425 ng/kg of OCDF in two samples) obtained in Germany from the company Promochem (Hutzinger and Fiedler, 1991a; Heindl and Hutzinger, 1987). No CDDs/CDFs were detected in two samples of allyl chloride, three samples of 1,1,1-trichloroethane, and four samples of trichloroethylene (DL ranged from 5 to 20 ng/kg) (Heindl and Hutzinger, 1987). Because no more recent or additional data could be found in the literature to confirm these values for products manufactured or used in the United States, no national estimates of CDD/CDF emissions are made for the inventory.

EPA's Office of Water promulgated effluent limitations for facilities that manufacture chlorinated aliphatic chlorine compounds and discharge treated wastewater (40 CFR 414.70).

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These effluent limitations do not specifically address CDDs or CDFs. The following chlorinated aliphatic compounds are regulated: 68 µg/L for 1,2-dichloroethane and 22 µg/L for tetrachloroethylene. Similarly, OSW promulgated restrictions on land disposal of wastes generated during the manufacture of many chlorinated aliphatics (40 CFR 268); however, these restrictions do not specifically regulate CDDs/CDFs.

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8.3.6. Dyes, Pigments, and Printing Inks

Several researchers analyzed various dyes, pigments, and printing inks obtained in Canada and Germany for the presence of CDDs/CDFs (Williams et al., 1992; Hutzinger and Fiedler, 1991a; Santl et al., 1994). The following subsections discuss the findings of those studies.

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8.3.6.1. Dioxazine Dyes and Pigments

Williams et al. (1992) analyzed the CDD/CDF content in dioxazine dyes and pigments available in Canada. As shown in Table 8-20, OCDD and OCDF concentrations in the ng/kg range and HpCDD, HxCDD, and PeCDD concentrations in the µg/kg range were found in Direct Blue 106 dye (three samples), Direct Blue 108 dye (one sample), and Violet 23 pigments (six samples) (Williams et al., 1992). These dioxazine pigments are derived from chloranil, which has been found to contain high levels of CDDs/CDFs and has been suggested as the source of contamination among these dyes (Christmann et al., 1989a; Williams et al., 1992; U.S. EPA, 1992b). In May 1990, EPA received test results showing that chloranil was heavily contaminated with dioxins; levels as high as 2,903 µg TEQ_{DF}-WHO₉₈/kg (3,065 µg I-TEQ_{DF}/kg) were measured in samples from four importers (mean value of 1,388 µg TEQ_{DF}-WHO₉₈/kg [1,754 µg I-TEQ_{DF}/kg]) (U.S. EPA, 1992b; Remmers et al., 1992). (See Section 8.3.7 for analytical results.)

In the early 1990s, EPA learned that I-TEQ_{DF} levels in chloranil could be reduced by more than two orders of magnitude (to less than 20 µg/kg) through manufacturing feedstock and process changes. EPA's Office of Pollution Prevention and Toxics subsequently began efforts to complete an industry-wide switch from the use of contaminated chloranil to low-dioxin chloranil. Although chloranil is not manufactured in the United States, significant quantities are imported. As of May 1992, EPA had negotiated agreements with all chloranil importers and domestic dye/pigment manufacturers known to EPA that used chloranil in their products to

switch to low-dioxin chloranil. In May 1993, when U.S. stocks of chloranil with high levels of CDDs/CDFs had been depleted, EPA proposed a SNUR under Section 5 of TSCA that would require industry to notify EPA at least 90 days prior to the manufacture, import, or processing, for any use, of chloranil containing CDDs/CDFs at a concentration greater than 20 µg I-TEQ_{DF}/kg (Federal Register, 1993a; U.S. EPA, 1993c).

In 1983, approximately 36,500 kg of chloranil were imported (U.S. ITC, 1984). The U.S. International Trade Commission has not published quantitative import data for chloranil since 1984. If it is assumed that this import volume reflects actual usage of chloranil in the United States during 1987 and that the CDD/CDF contamination level was 1,388 µg TEQ_{DF}-WHO₉₈/kg (1,754 µg I-TEQ_{DF}/kg), then the maximum release into the environment via processing wastes and finished products was 50.6 g TEQ_{DF}-WHO₉₈ (64 g I-TEQ_{DF}). If it is assumed that the import volume in 1995 was also 36,500 kg but that the imported chloranil contained 10 µg I-TEQ_{DF}/kg on average, then the total potential annual TEQ release associated with chloranil in 1995 was 50.6 g TEQ_{DF}-WHO₉₈ (64 g I-TEQ_{DF}).

In 1986, EPA promulgated the Inventory Update Rule (IUR) that requires the partial updating of the Toxic Substances Control Act (TSCA) Chemical Inventory database. Every four years, chemical manufacturers and importers of chemicals listed on the TSCA inventory that produce at one plant site or import at production volume levels of 10,000 or more pounds must report the range of chemical production or import. According to information entered in the TSCA database, 10,000 to 500,000 pounds (4,540 to 227,000 kg) of chloranil were imported in 1994 and 2000 (http://www.epa.gov/opptintr/iur/1/search03.htm). Assuming the imported chloranil contained the same concentration of dioxin as the 1995 estimate above (10 μ g I-TEQ_{DF}/kg), the total potential annual TEQ release associated with chloranil in 2000 was 0.05 to 2.27 g I-TEQ_{DF}-WHO₉₈ (mean of 1.16 g I-TEQ_{DF}).

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8.3.6.2. Phthalocyanine Dyes and Printing Inks

Hutzinger and Fiedler (1991a) found CDDs/CDFs (tetra-, penta-, and hexachlorinated congeners) in the µg/kg range in a sample of a Ni-phthalocyanine dye. No CDDs/CDFs were detected (DL of 0.1 to 0.5 µg/kg) in two samples of Cu-phthalocyanine dyes and in one Cophthalocyanine dye (Hutzinger and Fiedler, 1991a).

Santl et al. (1994) reported the results of analyses of four printing inks obtained from a supplier in Germany. Two of the inks are used for rotogravure printing and two are used for

offset printing. The results of the analyses are presented in Table 8-21. The TEQ_{DF}-WHO₉₈ content of the inks ranged from 17.7 to 87.2 ng/kg (15 to 88.6 ng/kg on an I-TEQ_{DF} basis). Primarily non-2,3,7,8-substituted congeners were found. The identities of the dyes and pigments in these inks were not reported.

Although EPA provided an estimate of potential environmental release based on limited information of contaminant levels of CDDs/CDFs in the product, the estimate is still too uncertain to include in the quantitative inventory of sources. It is currently not known if the dioxin contamination in the product actually results in a release to the open and circulating environment.

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8.3.7. TSCA Dioxin/Furan Test Rule

Citing evidence that halogenated dioxins and furans may be formed as by-products during chemical manufacturing processes (Versar, 1985), EPA issued a rule under Section 4 of TSCA that requires chemical manufacturers and importers to test for the presence of CDDs/CDFs and BDDs/BDFs in certain commercial organic chemicals (Federal Register, 1987c). The rule listed 12 manufactured or imported chemicals that required testing and 20 chemicals not currently manufactured or imported that would require testing if manufacture or importation resumed. These chemicals are listed in Table 8-24. The specific dioxin and furan congeners that require quantitation and the target limits of quantitation (LOQs) that are specified in the rule are listed in Table 8-25. Under Section 8(a) of TSCA, the final rule also required that chemical manufacturers submit data on manufacturing processes and reaction conditions for chemicals produced using any of the 28 precursor chemicals listed in Table 8-26. The rule stated that subsequent to this data-gathering effort, testing may be proposed for additional chemicals if any of the manufacturing conditions used favored the production of dioxins and furans.

Twenty-three sampling and analytical protocols and test data for 10 of the 12 chemicals that required testing were submitted to EPA (U.S. EPA, 2003f). Manufacture or import of two substances (tetrabromobisphenol-A-bis-2,3-dibromopropylether and tetrabromobisphenol-Adiacrylate) have stopped since the test rule was promulgated. (All data and reports in the EPA TSCA docket are available for public review and inspection at EPA Headquarters in Washington, DC.)

Table 8-27 presents the results of analytical testing for CDDs/CDFs for the chemicals that have data available in the TSCA docket. Five of these 10 chemicals contained CDDs/CDFs. Positive results were obtained for 2,3,5,6-tetrachloro-2,5-cyclohexadiene-1,4-dione (chloranil), pentabromodiphenyloxide, octabromodiphenyloxide, decabromodiphenyloxide, and 1,2-Bis(tribromophenoxy)-ethane. Table 8-28 presents the quantitative analytical results for four submitted chloranil samples, as well as the results of an EPA analysis of a sample of carbazole violet, which is manufactured from chloranil.

Although testing conducted under this test rule for 2,4,6-tribromophenol indicated no halogenated dioxins or furans above the LOQs, Thoma and Hutzinger (1989) reported detecting BDDs and BDFs in a technical-grade sample of this substance. Total TBDD, TBDF, and PeBDF were found at 84 µg/kg, 12 µg/kg, and 1 µg/kg, respectively. No hexa-, hepta-, or octa-BDFs were detected. Thoma and Hutzinger (1989) also analyzed analytical-grade samples of two other brominated flame retardants, pentabromophenol and tetrabromophthalic anhydride; no BDDs or BDFs were detected (DLs not reported).

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8.3.8. Halogenated Pesticides and FIFRA Pesticides Data Call-In

In the late 1970s and early 1980s, attention began to focus on pesticides as potential sources of CDDs/CDFs in the environment. Up to that time, CDD/CDF levels were not regulated in end-use pesticide products. However, some of the active ingredients in pesticides, particularly chlorinated phenols and their derivatives, were known or suspected to be contaminated with CDDs/CDFs. During the 1980s and 1990s, EPA took several actions to investigate and control CDD/CDF contamination of pesticides.

Actions to regulate 2,4,5-T and Silvex. In 1983, EPA cancelled the sale of Silvex and 2,4,5-T for all uses (Federal Register, 1987e). Earlier, in 1979, EPA had ordered emergency suspension of the forestry, rights-of-way, and pasture uses of 2,4,5-T. Emergency suspensions of the forestry, rights-of-way, pasture, home and garden, commercial/ornamental turf, and aquatic weed control/ditch bank uses of Silvex were also ordered (Federal Register, 1979; Plimmer, 1980). The home and garden, commercial/ornamental turf, and aquatic weed control/ditch bank uses of 2,4,5-T had been suspended in 1970.

Actions to regulate PCP. In 1984, EPA issued a notice of intent to cancel registrations of pesticide products containing PCP (including its salts) for all wood preservative uses (Federal Register, 1984). This notice specified modifications to the terms and conditions of product registrations that were required in order to avoid cancellation of the products. In response to this notice, several trade associations and registrants requested administrative hearings to challenge

EPA's determinations. After carefully considering the comments and alternatives suggested
during the prehearing stage of the administrative proceedings, EPA concluded that certain
changes to the 1984 notice were appropriate. These changes, finalized in 1986 (Federal Register,
1986), included the following: (a) all wood preservative uses of PCP and its salts were classified
as "restricted use" only by certified applicators, (b) specific worker protection measures were
required, (c) limits were placed on the HxCDD content of PCP, and (d) label restrictions for
home and farm uses of PCP prohibited its application indoors and to wood intended for interior
use (with a few exceptions) as well as its application in a manner that might result in direct
exposure of domestic animals or livestock or in the contamination of food, feed, or drinking and
irrigation water.

EPA subsequently amended its Notice on the wood preservative uses to establish reliable and enforceable methods for implementing certified limits for HxCDD and 2,3,7,8-TCDD in registered wood preservative pesticide products (Federal Register, 1987a). Levels of 2,3,7,8-TCDD were not allowed to exceed 1 ppb in any product, and after February 2, 1989, any manufacturing-use PCP released for shipment could not contain HxCDD levels that exceeded an average of 2 ppm over a monthly release or a batch level of 4 ppm (a gradually phased-in requirement). On January 21, 1987, EPA prohibited the registration of PCP and its salts for most nonwood uses (Federal Register, 1987b). EPA deferred action on several uses (uses in pulp/paper mills, oil wells, and cooling towers) pending receipt of additional exposure, use, and ecological effects data. On January 8, 1993, EPA issued a press advisory stating that its special review of these deferred nonwood uses was being terminated because all of these uses had been either voluntarily cancelled by the registrants or cancelled by EPA for failure of the registrants to pay the required annual maintenance fees (U.S. EPA, 1993f).

PCP was one of the most widely used biocides in the United States prior to the regulatory actions to cancel and restrict certain of its wood and nonwood preservative uses. PCP was registered for use as a herbicide, defoliant, mossicide, and mushroom house biocide. It also found use as a biocide in pulp-paper mills, oil wells, and cooling towers. These latter three uses were terminated on or before 1993 (U.S. EPA, 1993f). However, the major use (greater than 80% of consumption) of PCP was and continues to be wood preservation.

The production of PCP for wood preserving began on an experimental basis in the 1930s. In 1947, nearly 3,200 metric tons of PCP were reported to have been used in the United States by the commercial wood preserving industry. Use in this industry steadily increased through the

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mid-1970s (American Wood Preservers Institute, 1977). Although domestic consumption volumes are not available for all years, it is estimated, on the basis of historical production/export data for PCP reported in Mannsville (1983), that 90 to 95% of production volume has typically been consumed domestically rather than exported. A reasonable estimate of average annual domestic PCP consumption during the period 1970 to 1995 is about 400,000 metric tons. This estimate assumes an average annual consumption rate of 20,000 metric tons/yr during the 1970s, 15,000 metric tons/yr during the 1980s, and 10,000 metric tons/yr during the 1990s.

Table 8-8 presents a compilation of published data on the CDD/CDF content of technical-grade PCP. The only samples that have been analyzed for all dioxin-like CDDs/CDFs were manufactured in the mid to late 1980s. Figure 8-4 presents these data in graphical form. It is evident from the figures that the predominant congener groups are OCDD, OCDF, HpCDF, and HpCDD, and the dominant 2,3,7,8-substituted congeners are OCDD, 1,2,3,4,6,7,8-HpCDD, and OCDF. Waddell et al. (1995) tested analytical-grade PCP (from Aldrich Chemical Co.) for CDD/CDF content and found the same congener profile; however, the CDD/CDF levels were three to four orders of magnitude lower. Table 8-9 presents a similar compilation of published data on the CDD/CDF content of PCP-Na. The table shows the same patterns of dominant congeners and congener groups reported for PCP.

Samples of technical PCP manufactured during the mid to late 1980s contained about 1.7 mg TEQ_{DF}-WHO₉₈/kg (3 mg I-TEQ/kg), based on the data presented in Table 8-8. No published reports could be located that present the results of any congener-specific analyses of PCP manufactured since the late 1980s. However, monthly measurements of CDD/CDF congener group concentrations in technical PCP manufactured for use in the United States have been reported to EPA from 1987 to the present (KMG-Bernuth, 1997; Pentachlorophenol Task Force, 1997; U.S. EPA, 1999a). The average congener group concentrations reported to EPA for the years 1988 (i.e., one year after EPA regulations were imposed limiting HxCDD and 2,3,7,8-TCDD concentrations in PCP) to 1999 are presented in Table 8-8. In general, the average congener group concentrations during the period 1988 to 1999 are lower by factors of 2 to 4 than those observed in the mid to late 1980s' full congener analysis samples. If it is assumed that the toxic CDD/CDF congeners have also been reduced by similar factors, then the TEQ content of PCP manufactured since 1988 is about 0.6 mg TEQ_{DF}-WHO₉₈/kg (1 mg I-TEQ/kg).

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An estimated 12,000 metric tons of PCP were used for wood preservation in the United
States in 1987 (WHO, 1991). An estimated 8,400 metric tons were used in 1994 (American
Wood Preservers Institute, 1995); for purposes of this report, it is assumed that an identical
amount was used in 1995. In 1999, approximately 7,710 metric tons of PCP were produced
annually in the United States (Council of Great Lakes Industries, 1999); for purposes of this
report, it is assumed that an identical amount was produced in 2000. Assuming that 95% of the
production volume was consumed domestically (Mannsville, 1983), and that all of the PCP
produced in 2000 was used for wood preservation, approximately 7,325 metric tons of PCP was
used in the United States for wood preservation. Combining these activity level estimates with
the TEQ concentration estimates presented above indicates that $20,000 \text{ ug TEQ}_{DF}\text{-WHO}_{98}$
$(36{,}000~ug~I\text{-}TEQ_{DF}$), $4{,}800~ug~TEQ_{DF}\text{-}WHO_{98}$ (8,400 $ug~I\text{-}TEQ_{DF}$), and 4,175 $ug~TEQ_{DF}\text{-}$
$WHO_{98}(7{,}325~ug~I\text{-}TEQ_{DF})$ were incorporated into PCP-treated wood products in 1987, 1995,
and 2000, respectively. These amounts in PCP products are not considered an environmental
release and therefore are not included in the inventory. As discussed below, there is some
evidence that releases could occur, but no consistent estimation approach could be found.

Although the estimates of the mass of TEQ in treated wood are fairly certain, no studies are available that provide measured CDD/CDF release rate data from which a reliable estimate can be made of the amount of CDDs/CDFs that have or will volatilize or leach from treated wood. Several recent field studies, discussed in the following paragraphs, demonstrate that CDDs/CDFs do apparently leach into soil from PCP-treated wood, but the studies do not provide release rate data. No studies were located that provide any measured CDD/CDF volatilization rates from PCP-treated wood. Although CDDs/CDFs have very low vapor pressures, they are not bound to, nor do they react with, the wood in any way that would preclude volatilization. Several studies, discussed below, have attempted to estimate potential CDD/CDF volatilization releases using conservative assumptions or modeling approaches, but these estimates span many orders of magnitude.

Gurprasad et al. (1995) analyzed three PCP-treated utility poles and their surrounding surface soils for penta- through octa-CDD content. All three poles showed significant levels of HxCDD (0.29 to 0.47 mg/kg), HpCDD (4.69 to 6.63 mg/kg), and OCDD (27.9 to 42.1 mg/kg), but no PeCDD. Surface soils collected 2 cm from the poles also had detectable levels of HxCDD, HpCDD, and OCDD; however, no consistent pattern was found between the CDD concentrations in the poles and those in the adjacent soils. The soil concentrations did, however,

show the same relative congener group pattern observed in the wood. CDD concentrations in soils obtained 20 cm from the poles were an order of magnitude less than those measured at 2 cm. Soils 26 m from the poles showed nondetect values or values close to the DL of 0.01 to 0.02 mg/kg.

In a study of the leaching of PCP from 31 utility poles, the Electric Power Research Institute (EPRI, 1995) found similar patterns of PCP distribution in soils surrounding poles as those found by Gurprasad et al. (1995) for CDDs. PCP concentrations decreased by as much as two orders of magnitude between 7.5 cm from the poles and 20 cm from the poles, with an average decrease of slightly more than one order of magnitude over this distance. EPRI (1995) also found no obvious trend between PCP concentration in the wood (eight poles analyzed) and the age of the poles (4 to 11 years) or the PCP concentration in the surface soil. On the basis of their results and those of EPRI (1995), Gurprasad et al. concluded that CDDs probably leach from PCP-treated utility poles with the PCP/oil carrier and travel in the soil in a similar manner.

Wan (1995) and Wan and Van Oostdam (1995) measured CDD/CDF concentrations in waters and sediments from ditches surrounding utility poles and railroad ties and demonstrated that chlorophenol-treated wood could serve as a source of CDD/CDFs to the aquatic environment. Ten samples were collected at each of six utility pole sites and five railroad tie sites 1 to 2 days after major rainfall events and then were composited into one sample per site prior to analyses. Total CDDs (mean value of 76.7 mg/kg) and total CDFs (mean value of 18.7 mg/kg) detected in chlorophenol/creosote-treated utility poles were about 6 to 8 times greater, respectively, than the CDD and CDF concentrations detected in chlorophenol/creosote-treated railroad ties. Total CDDs found in water from railway ditches without utility poles (i.e., only treated railroad ties were present) were approximately 20 times higher than the background level found in farm ditch water. Total CDDs in railway ditches with utility poles were 4,300 times higher than the background levels. Water from railway ditches without utility poles contained total CDF levels 13 times higher than background levels, whereas water in ditches adjacent to poles were 8,500 times higher than background levels. Total CDDs in ditch sediments adjacent to, and 4 m downstream of, utility poles were about 5,900 and 2,200 times higher, respectively, than background levels; total CDFs for the same sites were about 8,100 and 1,700 times higher, respectively, than background levels. Total CDDs found in ditch sediments of railway and ditch sediments adjacent to utility poles were about 5 and 700 times higher, respectively, than background levels; while total CDFs were about 9 and 1,800 times higher, respectively, than background levels. Both CDDs and CDFs were found in utility ditch sediments 4 m downstream of treated power poles, but at levels of 200 and 400 times, respectively, lower than those found

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adjacent to poles, indicating that they were transported from point sources of contamination.	The
corresponding values for CDFs were 5,400 and 8,000 times, respectively, higher in	
concentration.	

Bremmer et al. (1994) estimated an annual release of 15 to 125 g of I-TEO_{DF} from PCPtreated wood in the Netherlands. The lower estimate was based on three basic assumptions: (1) the half-life of PCP in treated wood is 15 years (according to industry sources), (2) the halflife of CDDs/CDFs in treated wood is 10 times that of PCP (i.e., 150 years) because of the lower vapor pressures of CDDs/CDFs relative to PCP, and (3) the typical CDD/CDF concentration in PCP has been 3000 µg/kg. The higher estimate was based on an assumed half-life of PCP in wood of 15 years and the results of an indoor air study by Papke et al. (1989) conducted at several kindergartens where PCP-treated wood had been used. Although Papke et al. found no clear correlation between indoor air concentrations of CDD/CDF and PCP across the range of CDD/CDF concentrations observed in the 20-plus samples (2.6 to 427 pg CDD/CDF/m³), there did appear to be a positive correlation at the sites with more elevated CDD/CDF concentrations. Bremmer et al. (1994) reported that the average ratio of PCP to I-TEQ DF air concentrations at these elevated sites to be 1.5×10^{-6} (or about the same ratio as the concentration of I-TEQ _{DF} in technical PCP). The results of the Papke et al. (1989) study imply that CDDs/CDFs may be released from PCP-treated wood at the same rate as PCP rather than at a rate 10 times slower.

Rappe (1995) used the emission factor approach developed by Bremmer et al. (1994) and an assumed U.S. usage volume of PCP over the past 50 years (0.5 million metric tons) to estimate that as much as 10.5 kg of I-TEQ_{DF} could volatilize from PCP-treated wood in the United States annually. Eitzer and Hites (1987) derived a dramatically different estimate of CDD/CDF volatilization from PCP-treated wood in the United States: 3 kg/yr of total CDD/CDF (or 66 g of I-TEQ_{DF} per year, assuming an I-TEQ_{DF} content in PCP of 3 mg/kg). Eitzer and Hites based their estimate on an assumption that 0.1% of the PCP produced annually enters the atmosphere and that the CDD/CDF contaminants present in the PCP (assumed to be 130 mg/kg) are released to the atmosphere at the same rate as the PCP (i.e., 0.1%). The basis for the first assumption by Eitzer and Hites is not clear because EPA, which was cited as the source of the 0.1% emission factor (U.S. EPA, 1980), does not appear to address volatilization of PCP from in-service treated wood. The report does, however, estimate that most PCP in treated wood leaches relatively rapidly from the wood, presumably to land, within a period of 12 years.

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Eduljee and Dyke (1996) and Douben et al. (1995) estimated that 0.8 g of I-TEQ _{DF} is
released to the air annually from PCP-treated wood in the United Kingdom. This estimate was
based on the assumed emission of 0.1% of the CDD/CDF present in PCP-treated wood during
the first year of the service life of the wood that was assumed by Eitzer and Hites (1987). No
emission was assumed for subsequent years of use of the treated wood.

The California Air Resources Board (Chinkin et al., 1987) generated estimates of CDD/CDF volatilization releases at wood treatment facilities from bundles of treated wood that remain on site for 1 month prior to shipment. An "adapted" version of a model developed by McCord (1981) was used for estimating volatile releases from a constantly filling lagoon. The model is primarily driven by chemical-specific vapor pressures and air diffusivity coefficients. Chinkin et al. did not provide all model input parameter values used to generate the emission estimates. However, running the model with typical dimensions for treated poles yields an I-TEQ_{DF} emission rate on the order of 6E-12 g/yr-pole, an extremely low number (170 billion poles would together emit 1 g TEQ/yr).

Actions to identify other pesticides containing CDDs/CDFs. In addition to cancelling some pesticide registrations and establishing product standards, EPA's Office of Pesticide Programs (OPP) issued two DCIs in 1987. Pesticide manufacturers are required to register their products with EPA in order to market them commercially in the United States. Through the registration process, mandated by FIFRA, EPA can require that the manufacturer of each active ingredient generate a wide variety of scientific data through several mechanisms. The most common process is the five-phase reregistration process, with which the manufacturers (i.e., registrants) of older pesticide products must comply. In most registration activities, registrants must generate data under a series of strict testing guidelines, 40 CFR 158—Pesticide Assessment Guidelines (U.S. EPA, 1988b). EPA can also require additional data from registrants, when necessary, through various mechanisms, including the DCI process.

The purpose of the first DCI, dated June and October 1987, "Data Call-In Notice for Product Chemistry Relating to Potential Formation of Halogenated Dibenzo-p-dioxin or Dibenzofuran Contaminants in Certain Active Ingredients," was to identify, using an analysis of raw materials and process chemistry, those pesticides that might contain halogenated dibenzo-pdioxin (HDD) and halogenated dibenzofuran (HDF) contaminants. The 93 pesticides (76 pesticide active ingredients) to which the DCI applied, along with their corresponding Shaughnessey and Chemical Abstract code numbers, are presented in Table 8-29. (The

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Shaughnessey code is an internal EPA tracking system.	It is of interest because chemicals with
similar code numbers are similar in chemical nature [e.g	g., salts, esters, and acid forms of 2,4-D].

All registrants supporting registrations for these chemicals were subject to the requirements of the DCI unless their product qualified for a Generic Data Exemption (i.e., a registrant exclusively used a FIFRA-registered pesticide product[s] as the source[s] of the active ingredient[s] identified in Table 8-29 in formulating their product[s]). Registrants whose products did not meet the Generic Data Exemption were required to submit the types of data listed below to enable EPA to assess the potential for formation of tetra- through hepta-HDD or HDF contaminants during manufacture. Registrants, however, had the option to voluntarily cancel their product or "reformulate to remove an active ingredient" to avoid having to comply with the DCI.

Product identity and disclosure of ingredients. EPA required submittal of a
Confidential Statement of Formula (CSF), based on the requirements specified in 40
CFR 158.108 and 40 CFR 158.120, Subdivision D: Product Chemistry. Registrants
who had previously submitted still-current CSFs were not required to resubmit this
information.

• <u>Description of beginning materials and manufacturing process</u>. Under the requirements mandated by 40 CFR 158.120, Subdivision D, EPA required submittal of a manufacturing process description for each step of the manufacturing process, including specification of the range of acceptable conditions of temperature, pressure, or pH at each step.

• <u>Discussion of the formation of impurities</u>. Under the requirements mandated by 40 CFR 158.120, Subdivision D, EPA required submittal of a detailed discussion and assessment of the possible formation of HDDs and HDFs.

The second DCI, dated June and October 1987, "Data Call-In for Analytical Chemistry Data on Polyhalogenated Dibenzo-*p*-Dioxins/Dibenzofurans (HDDs and HDFs)," was issued for 68 pesticides (16 pesticide active ingredients) suspected to be contaminated by CDDs/CDFs (see Table 8-28). All registrants supporting registrations for these pesticides were subject to the requirements of this DCI unless the product qualified for various exemptions or waivers. Pesticides covered by the second DCI were strongly suspected by EPA to contain detectable levels of CDDs/CDFs.

Under the second DCI, registrants whose products did not qualify for an exemption or
waiver were required to generate and submit the following types of data in addition to the data
requirements of the first DCI:

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• Quantitative method for measuring CDDs or CDFs. Registrants were required to develop an analytical method for measuring the HDD/HDF content of their products. The DCI established a regimen for defining the precision of the analytical method. Target LOQs were established in the DCI for specific CDD/CDF congeners (see Table 8-23).

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Certification of limits of CDDs or CDFs. Registrants were required to submit a "Certification of Limits" in accordance with 40 CFR 158.110 and 40 CFR 158.120, Subdivision D. Analytical results were required that met the guidelines described above.

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Registrants could select one of two options to comply with the second DCI. The first option was to submit relevant existing data, develop new data, or share the cost to develop new data with other registrants. The second option was to alleviate the DCI requirements through several exemption processes, including a Generic Data Exemption, voluntary cancellation, reformulation to remove the active ingredient of concern, an assertion that the data requirements did not apply, or the application or award of a low-volume, minor-use waiver.

The data contained in CSFs, as well as any other data generated under 40 CFR 158.120, Subdivision D, are typically considered confidential business information (CBI) under the guidelines prescribed in FIFRA because they usually contain information regarding proprietary manufacturing processes. In general, all analytical results submitted to EPA in response to both DCIs are considered CBI and cannot be released by EPA into the public domain. Summaries based on the trends identified in that data, as well as data made public by EPA, are summarized below.

The two DCIs included 161 pesticides. Of these, 92 are no longer supported by registrants. Following evaluation of the process chemistry submissions required under the DCIs, OPP determined that formation of CDDs/CDFs was not likely during the manufacture of 43 of the remaining 69 pesticides; thus, analysis of samples of these 43 pesticides was not required by OPP. Evaluation of process chemistry data is ongoing at OPP for an additional 7 pesticides. Tables 8-29 and 8-30 indicate which pesticides are no longer supported, those for which OPP

determined that CDD/CDF formation is unlikely, and those for which process chemistry data or analytical testing results are under review (U.S. EPA, 1995f).

OPP required that analysis of production samples be performed on the remaining 19 pesticides (see Table 8-31). The status of the analytical data generation/evaluation to date is summarized as follows: (a) no detection of CDDs/CDFs above the LOQs in registrant submissions for 13 active ingredients, (b) detection of CDDs/CDFs above the LOQs for 2,4-D acid (two submissions) and 2,4-D 2-ethyl hexyl acetate (one submission), and (c) ongoing data generation or evaluation for four pesticides.

Table 8-32 presents a summary of results obtained by EPA for CDDs/CDFs in eight technical 2,4-D herbicides; these data were extracted from program files in OPP. Because some of these files contained CBI, the data in this table were reviewed by OPP staff to ensure that no CBI was being disclosed (Funk, 1996). Figure 8-5 presents a congener profile for 2,4-D based on the average congener concentrations reported in Table 8-33.

Schecter et al. (1997) reported the results of analyses of samples of 2,4-D manufactured in Europe, Russia, and the United States (see Table 8-33). The total TEQ concentrations measured in the European and Russian samples were similar to those measured in the EPA DCI samples; however, the levels reported by Schecter et al. for U.S. samples were significantly lower. Similarly, Masunaga et al. (2001) reported the analyses of two agrochemical formulations containing 2,4-D manufactured in Japan (Table 8-31). The total TEQ concentration measured in one of the samples was similar to what Schecter et al. (1997) reported for the U.S. samples; no TEQ was detected in the other sample.

As discussed in Section 12.2.1, an estimated 28,100 metric tons of 2,4-D were used in the United States in 2000, making it one of the top 10 pesticides in terms of quantity used (EPA proprietary data). The pesticide 2,4-D is the only product judged to have the potential for environmental release through its agricultural use. However, no estimate of environmental release can be made for the year 2000. Since 1995, the chemical manufacturers of 2,4-D have been undertaking voluntary actions to significantly reduce the dioxin content of the product. No information is available on the level of dioxin contamination, if any, that may have been present in 2,4-D in the year 2000. An estimated 26,300 and 30,400 metric tons were used during 1995 and 1987, respectively (U.S. EPA, 1997e, 1988c). On the basis of the average CDD/CDF congener concentrations in 2,4-D presented in Table 8-33 (not including OCDD and OCDF), the

- 1 corresponding TEQ_{DF}-WHO₉₈ concentration is 1.1 μg/kg (0.7 μg I-TEQ_{DF}/kg). Combining this
- 2 TEQ concentration with the activity level estimates for 1995 and 1987 indicates that
- 3 28.9 g TEQ_{DF}-WHO₉₈ (18.4 g I-TEQ_{DF}) were released in 1995 and 33.4 g TEQ_{DF}-WHO₉₈ (21.3
- 4 g I-TEQ_{DF}) in 1987. The release estimates for 1987 and 1995 are assigned a high confidence
- 5 rating, indicating high confidence in both the production and the emission factor estimates.
- 6 Because no estimate can be made for 2000, it is rated as Category E.

8.4. OTHER CHEMICAL MANUFACTURING AND PROCESSING SOURCES

8.4.1. Municipal Wastewater Treatment Plants

8.4.1.1. *Sources*

CDDs/CDFs have been measured in nearly all sewage sludges tested, although the concentrations and, to some extent, the congener profiles and patterns differ widely. Potential sources of the CDDs/CDFs include microbial formation (discussed in Chapter 9), runoff to sewers from lands or urban surfaces contaminated by product uses or deposition of previous emissions to air (discussed in Section 12.2.1), household wastewater, industrial wastewater, chlorination operations within the wastewater treatment facility, or a combination of all the above (Rappe, 1992a; Rappe et al., 1994; Horstmann et al., 1992; Sewart et al., 1995; Cramer et al., 1995; Horstmann and McLachlan, 1995).

The major source(s) for a given publicly owned treatment works (POTW) is likely to be site specific, particularly in industrialized areas. For example, Rieger and Ballschmiter (1992) traced the origin of CDDs/CDFs found in municipal sewage sludge in Ulm, Germany, to metal manufacturing and urban sources. The characteristics of both sources were similar and suggested generation via thermal processing. However, in a series of recent studies, Horstmann et al. (1992, 1993a, b) and Horstmann and McLachlan (1994a, b, 1995) demonstrated that wastewater generated by laundering and bathing could be the major source at many, if not all, POTWs that serve primarily residential populations. Although runoff from streets during precipitation events, particularly from streets with high traffic density, was reported by these researchers as contributing measurably, the total contribution of TEQ from household wastewater was eight times greater than that from surface runoff at the study city.

Horstmann et al. (1992) provided initial evidence that household wastewater could be a significant source. Horstmann et al. (1993a) measured CDD/CDF levels in the effluent from four different loads of laundry from two different domestic washing machines. The

concentrations of total CDDs/CDFs in the four samples ranged from 3,900 to 7,100 pg/L and
were very similar in congener profile, with OCDD being the dominant congener, followed by the
hepta- and hexa-CDDs. Because of the similar concentrations and congener profiles found, the
authors concluded that the presence of CDDs/CDFs in washing machine wastewater is
widespread. A simple mass balance performed using the results (Horstmann and McLachlan,
1994a) showed that the CDDs/CDFs found in the four washing machine wastewater samples
could account for 27 to 94% of the total CDDs/CDFs measured in the sludge of the local
wastewater treatment plant.

Horstmann et al. (1993a) performed additional experiments that showed that detergents, commonly used bleaching agents, and the washing cycle process itself were not responsible for the observed CDDs/CDFs. To determine whether the textile fabric or fabric finishing processes could account for the observed CDDs/CDFs, Horstmann et al. (1993b), Horstmann and McLachlan (1994a, b), and Klasmeier and McLachlan (1995) analyzed the CDDs/CDFs content of raw cotton cloth, white synthetic materials, and more than 100 new textile finished products. Low concentrations were found in most products (less than 50 ng/kg of total CDDs/CDFs), but a small percentage contained high concentrations, up to 290 µg/kg of total CDDs/CDFs. On the basis of the concentrations and patterns found, the authors concluded that neither unfinished new fabrics nor common cotton finishing processes could explain the CDD/CDF levels found in wastewater; rather, the use of CDD-/CDF-containing textile dyes and pigments and the use in some developing countries of PCP to treat unfinished cotton appeared to be the sources of the detected CDDs/CDFs.

Horstmann and McLachlan (1994a, b, 1995) reported the results of additional experiments showing that the small percentage of clothing items with high CDD/CDF levels could be responsible for the quantity of CDDs/CDFs observed in household wastewater and sewage sludge. They demonstrated that the CDDs/CDFs can be gradually removed from the fabric during washing; they can be transferred to the skin, subsequently transferred back to other textiles, and then washed out, or they can be transferred to other textiles during washing and then removed during subsequent washing.

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8.4.1.2. Releases to Water

8.4.1.2.1. <i>Emissions data</i> . The presence of CDDs/CDFs in sewage sludge suggests that
CDDs/CDFs may also be present in the wastewater effluent discharges of POTWs; however, few
studies reporting the results of effluent analyses for CDDs/CDFs have been published.

Rappe et al. (1989a) tested the effluent from two Swedish POTWs for all 2,3,7,8substituted CDD/CDF congeners. OCDD was detected in the effluents from both facilities at concentrations ranging from 14 to 39 pg/L. Rappe et al. detected 1,2,3,4,6,7,8-HpCDD and 1,2,3,4,6,7,8-HpCDF in the effluent of one facility at concentrations of 2.8 and 2 pg/L, respectively. No 2,3,7,8-substituted tetra-, penta-, and hexa-CDDs or CDFs were detected (DLs of 0.2 to 20 pg/L).

Ho and Clement (1990) reported the results of sampling during the late 1980s of 37 POTWs in Ontario, Canada, for each of the five CDD/CDF congener groups with four to eight chlorines. The sampled facilities included 27 secondary treatment facilities, seven primary treatment facilities, one tertiary plant, and two lagoons. The facilities accounted for about 73% of the sewage discharged by POTWs in Ontario. No CDDs/CDFs were detected (DL in low ng/L range) in the effluents from the lagoons and the tertiary treatment facility. Only OCDD and TCDF were detected in the effluents from the primary treatment facilities (two and one effluent samples, respectively). HpCDD, OCDD, TCDF, and OCDF were detected in the effluents from the secondary treatment facilities (detected in four or fewer samples at levels ranging from 0.1 to 11 ng/L).

Gobran et al. (1995) analyzed the raw sewage and final effluent of an Ontario, Canada, wastewater treatment plant for CDD/CDF congeners over a 5-day period. Although HpCDD, OCDD, HpCDF, and OCDF were detected in the raw sewage (12 to 2,300 pg/L), no CDDs/CDFs were detected in the final effluent at congener-specific DLs ranging from 3 to 20 pg/L.

The California Regional Water Quality Control Board (CRWQCB, 1996) reported the results of effluent testing at nine POTWs in the San Francisco area. A total of 30 samples were collected between 1992 and 1995 and 1 to 6 samples were analyzed for each POTW. As summarized in Table 8-32, the overall mean TEQ concentration is 0.27 pg TEQ_{DF}-WHO₉₈/L (0.29 pg I-TEQ_{DF}/L). With the exception of OCDD, most 2,3,7,8-substituted CDD/CDF congeners were seldom detected.

Rappe et al. (1998) analyzed effluent samples from 17 POTWs in Mississippi, 10 of which receive input from industrial facilities. Treatment processes at the facilities include the

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use of one or more of the following: lagoons, activated sludge, aerated digestion, wetlands,
oxidative ditch, and trickling filter. Additionally, 12 of the facilities use chlorine gas in the
treatment process. The wastewater flows at the facilities range from 0.11 to 39.75 million liters
per day; however, wastewater flow rates were not known for two facilities. Table 8-33 presents
the concentrations of dioxins measured in the effluent samples for each facility and total TEQ
emission factors. Concentrations were only congener-specific for 2,3,7,8-TCDD; 2,3,7,8-TCDF
1,2,3,7,8-PeCDD; 2,3,4,7,8-PeCDF; OCDD; and OCDF. Also provided were concentrations for
total HxCDD and total HpCDD. The total TEQ concentrations reported by Rappe et al.
(assuming ND = $1/2$ DL) ranged from 0.274 to 3.84 pg I-TEQ _{DF} /L (average of 0.86 pg/I-
TEQ_{DF}/L). Because concentrations for all congeners were not provided, emission factors could
not be calculated in TEQ _{DF} -WHO ₉₈ .

The CRWQCB (1996) data were collected to provide representative effluent concentrations for the San Francisco area. These data cannot be considered to be representative of CDD/CDF effluent concentrations at the 16,000-plus POTWs nationwide. Therefore, the data can be used only to generate a preliminary estimate of the potential mass of CDD/CDF TEQ that may be released annually by U.S. POTWs.

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8.4.1.2.2. Activity level information. Based on the results of the 1996 and 2000 Clean Water Needs Surveys, estimates show that approximately 122 billion liters and 148 billion liters of wastewater were treated daily by POTWs in the United States in 1996 and 2000, respectively (U.S. EPA, 1997c, 2004).

Wastewater treatment data were not available for the year 1987, however, an estimate was developed using the population of the United States as a surrogate. In 2000, the population of the United States was approximately 281 million people. Using the estimate of water treated daily by POTWs in 2000, approximately 527 L/person of wastewater were treated daily by POTWs. In 1990, the population of the United States was approximately 249 million people. Assuming the population did not change drastically between 1987 and 1990, and assuming that the daily domestic wastewater treatment per person remained constant between 1987 and 2000, EPA estimates that approximately 131 billion liters of wastewater were treated daily at POTWs in 1987.

- 1 **8.4.1.2.3.** *Emission Estimates.* By multiplying the amount of wastewater treated by 365 days/yr
- 2 and by the "overall mean" TEQ concentrations reported by CRWQCB (i.e., 0.27 pg TEQ_{DF}-
- 3 WHO₉₈/L and 0.29 pg I-TEQ_{DF}/L), yields annual TEQ release estimates of 12.9 g TEQ_{DF}-
- 4 WHO₉₈ (13.9 g of I-TEQ_{DF}), 12 g TEQ_{DF}-WHO₉₈ (13 g of I-TEQ_{DF}), and 14.6 g TEQ_{DF}-WHO₉₈
- (15.7 g I-TEQ_{DF}) for 1987, 1995, and 2000, respectively. These estimates should be regarded as 5
- preliminary indications of possible emissions from this source. 6

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8.4.1.3. *Sewage Sludge Land Disposal*

Sewage sludge is the solid, semi-solid, or liquid residue generated during the treatment of wastewater. During wastewater treatment, nutrients, pathogens, inorganic compounds (metals and trace elements), and organic compounds (CDDs/CDFs, PCBs, and surfactants) from the incoming wastewater are partitioned to the resulting sewage sludge (National Research Council, 2002). The sludge is either disposed of through methods such as incineration or landfill/surface disposal or beneficially used through methods such as land application.

Sewage sludge that is applied to land is referred to as biosolids. In order to be applied to the land, the biosolids must be treated to meet land application regulatory requirements (Federal Register, 1993b). With respect to land application, biosolids are often used for crop production, gardening, forestry, turf growth, and landscaping. Some other uses include strip mine and gravel pit reclamation and wetland restoration. Land application of biosolids is beneficial because it improves the physical and chemical properties of the soil needed for plant growth, it reduces the need for other disposal methods, and it reduces or eliminates the need for commercial fertilizers. Commercial fertilizers often have higher nutrient contents than do biosolids; therefore, the application of biosolids to land in lieu of commercial fertilizers may reduce the impacts of high levels of excess nutrients entering the environment (U.S. EPA, 1999e).

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8.4.1.3.1. *Emissions data.* EPA conducted the National Sewage Sludge Survey in 1988 and 1989 to obtain national data on sewage sludge quality and management. As part of this survey, EPA analyzed sludges from 174 POTWs that employed at least secondary wastewater treatment for more than 400 analytes, including CDDs/CDFs. Although sludges from only 16% of the POTWs had detectable levels of 2,3,7,8-TCDD, all sludges had detectable levels of at least one CDD/CDF congener (U.S. EPA, 1996a). I-TEQ_{DF} concentrations as high as 1,820 ng/kg dry weight were measured. The congener-specific results of the survey are presented in Table 8-36.

If all nondetect values found in the study are assumed to be zero, then the mean and median I-
TEQ _{DF} concentrations of the sludges from the 174 POTWs are 50 and 11.2 ng/kg (dry-weight
basis), respectively. If the nondetect values are set equal to the DL, then the mean and median I-
TEQ _{DF} concentrations are 86 and 50.4 ng/kg, respectively (U.S. EPA, 1996a; Rubin and White,
1992).

Green et al. (1995) and Cramer et al. (1995) reported the results of analyses of 99 samples of sewage sludge collected from wastewater treatment plants across the United States during the summer of 1994 as part of the 1994/1995 Association of Metropolitan Sewerage Agencies (AMSA) survey. These data are summarized in Table 8-37. To calculate average results in units of TEQ, Green et al. averaged the results from all samples collected from the same facility to ensure that the results were not biased toward the concentrations found at facilities from which more than one sample was collected. Also, eight samples were excluded from the calculation of the overall TEQ averages because it was unclear as to whether they were duplicate samples from other POTWs. POTW average TEQ concentrations were calculated for 74 POTWs. If all nondetect values are assumed to be zero, then the overall study mean and median I-TEQ_{DF} concentrations are 47.7 and 33.4 ng I-TEQ_{DF}/kg (dry weight basis), respectively (standard deviation of 44.7 ng I-TEQ_{DF}/kg). The corresponding mean and median TEQ_{DF}-WHO₉₈ concentrations are 36.3 and 25.5 ng/kg, respectively (standard deviation, 38.6).

The mean and median results reported by Green et al. (1995) and Cramer et al. (1995) are very similar in terms of total TEQ to those reported by EPA for samples collected five years earlier (U.S. EPA, 1996a; Rubin and White, 1992). The predominant congeners in both data sets are the octa- and hepta-CDDs and CDFs. Although not present at high concentrations, 2,3,7,8-TCDF was commonly detected.

In addition to effluents, Rappe et al. (1998) also analyzed the levels of CDDs and CDFs in municipal sewage sludge from the 17 POTWs in Mississippi. Table 8-38 presents the concentrations of dioxins measured in the sewage sludge samples and total TEQ emission factors reported by Rappe et al. Concentrations were only congener specific for 2,3,7,8-TCDD; 2,3,7,8-TCDF; 1,2,3,7,8-PeCDD; 2,3,4,7,8-PeCDF; OCDD; and OCDF. Also provided were concentrations for total HxCDD and total HpCDD. The TEQ emission factors (assuming ND = 1/2 DL) reported by Rappe et al. ranged from 2.26 to 1,270 ng I-TEQ_{DF}/kg. The predominant congeners in all samples were the octa- and hepta-CDDs. The sludge with the highest concentrations of octa- and hepta-CDDs was from the Picayune POTW, which receives

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industrial inputs, including effluents from wood treatment facilities that likely contain PCP. In general, the sludge with the lowest TEQ values were from the facilities that do not receive effluent from industrial facilities. Additionally, the samples with the two lowest TEQ values were from facilities that do not use free chlorine as a disinfectant.

In 1999, sewage sludge samples from a POTW in Ohio were collected and analyzed for CDDs/CDFs (U.S. EPA, 2000f). The facility, which accepts both domestic and industrial wastewater, employs secondary wastewater technology. Assuming nondetects are zero, the mean TEQ emission factor is 21.9 ng TEQ_{DF}-WHO₉₈/kg (dry-weight basis). These results are presented in Table 8-39.

In 2000 and 2001, AMSA conducted another survey of dioxin-like compounds in sewage sludge (Alvarado et al., 2001). A total of 200 sewage sludge samples were collected from 171 POTWs located in 31 states. Assuming nondetects are zero, TEQ emission factors range from 0.08 to 3,578.61 ng TEQ_{DF}-WHO₉₈/kg. The mean and median TEQ emission factors are 34.5 and 11.79 ng TEQ_{DF}-WHO₉₈/kg, respectively.

EPA conducted another National Sewage Sludge Survey to characterize the dioxin and dioxin-like equivalence levels in biosolids produced by 6857 POTWs operating in the United States in 2001 (U.S. EPA, 2002a). Samples were collected from 94 POTWs using secondary or higher treatment practices. All facilities had been sampled previously as part of the 1988/1989 National Sewage Sludge Survey. The overall mean and median TEQ_{DF}-WHO₉₈ concentrations were 75 and 15 ng/kg, respectively. However, when the data were weighted using the daily influent wastewater flow rates (i.e., the number of facilities with wastewater flow rate >100 Mg/day, >10 but ≤100 Mg/day, >1 but ≤10 Mg/day, and ≤1 Mg/day), the overall mean and median TEQ_{DF}-WHO₉₈ concentrations were 21.7 and 15.5 ng/kg, respectively. These data are summarized in Table 8-40.

The CDD/CDF concentrations and congener group patterns observed in the U.S. surveys are similar to those reported for sewage sludges in several other Western countries. Stuart et al. (1993) reported mean CDD/CDF concentrations of 23.3 ng I-TEQ_{DF}/kg (dry weight) for three sludges from rural areas, 42.3 ng I-TEQ_{DF}/kg for six sludges from light industry/domestic areas, and 52.8 ng I-TEQ_{DF}/kg for six sludges from industrial/domestic areas collected during 1991–1992 in England and Wales. Näf et al. (1990) reported concentrations ranging from 31 to 40 ng I-TEQ_{DF}/kg (dry weight) in primary and digested sludges collected from the POTW in Stockholm, Sweden, during 1989. Gobran et al. (1995) reported an average concentration of

$15.7 \ ng \ I-TEQ_{DF}/kg \ in \ an aerobically \ digested \ sludges \ from \ an \ industrial/domestic \ POTW \ in$
Ontario, Canada. In all three studies, the congener group concentrations increased with
increasing degrees of chlorination, with OCDD the dominant congener. Figure 8-6 presents
congener profiles, using the mean concentrations reported by Green et al. (1995).

Because the mean I-TEQ_{DF} concentration values reported in the 1988/1989 sewage sludge survey (U.S. EPA, 1996a) and the 1995 survey (Green et al., 1995; Cramer et al., 1995) were very similar, the estimated amounts of TEQs that may have been present in sewage sludge and released to the environment in 1987 and 1995 were assumed to be the same. These values were estimated using the average (49 ng I-TEQ_{DF}/kg) of the mean I-TEQ_{DF} concentration values (ND = DLs) reported by U.S. EPA (1996a) (50 ng I-TE Q_{DF}/kg) and by Green et al. (1995) and Cramer et al. (1995) (36.3 ng TEQ_{DF}-WHO₉₈/kg [47.7 ng I-TEQ_{DF}/kg]). Therefore, the overall average mean emission factor for the reference years 1987 and 1995 is 36.3 ng TEQ_{DF}-WHO₉₈/kg (48.9 ng I-TEQ_{DF}/kg). The emission factor of 21.7 ng TEQ_{DF}-WHO₉₈/kg, as calculated from the 2001 survey, appears to be the most reasonable TEQ emission factor estimate for reference year 2000 because this estimate is nationally weighted on the basis of wastewater flow rates of POTWs operating in the United States in 2001.

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8.4.1.3.2. Activity level information. According to the results of its 1988/1989 National Sewage Sludge Survey, EPA estimated that approximately 5.4 million dry metric tons of sewage sludge were generated in 1989 (Federal Register, 1993b). EPA also used the results of the 1984 to 1996 Clean Water Needs Surveys to estimate that 6.3 million dry metric tons of sewage sludge were generated in 1998. Because estimates for reference years 1987 and 1995 are not available, the 1989 and 1998 activity level estimates are used for 1987 and 1995, respectively. Tables 8-41 and 8-42 list the volumes, by use and disposal practices, of sludge disposed of annually for reference years 1987 and 1995.

U.S. EPA (1999) estimated that 6.6 million dry metric tons of sewage sludge would be generated in 2000. Table 8-43 lists the volumes, by use and disposal practices, of sludge disposed of annually for reference year 2000. Similarly, the National Research Council (NRC) (NRC, 2002) analyzed the amount of biosolids being applied to land in 2002. Citing 2001 data (unpublished) from the Wisconsin Department of National Resources, NRC estimated that approximately 8,650 of the 16,000 POTWs operating in the United States generated sewage sludge requiring use or disposal. Using data from 37 states, an estimated 5,900 of these sewage

1	sludge generators either land applied or publicly distributed more than 3.4 million dry tons of
2	biosolids annually. The volume of biosolids, by use and disposal practices, is presented in Table
3	8-44. The volume of biosolids and their distribution among the various categories estimated by
4	the NRC are very close to those estimated by the EPA.
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6	8.4.1.3.3. <i>Emission estimates.</i> The annual potential releases of CDDs/CDFs are determined by
7	multiplying the mean total TEQ concentrations by the sludge volumes generated. The results for
8	reference years 1987, 1995, and 2000 are reported in Table 8-41, 8-42, and 8-43, respectively.
9	For reference year 1987, the total annual potential release from nonincinerated sludges was 151 g
10	TEQ_{DF} -WHO ₉₈ . Of this amount, 2.6 g TEQ_{DF} -WHO ₉₈ (3.5 g I-TEQ _{DF}) entered commerce as a
11	product for distribution and marketing and 76.6 g TEQ $_{DF}$ -WHO $_{98}$ (103 g I-TEQ $_{DF}$) was applied
12	to land. The remaining 71.8 g TEQ_{DF} -WHO $_{98}$ did not result in an environmental release because
13	it was sent to RCRA Subtitle D landfills or disposal sites. For reference year 1995, the total
14	annual potential release from nonincinerated sludges was 178 g TEQ_{DF} -WHO ₉₈ . Of this amount,
15	$3~\mathrm{g}~\mathrm{TEQ_{DF}}\text{-WHO}_{98}$ (4 g I-TEQ _{DF}) entered commerce as a product for distribution and
16	marketing, and 116.1 g TEQ_{DF} -WHO ₉₈ (156.5 g I-TEQ _{DF}) was applied to land. The remaining
17	58.9 g TEQ _{DF} -WHO ₉₈ did not result in an environmental release because it was sent to RCRA
18	Subtitle D landfills or disposal sites. For the year 2000, the total annual release of
19	nonincinerated sludges was 111 g TEQ $_{DF}$ -WHO $_{98}$. Of this amount, 1.9 g TEQ $_{DF}$ -WHO $_{98}$ (1.9 g
20	I-TEQ $_{DF}$) entered commerce as a product for distribution and marketing, and 78.2 g TEQ $_{DF}$ -
21	WHO_{98} (78.2 g I-TEQ _{DF}) was applied to land. The remaining 30.9 g TEQ _{DF} -WHO ₉₈ did not
22	result in an environmental release because it was sent to RCRA Subtitle D landfills or disposal
23	sites.
24	These release estimates are assigned a high confidence rating for both the production and
25	emission factor estimates. The high rating was based on the judgment that the 174 facilities
26	tested as part of the 1988/1989 National Sewage Sludge Survey by EPA (U.S. EPA, 1996a), the
27	74 facilities tested as part of the 1994/1995 AMSA Survey (Green et al., 1995 and Cramer et al.,

1995), and the 94 facilities tested as part of the 2001 National Sewage Sludge Survey (EPA

29 2002) were reasonably representative of the variability in POTW technologies and sewage characteristics nationwide.

8.4.2. Drinking Water Treatment Plants

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There is no strong evidence that chlorination of water for drinking purposes results in the formation of CDDs/CDFs. Few surveys of CDD/CDF content in finished drinking water have been conducted. Those that have been published have only rarely reported the presence of any CDDs/CDFs, even at low pg/L DLs, and in those cases, CDDs/CDFs were also present in the untreated water.

Rappe et al. (1989b) reported the formation of tetra- through octa-CDFs when tap water and double-distilled water were chlorinated using chlorine gas. The CDF levels found in the single samples of tap water and double-distilled water were 35 and 7 pg I-TEQ_{DF}/L, respectively. No CDDs were detected at DLs ranging from 1 to 5 pg/L. However, the water samples were chlorinated at a dosage rate of 300 mg/L, which is considerably higher (by one to two orders of magnitude) than the range of dosage rates typically used to disinfect drinking water. The authors hypothesized that the CDFs or their precursors were present in chlorine gas.

Rappe et al. (1990a) analyzed a 1,500 L sample of drinking water from a municipal drinking water treatment plant in Sweden. Although the untreated water was not analyzed, a sludge sample from the same facility was analyzed. The large sample volume enabled DLs on the order of 0.001 pg/L. The TEQ content of the water and sludge was 0.0029 pg I-TEQ_{DF}/L and 1.4 ng/kg, respectively. The congener patterns of the drinking water and sludge sample were very similar, suggesting that the CDDs/CDFs detected in the finished water were present in the untreated water.

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8.4.3. Soaps and Detergents

As discussed in Section 8.4.1, CDDs/CDFs were detected in nearly all sewage sludges tested, whether the sludges were obtained from industrialized areas or from rural areas. Because of the ubiquitous presence of CDDs/CDFs in sewage sludge, several studies have been conducted to determine their source(s). A logical category of products to test, because of their widespread use, is detergents, particularly those that contain or release chlorine during use (i.e., hypochlorite-containing and dichloroisocyanuric acid-containing detergents). The results of studies conducted to date, summarized below, indicate that CDDs/CDFs are not formed during use of chlorine-free detergents, chlorine-containing or chlorine-releasing detergents, or chlorine bleach during household bleaching operations.

Sweden's Office of Nature Conservancy (1991) reported that the results of a preliminary study conducted at one household indicated that CDDs/CDFs may be formed during use of

dichloroisocyanurate-containing dishwasher detergents. A more extensive main study with multiple runs was then conducted using standardized food, dishes, cutlery, and other household items. Testing of laundry washing and fabric bleaching and actual testing of the CDD/CDF content of detergents was also performed. The study examined (1) hypochlorite- and dichloroisocyanurate-containing dishwasher detergents, (2) sodium hypochlorite-based bleach (4.4% NaOCl) in various combinations with and without laundry detergent, and (3) sodium hypochlorite-based bleach, used at a high enough concentration to effect bleaching of a pair of imported blue jeans.

CDDs/CDFs were not detected in either the chlorine-free detergent or the detergent with hypochlorite; 0.6 pg TEQ/g were detected in the detergent containing dichloroisocyanurate. The results of all dishwasher and laundry washing machine tests showed very low levels of CDDs/CDFs, often nondetected values. There was no significant difference between the controls and the test samples; in fact, the control samples had a higher TEQ content than did some of the test samples. The drainwater from the dishwasher tests contained <1 to <3 pg I-TEQ_{DF}/L (the water-only control sample contained <2.8 pg I-TEQ_{DF}/L). The CDD/CDF content of the laundry drainwater samples ranged from <1.1 to <4.6 pg I-TEQ_{DF}/L (the water-only control sample contained <4.4 pg I-TEQ_{DF}/L).

Thus, under the study's test conditions, CDDs/CDFs were not formed during dishwashing or laundry washing or during bleaching with hypochlorite-containing bleach. No definitive reason could be found for the difference in results between the preliminary study and the main study for dishwashing with dichloroisocyanurate-containing detergents. The authors of the study suggested that differences in the foods used and the prewashing procedures employed in the two studies were the likely causes of the variation in the results.

Rappe et al. (1990c) analyzed a sample of a Swedish commercial soft soap, a sample of tall oil, and a sample of tall resin for CDD/CDF content. Tall oil and tall resin, by-products of the pulping industry, are the starting materials for the production of soft, liquid soap. Crude tall oil, collected after the Kraft pulping process, is distilled under reduced pressure at temperatures of up to 280 to 290 °C, yielding tall oil and tall resin. The measured TEQ content of the liquid soap was found to be 0.647 ng TEQ_{DF}-WHO₉₈/L (0.447 ng I-TEQ_{DF}/L). PeCDDs were the dominant congener group, followed by HpCDDs, HxCDDs, PeCDFs, and OCDD, with some tetra-CDFs and CDDs also present. The TEQ contents of the tall oil (12 ng TEQ_{DF}-WHO₉₈/kg [9.4 ng I-TEQ_{DF}/kg]) and tall resin (196 ng TEQ_{DF}-WHO₉₈/kg [200 ng I-TEF_{DF}/kg]) were

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significantly higher than the level found in the liquid soap. The tall oil contained primarily tetraand penta-CDDs and CDFs, whereas the tall resin contained primarily HpCDDs, HxCDDs, and OCDD. The investigators compared the congener patterns of the three samples and noted that although the absolute values for the tetra- and penta-CDDs and CDFs differed among the tall oil, tall resin, and liquid soap samples, the same congeners were present. The congener patterns for the more-highly chlorinated congeners were very similar. Table 8-44 presents the results of the study.

In 1987, 118 million L of liquid household soaps were shipped in the United States (U.S. DOC, 1990b); shipment quantity data are not available in the 1992 U.S. Economic Census (U.S. DOC, 1996). Because only one sample of liquid soap has been analyzed for CDD/CDF content (Rappe et al., 1990c), no estimate of environmental release can be made.

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8.4.4. Textile Manufacturing and Dry Cleaning

As discussed in Section 8.4.1, CDDs/CDFs have been detected in almost all sewage sludges tested, whether they were obtained from industrialized areas or rural areas. To determine whether textile fabric or fabric finishing processes could account for the observed CDDs/CDFs, several studies were conducted in Germany. These studies, summarized in the following paragraphs, indicate that some finished textile products do contain detectable levels of CDDs/CDFs and that they can be released from the textile during laundering or dry cleaning; however, textile finishing processes are typically not sources of CDD/CDF formation. Rather, the use of CDD/CDF-containing dyes and pigments and the use in some countries of PCP to treat unfinished cotton appear to be the sources of the detected CDDs/CDFs.

Horstmann et al. (1993b) analyzed the CDD/CDF content of eight different raw (unfinished) cotton cloths containing fiber from different countries and five different white synthetic materials (acetate, viscose, bleached polyester, polyamide, and polyacrylic). The maximum concentrations found in the textile fabrics were 30 ng/kg in the cotton products and 45 ng/kg in the synthetic materials. Also, a cotton finishing scheme was developed that subjected one of the cotton materials to a series of 16 typical cotton finishing processes; one sample was analyzed following each step. The fabric finishing processes showing the greatest effect on CDD/CDF concentration were the application of an indanthrene dye and the "wash and wear" finishing process, which together resulted in a CDD/CDF concentration of about 100 ng/kg. On the basis of the concentrations found, the authors concluded that neither unfinished new fabrics

nor common o	cotton finishing processes	could explain the	CDD/CDF level	ls found in laundr	y
wastewater.					

Fuchs et al. (1990) reported that the dry-cleaning solvent redistillation residues collected from 12 commercial and industrial dry-cleaning operations contained considerable amounts of CDDs/CDFs. The reported I-TEQ_{DF} content ranged from 131 to 2,834 ng/kg, with the dominant congeners being OCDD and HpCDD. Towara et al. (1992) demonstrated that neither the use of chlorine-free solvents nor variation of the dry-cleaning process parameters lowered the CDD/CDF content of the residues.

Umlauf et al. (1993) conducted a study to characterize the mass balance of CDDs/CDFs in the dry-cleaning process. The soiled clothes (containing 16 pg total CDDs/CDFs per kg) accounted for 99.996% of the CDD/CDF input. Input of CDDs/CDFs from indoor air containing 0.194 pg/m³ accounted for the remainder (0.004%). The dry-cleaning process removed 82.435% of the CDDs/CDFs in the soiled clothing. Most of the input CDDs/CDFs (82.264%) were found in the solvent distillation residues. Air emissions (at 0.041 pg/m³) accounted for 0.0008% of the total input, which was less than the input from indoor air. The fluff (at a concentration of 36 ng/kg) accounted for 0.1697%, and water effluent (at a concentration of 0.07 pg/L) accounted for 0.0000054%.

Horstmann and McLachlan (1994a, b, 1995) analyzed 35 new textile samples (primarily cotton products) obtained in Germany for CDDs/CDFs. Low levels were found in most cases (total CDD/CDF less than 50 ng/kg). The dominant congeners were OCDD and HpCDD. However, several colored T-shirts from a number of clothing producers had extremely high levels, with concentrations up to 290,000 ng/kg. Because the concentrations in identical T-shirts purchased at the same store varied by up to a factor of 20, the authors concluded that the source of CDDs/CDFs was not a textile finishing process, because a process source would have resulted in a more consistent level of contamination. Klasmeier and McLachlan (1995) subsequently analyzed 68 new textile products obtained in Germany for OCDD and OCDF. Most samples had nondetectable levels (42 samples <60 ng/kg). Only four samples had levels exceeding 500 ng/kg.

Horstmann and McLachlan (1994a, b) reported finding two different congener group patterns in the more contaminated of the 35 textile products. One pattern agreed with the congener pattern for PCP reported by Hagenmaier and Brunner (1987), whereas the other pattern was similar to that reported by Remmers et al. (1992) for chloranil-based dyes. The authors

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hypothesized that the use of PCP to preserve cotton, particularly when it is randomly strewn on
bales of cotton as a preservative during sea transport, was the likely source of the high levels
occasionally observed. Although the use of PCP for nonwood uses was prohibited in the United
States in 1987 (see Section 8.3.8), PCP is still used in developing countries, especially to
preserve cotton during sea transport (Horstmann and McLachlan, 1994a).
Horstmann and McLachlan (1994a, b) conducted additional experiments that
demonstrated that the small percentage of clothing items with high CDD/CDF levels could be
responsible for the quantity of CDDs/CDFs observed in household wastewater (see Section
8.4.1.1).

Table 8-1. CDD/CDF concentrations in pulp and paper mill bleached pulp, wastewater sludge, and wastewater effluent (circa 1988)

		Bleached pulp			Wastewater sludge	,		Wastewater effluent	
Congener/congener group	Median (ng/kg)	Range (ng/kg)	No. of detects (10 samples)	Median (ng/kg)	Range (ng/kg)	No. of detects (9 samples)	Median (pg/L)	Range (pg/L)	No. of detects (9 samples)
2,3,7,8-TCDD	6.4	0.4 to 124	10	63	ND(6.3) to 180	8	42	ND(11) to 98	8
1,2,3,7,8-PeCDD	ND(0.3)	ND(0.1) to 1.4	2	ND(2.5)	ND(1.4) to 28	1	ND(9.6)	ND(2.8) to ND(25)	0
1,2,3,4,7,8-HxCDD	ND(0.4)	ND(0.2) to 0.4	1	ND(3.1)	ND(1.5) to 40	1	ND(12)	ND(6.6) to ND(12)	0
1,2,3,6,7,8-HxCDD	ND(0.5)	ND(0.2) to 1.6	2	ND(3.2)	ND(1.7) to 95	1	ND(12)	ND(6.6) to ND(24)	0
1,2,3,7,8,9-HxCDD	ND(0.5)	ND(0.2) to 0.5	1	ND(3.9)	ND(1.7) to 80	1	ND(12)	ND(6.6) to ND(23)	0
1,2,3,4,6,7,8-HpCDD	3.3	2.3 to 8.4	10	37	18 to 490	9	170	77 to 270	9
OCDD	46	28 to 81	10	698	263 to 1,780	9	3,000	1,000 to 4,600	9
2,3,7,8-TCDF	18	1.4 to 716	10	233	13 to 1150	9	120	12 to 840	9
1,2,3,7,8-PeCDF	ND(0.7)	ND(0.1) to 3.9	4	6.2	ND(1.2) to 22	6	ND(7.2)	ND(2.2) to 36	2
2,3,4,7,8-PeCDF	ND(0.2)	ND(0.1) to 4.7	3	4.7	ND(0.9) to 38	6	ND(6.3)	ND(2.2) to 33	2
1,2,3,4,7,8-HxCDF	ND(0.3)	ND(0.2) to ND(0.6)	0	ND(2.5)	ND(0.9) to 31	2	ND(8.4)	ND(4.8) to ND(15)	0
1,2,3,6,7,8-HxCDF	ND(0.3)	ND(0.1) to $ND(0.4)$	0	ND(1.4)	ND(0.9) to 33	1	ND(7.1)	ND(4.8) to ND(15)	0
1,2,3,7,8,9-HxCDF	ND(0.3)	ND(0.1) to $ND(0.4)$	0	ND(1.7)	ND(0.9) to ND(4)	0	ND(6.2)	ND(2.5) to ND(15)	0
2,3,4,6,7,8-HxCDF	ND(0.3)	ND(0.2) to ND(0.4)	0	ND(1.7)	ND(0.9) to 34	1	ND(8.2)	ND(4.8) to ND(15)	0
1,2,3,4,6,7,8-HpCDF	ND(0.6)	ND(0.1) to 0.8	3	6.6	ND(3.6) to 70	7	ND(23)	ND(13) to 44	3
1,2,3,4,7,8,9-HpCDF	ND(0.6)	ND(0.1) to ND(2.1)	0	ND(1.6)	ND(1.2) to 10	1	ND(22)	ND(6.4) to ND(41)	0
OCDF	2.2	ND(2.8) to 4.3	8	22	ND(54) to 168	8	190	ND(180) to 230	8
Total 2,3,7,8-CDD ^{a,b}	55.7			798			3,212		
Total 2,3,7,8-CDF ^{a,b}	18			272.5			310		
Total I-TEQ _{DF}	8.28			90.12			58.89		
$(\text{nondetect} = 0)^{\text{b}}$				91.72			66.57		
Total I-TEQ _{DE}	8.56								
$(nondetect = \frac{1}{2}DL)^{b}$									
Total TEQ _{DF} -WHO ₉₈	8.24		89.47				56.02		
$(nondetect = 0)^b$ $Total TEQ_{DF}$ -WHO ₉₈ $(nondetect = \frac{1}{2}DL)^b$	8.59		91.7				66.09		
Total CDD/CDF ^b	120			1,695			4,013		

^aCalculated assuming nondetect values were zero. ^bSum of median values.

DL = Detection limit

ND = Not detected (value in parenthesis is the detection limit)

Source: U.S. EPA (1990a).

Table 8-2. CDD/CDF concentrations in pulp and paper mill bleached pulp, wastewater sludge, and wastewater effluent (mid-1990s)

	Bleached pulp				Wastewater sludge				Wastewater effluent			
Congener/congener group	Mean nondetect = 0 (ng/kg)	Median (ng/kg)	Range (ng/kg)	No. of detects/samples	Mean nondetect = 0 (ng/kg)	Median (ng/kg)	Range (ng/kg)	No. of detects/samples	Mean nondetect = 0 (pg/L)	Median (ng/kg)	Range (pg/L)	No. of detects/samples
2,3,7,8-TCDD 1,2,3,7,8-PeCDD 1,2,3,4,7,8-HxCDD 1,2,3,6,7,8-HxCDD 1,2,3,7,8,9-HxCDD	0.3 0 0 0 0	ND(1) ND(5) ND(5) ND(5) ND(5)	ND(1) to 5 ND(3) to ND(7) ND(3) to ND(7) ND(3) to ND(7) ND(3) to ND(7) ND(3) to ND(7)	1/18 0/18 0/18 0/18 0/18	0.8 0 0.5 2.3 1.6	ND(1) ND(5) ND(5) ND(5) ND(5)	ND(1) to 4 ND(4) to ND(52) ND(4) to 7 ND(4) to 18 ND(4) to 14	4/12 0/12 1/13 2/13 2/13	1.2 0 0 0	ND(53) ND(53) ND(53)	ND(10) to 21 ND(50) to ND(55) ND(50) to ND(55) ND(50) to ND(55) ND(50) to ND(55) ND(50) to ND(55)	1/18 0/18 0/18 0/18 0/18
1,2,3,4,6,7,8-HpCDD OCDD	0 2.4	ND(5) ND(10)	ND(3) to ND(7) ND(10) to 15	0/18 3/16	41.4 445	7 150	ND(4) to 330 21 to 2,900	9/13 10/10	3.2 99	ND(53) ND(110)	ND(50) to 58 ND(100) to 370	1/18 6/14
2,3,7,8-TCDF 1,2,3,7,8-PeCDF 2,3,4,7,8-PeCDF 1,2,3,4,7,8-HxCDF 1,2,3,6,7,8-HxCDF 1,2,3,7,8,9-HxCDF 2,3,4,6,7,8-HyCDF 1,2,3,4,6,7,8-HpCDF 1,2,3,4,7,8,9-HpCDF OCDF	10.3 0 0.4 0 0 0 0 0 0 0	ND(1) ND(5) ND(5) ND(5) ND(5) ND(5) ND(5) ND(5) ND(5) ND(10)	ND(1) to 170 ND(3) to ND(7) ND(3) to 7 ND(3) to ND(7) ND(3) to ND(7) ND(3) to ND(7) ND(3) to ND(7) ND(3) to ND(7) ND(3) to ND(7) ND(3) to ND(7) ND(6) to ND(14)	7/18 0/18 1/18 0/18 0/18 0/18 0/18 0/18 0	6.2 0 0.5 0 0 0.5 1.2 0	3 ND(5) ND(5) ND(5) ND(5) ND(5) ND(5) ND(5) ND(5) ND(10)	ND(1) to 31 ND(4) to ND(52) ND(4) to 7 ND(4) to ND(52) ND(4) to ND(52) ND(4) to ND(52) ND(4) to ND(52) ND(4) to 6 ND(4) to 10 ND(4) to ND(52) ND(9) to ND(100)	9/12 0/13 1/13 0/13 0/13 0/13 1/13 2/13 0/13 0/13	2.3	ND(53) ND(53) ND(53) ND(53) ND(53) ND(53)	ND(10) to 23 ND(50) to ND(55) ND(50) to ND(55) ND(104) to ND(110)	2/18 0/18 0/18 0/18 0/18 0/18 0/18 0/18 0
$eq:total_continuous_cont$	2.7 10.7 1.53 6.4 1.5 7.6				492 8.4 3 12.9 2.6 15.2				103 2.3 1.5 53.6 1.4 66.5			

^a Sum of mean values.

DL = Detection limit

ND = Not detected (value in parenthesis is the detection limit)

Source: Gillespie (1997).

Table 8-3. Summary of bleached chemical pulp and paper mill discharges of 2,3,7,8-TCDD and 2,3,7,8-TCDF (g/yr)

Matrix	Congener	U.S. EPA 1988 ^a	NCASI 1992 ^b	U.S. EPA 1993 ^c	NCASI 1993 ^b	NCASI 1994 ^b	U.S. EPA 1995 ^d
Effluent	2,3,7,8-TCDD	201	22	71	19	14.6	16
	2,3,7,8-TCDF	1,550	99	341	76	49	120
	TEQ	356	32	105	27	19.5	28
Sludge ^e	2,3,7,8-TCDD	210	33		24	18.9	
	2,3,7,8-TCDF	1,320	118		114	95.2	
	TEQ	343	45	177	35	28.4	50
Pulp	2,3,7,8-TCDD	262	24		22	16.2	
	2,3,7,8-TCDF	2,430	124		106	78.8	
	TEQ	505	36	149	33	24.1	40

The total discharge rate of congener or TEQ (based only on 2,3,7,8-TCDD and 2,3,7,8-TCDF concentrations) was summed across all 104 mills. Data from 104 Mill Study (U.S. EPA, 1990a). The total discharge rate of congener or TEQ (based only on 2,3,7,8-TCDD and 2,3,7,8-TCDF concentrations) was summed across all 104 mills. The daily discharge rates reported in NCASI (1993) and Gillespie (1994, 1995) were multiplied by a factor of 350 days/yr to obtain estimates of annual discharge rates. 1992 NCASI survey (NCASI, 1993), 1993 update (Gillespie, 1994), and 1994 update (Gillespie, 1995).

The discharges in effluent and sludge were estimated in U.S. EPA (1993d, 1997f) for January 1, 1993. The TEQ discharge in pulp was estimated by multiplying the 1988 discharge estimate by the ratio of the 1988 and 1993 effluent discharge estimates (i.e., the estimate of the reduction in 1988 discharges achieved by pollution prevention measures taken by the industry between 1988 and 1993).

^dThe discharges in effluent and sludge were estimated in U.S. EPA (1997f) for mid-1995. The TEQ discharge in pulp was estimated by multiplying the 1988 discharge estimate by the ratio of the 1988 and 1995 effluent discharge estimates (i.e., the estimate of the reduction in 1988 discharges achieved by pollution prevention measures taken by industry between 1988 and 1995).

^eApproximately 20.5% of the sludge generated in 1990 was incinerated. The remaining 79.5% was predominantly landfilled (56.5%) or placed in surface impoundments (18.1%); 4.1% was land-applied directly or as compost, and 0.3% was distributed or marketed (U.S. EPA, 1993e).

-- = No information given

Table 8-4. CDD/CDF TEQ concentrations and emissions for the paper and pulp industry by source

	Effl	uent	residuals or landfi	treatment not lagooned illed (sludge) ot landfilled)	I	Pulp
Congener	TEQ conc. ^a (pg/L)	TEQ emission s (ng/yr)	TEQ conc. ^a (ng/kg)	TEQ emissions (ng/yr)	TEQ conc. ^a (pg/g pulp)	TEQ emissions (ng/yr)
2,3,7,8-TCDD	0	0.00e+00	4.00e-01	4.63e+08	1.00e-02	2.90e+08
1,2,3,7,8-PeCDD	0.00e+00	0.00e+00	5.00e-02	6.24e+07	0.00e+00	0.00e+00
1,2,3,4,7,8-HxCDD	0.00e+00	0.00e+00	1.00e-02	1.25e+07	0.00e+00	0.00e+00
1,2,3,6,7,8-HxCDD	1.30e-01	2.71e+08	8.00e-02	8.53e+07	0.00e+00	0.00e+00
1,2,3,7,8,9-HxCDD	9.00e-02	1.88e+08	9.00e-02	9.05e+07	0.00e+00	0.00e+00
1,2,3,4,6,7,8-HpCDD	7.00e-02	1.46e+08	1.82e-01	1.97e+08	3.00e-03	8.69e+07
1,2,3,4,6,7,8,9-OCDD	7.37e-02	1.54e+08	2.80e-01	2.81e+08	3.04e-03	8.80e+07
2,3,7,8-TCDF	1.00e-01	2.08e+08	4.00e-01	4.66e+08	1.00e-03	2.90e+07
1,2,3,7,8-PeCDF	0.00e+00	0.00e+00	1.00e-02	1.25e+07	0.00e+00	0.00e+00
2,3,4,7,8-PeCDF	0.00e+00	0.00e+00	1.00e-01	1.25e+08	0.00e+00	0.00e+00
1,2,3,4,7,8-HxCDF	0.00e+00	0.00e+00	4.00e-02	4.63e+07	0.00e+00	0.00e+00
1,2,3,6,7,8-HxCDF	0.00e+00	0.00e+00	1.00e-02	1.25e+07	0.00e+00	0.00e+00
1,2,3,7,8,9-HxCDF	0.00e+00	0.00e+00	5.00e-02	5.15e+07	2.00e-03	5.79e+07
2,3,4,6,7,8-HxCDF	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
1,2,3,4,6,7,8-HpCDF	1.90e-02	3.96e+07	1.70e-02	1.83e+07	1.00e-03	2.90e+07
1,2,3,4,7,8,9-HpCDF	5.00e-03	1.04e+07	0.00e+00	0.00e+00	0.00e+00	0.00e+00
1,2,3,4,6,7,8,9-OCDF	2.00e-03	4.17e+06	3.70e-03	3.93e+06	6.00e-05	1.74e+06
TOTAL	4.90e-01	1.02e+09	1.72		2.01e-02	5.82e+08
Residuals total				1.93e+09		
Residuals not landfilled				9.44e+08		

^aTEQ concentrations are in TEQ_{DF}-WHO₉₈.

Source: Gillespie (2002).

Table 8-5. CDD/CDF concentrations in graphite electrode sludge from chlorine production ($\mu g/kg$)

Congener/congener group	Sludge 1	Sludge 2	Sludge 3	Sludge 4
2,3,7,8-TCDD	ND (0.006)	ND (0.009)	ND (0.009)	ND
1,2,3,7,8-PeCDD	ND (0.007)	ND (0.009)	ND (0.009)	ND (0.033)
1,2,3,4,7,8-HxCDD	ND (0.018)	ND (0.026)	ND (0.029)	ND (0.49)
1,2,3,6,7,8-HxCDD	ND (0.012)	ND (0.016)	ND (0.019)	ND (0.053)
1,2,3,7,8,9-HxCDD	ND (0.016)	ND (0.022)	ND (0.025)	ND (1.2)
1,2,3,4,6,7,8-HpCDD	0.095	0.21	0.25	0.055
OCDD	0.92	2	2.2	0.65
2,3,7,8-TCDF	26	56	57	52
1,2,3,7,8-PeCDF	25	55	56	55
2,3,4,7,8-PeCDF	12	25	24	27
1,2,3,4,7,8-HxCDF	32	71	73	44
1,2,3,6,7,8-HxCDF	7	16	15	12
1,2,3,7,8,9-HxCDF	1.3	2.8	2.6	1.7
2,3,4,6,7,8-HxCDF	0.87	1.9	2	1.3
1,2,3,4,6,7,8-HpCDF	9.1	19	19	15
1,2,3,4,7,8,9-HpCDF	8.1	19	20	14
OCDF	31	76	71	81
Total 2,3,7,8-CDD ^a	1.02	2.21	2.45	0.7
Total 2,3,7,8-CDF ^a	152.37	341.7	339.6	303
Total I-TEQ _{DF} ^a	14.2	30.5	30.2	27.7
Total TEQ _{DF} -WHO ₉₈ ^a	14.1	30.4	30.2	27.6
Total TCDD	ND (0.006)	ND (0.009)	ND (0.009)	
Total PeCDD	ND (0.000) ND (0.070)	ND (0.009)	ND (0.009)	
Total HxCDD	ND (0.046)	ND (0.064)	ND (0.003) ND (0.074)	
Total HpCDD	0.22	0.48	0.56	
Total OCDD	0.22	2	2.2	0.65
Total TCDF	64	150	140	0.03
Total PeCDF	75	240	240	
Total HxCDF	68	140	140	
Total HpCDF	24	53	54	
Total OCDF	31	76	71	81
Total CDD/CDF ^a	263.14	661.48	647.76	

^aCalculated assuming nondetect values were zero.

ND = Not detected (value in parenthesis is the reported detection limit)

-- = No information given

Sources: Rappe et al. (1991); Rappe (1993).

Table 8-6. CDD/CDF concentrations in metal chlorides ($\mu g/kg$)

Congener group	FeCl ₃	AlCl ₃ ^a	AlCl ₃ ^a	CuCl ₂	CuCl	TiCl ₄	SiCl ₄
Total TCDD							
Total PeCDD							
Total HxCDD							
Total HpCDD	ND	ND	ND	0.03	ND	ND	ND
Total OCDD	ND	ND	0.1	0.6	0.03	ND	ND
Total TCDF							
Total PeCDF							
Total HxCDF							
Total HpCDF	12	ND	ND	0.1	0.08	ND	ND
Total OCDF	42	ND	34	0.5	0.2	ND	ND

^aAlCl₃ was tested twice.

ND = Not detected; detection limit of 0.02 μ g/kg

-- = No information given

Source: Hutzinger and Fiedler (1991a).

Table 8-7. CDD/CDF concentrations in mono- through tetrachlorophenols (mg/kg)

Congener/ congener group	2-CP ^a	2,4-DCP ^a	2,6-DCP ^a	2,4,5-TrCP (Na salt) ^a	2,4,5-TrCP ^a	2,4,6-TrCP ^a	2,4,6-TrCP (Na salt) ^{b, c}	2,3,4,6-TeCP ^a	2,3,4,6-TeCP (Na salt) ^{b, c}
Total TCDD	ND (0.02)	ND (0.02)	ND (0.02)	ND (0.02) to 14	ND (0.02) to 6.5	ND (0.02) to 49	< 0.02	ND (0.02)	0.7
Total PeCDD	ND (0.02)	ND (0.02)	ND (0.02)	ND (0.02)	ND (0.02) to 1.5	ND (0.02)	< 0.03	ND (0.02)	5.2
Total HxCDD	ND (0.02)	ND (0.02)	ND (0.02)	ND (0.02)	ND (0.02)	ND (0.02)	< 0.03	ND (0.02) to 15	9.5
Total HpCDD	ND (0.02)	ND (0.02)	ND (0.02)	ND (0.02)	ND (0.02)	ND (0.02)	< 0.1	ND (0.02) to 5.1	5.6
Total OCDD	ND (0.02)	ND (0.02)	ND (0.02)	ND (0.02)	ND (0.02)	ND (0.02)	< 0.1	ND (0.02) to 0.17	0.7
Total TCDF	+	ND	ND	ND	ND	+	1.5	+	0.5
Total PeCDF	ND	ND	ND	ND	ND	+	17.5	+	10
Total HxCDF	ND	ND	ND	ND	ND	+	36	+	70
Total HpCDF	ND	ND	ND	ND	ND	ND	4.8	+	70
Total OCDF	ND	ND	ND	ND	ND	ND		+	10
TOTAL									

^aSource: Firestone et al. (1972); because of poor recoveries, authors stated that actual CDD/CDF levels may have been considerably higher than those reported.

^bSource: Rappe et al. (1978a); common Scandinavian commercial chlorophenols.

^cSource: Rappe et al. (1978b); common Scandinavian commercial chlorophenols.

ND = Not detected (value in parenthesis is the detection limit, if reported)

+ = Detected but not quantified

-- = No information given

Table 8-8. CDD/CDF concentrations (historical and current) in technical-grade pentachlorophenol (PCP) products (µg/kg)

Congener/													Un-
congener group	1973ª	1978ь	1979°	1984 ^d	1985	1986	1987 ^f	1987 ^g	1985–88°	1991 ^h	1988–99 ⁱ	1988–99 ^j	known ^k
2,3,7,8-TCDD				ND (10)	ND (0.05)	ND (0.05)	ND (0.03)	ND (0.05)	ND (0.05)	ND		ND (0.5)	ND (10)
1,2,3,7,8-PeCDD				ND (10)	ND (1)	ND (1)	1	2	ND (1)	ND			ND (10)
1,2,3,4,7,8-HxCDD					6	8	ND (1)	ND (1)	8				ND (10)
1,2,3,6,7,8-HxCDD				2,200	2,565	1,532	831	1,480	600				860
1,2,3,7,8,9-HxCDD				100	44	28	28	53	13				20
1,2,3,4,6,7,8-HpCDD				100,000	210,000	106,000	78,000	99,900	89,000				36,400
OCDD				610,000	1,475,000	930,000	733,000	790,000	2,723,000	1,100,000			296,810
2,3,7,8-TCDF				ND (10)	ND (0.5)	ND (0.5)	ND (0.1)	ND (0.1)	ND (0.5)	ND			ND (10)
1,2,3,7,8-PeCDF					ND (1)	ND (1)	0.5	0.2	ND (1)	ND			ND (10)
2,3,4,7,8-PeCDF					ND (1)	ND (1)	1.5	0.9	ND (1)	ND			ND (10)
1,2,3,4,7,8-HxCDF					49	34	125	163	67				200
1,2,3,6,7,8-HxCDF					5	4	ND (1)	ND (1)	2				ND (20)
1,2,3,7,8,9-HxCDF					5	ND (1)	32	146	ND (1)				ND (20)
2,3,4,6,7,8-HxCDF					ND (1)	ND (1)	ND (1)	ND (1)	ND (1)				ND (20)
1,2,3,4,6,7,8-HpCDF					34,000	29,000	11,280	19,940	22,000				2,000
1,2,3,4,7,8,9-HpCDF					4,100	6,200	637	980	3,400				140
OCDF		130,000		130,000	222,000	233,000	118,000	137,000	237,000	170,000			19,940
Total 2,3,7,8-CDD ¹				712,300	1.688e+20	1.038e+20	811,860	891,435	2.813e+20				334,090
Total 2,3,7,8-CDF ¹							130,076	158,230					22,280
Total I-TEQ _{DF} ¹				1,970			1,853	2,321		≥1,270			810
Total TEQ _{DF} -WHO ₉₈ ¹				1,304			1,088	1,488		>127			525
Total TCDD	ND(20)			ND (10)	ND	ND	1.9	0.4	ND	ND (10)	ND (1)	ND	
Total PeCDD	ND(30)			ND (10)	ND	ND	6.5	15.2	ND	ND (10)	ND (10)	3	
Total HxCDD	5,500		10,100	4,500	4,694	2,925	1,700	3,300	912	8,900	1,440	1,490	
Total HpCDD	98,000		296,000	135,000	283,000	134,000	154,000	198,000	117,000	130,000	55,560	48,430	
Total OCDD	220,000		1,386,000	610,000	1,475,000	930,000	733,000	790,000	2,723,000	1,100,000		191,700	
Total TCDF	40	900		ND (10)	6	ND	0.8	0.4	ND	ND (10)	ND (10)	48	
Total PeCDF	250	4,000	1,400		10	3	141	343	200	ND (10)	ND (10)	520	
Total HxCDF	22,000	32,000	9,900		1,982	1,407	4,300	13,900	1,486	14,000	3,070	13,650	
Total HpCDF	150,000	120,000	88,000	62,000	125,000	146,000	74,000	127,000	99,000	36,000	36,530	76,090	
Total OCDF	160,000	130,000	43,000	130,000	222,000	233,000	118,000	137,000	237,000	170,000		136,310	
Total CDD/CDF ¹	655,800	1,280,000	1,834,400	941,500	2,111,692	1,447,335	1,085,000	1,270,000	3,178,598	1,459,000		468,240	

^aSource: Buser and Bosshardt (1976); mean of 10 samples of 'high' CDD/CDF-content PCP received from Swiss commercial sources in 1973.

^bSource: Rappe et al. (1978b); sample of U.S. origin, "presumably prepared by alkaline hydrolysis of hexachlorobenzene."

^cSource: U.S. Department of Health and Human Services (1989); composite of technical-grade materials produced in 1979 by Monsanto Industrial Chemical Co. (St. Louis, MO), Reichhold Chemicals, Inc. (White Plains, NY), and Vulcan Materials Co. (Birmingham, AL).

^dSource: Cull et al. (1984); mean of four "recent" production batches from each of two manufacturers of technical PCP using three different analytical methods; ANOVA

showed no statistically significant difference in CDD/CDF concentrations between the eight samples (samples obtained in the United Kingdom).

^eSource: Pentachlorophenol Task Force (1997); samples of "penta" manufactured in 1985, 1986, and 1988.

Source: Hagenmaier and Brunner (1987); sample of Witophen P (Dynamit Nobel - Lot no. 7777) (obtained in Germany).

⁸Source: Hagenmaier and Brunner (1987); sample of PCP produced by Rhone Poulenc (obtained in Germany).

^hSource: Harrad et al. (1991); PCP-based herbicide formulation from NY State Dept. Environmental Conservation.

Source: Pentachlorophenol Task Force (1997); average of monthly batch samples for the period January 1987 to August 1996.

Table 8-8. CDD/CDF concentrations (historical and current) in technical pentachlorophenol (PCP) products $(\mu g/kg)$ (continued)

^jSource: KMG-Bermuth, Inc. (1997); average of monthly batch samples for the period February 1987 to December 1996 (excluding the following months, for which data were not available: February 1993, January 1992, December 1991, September 1991, December 1988, and September 1988).

^kSource: Schecter et al. (1997); sample found stored in a barn in Vermont.

¹Calculated assuming nondetects were zero.

^kSource: Schecter et al. (1997); sample found stored in a barn in Vermont.

¹Calculated assuming nondetects were zero.

ND = Not detected (value in parenthesis is the detection limit)

-- = No information given

Table 8-9. Historical CDD/CDF concentrations in pentachlorophenol-Na (PCP-Na) (µg/kg)

Congener/congener		,		,		6	
group	1969 ^a	1973 ^b	1973 ^c	1987 ^d	1987	1992 ^f	1980s ^g
2,3,7,8-TCDD				0.23	0.51	0.076	ND (1.4)
1,2,3,7,8-PeCDD				18.2	3.2	18.7	28.3
1,2,3,4,7,8-HxCDD				28.3	13.3	96	ND (6.1)
1,2,3,6,7,8-HxCDD				2,034	53	4,410	4,050
1,2,3,7,8,9-HxCDD				282	19	328	ND (1.4)
1,2,3,4,6,7,8-HpCDD				9,100	3,800	175,400	33,800
OCDD	3,600			41,600	32,400	879,000	81,000
2,3,7,8-TCDF				1.8	0.79	ND (1)	149
1,2,3,7,8-PeCDF				8.2	1.9	ND (4)	319
2,3,4,7,8-PeCDF				6.6	1.1	ND (4)	324
1,2,3,4,7,8-HxCDF				48	4.6	27.6	ND (2.8)
1,2,3,6,7,8-HxCDF				69	1.3	21.9	225
1,2,3,7,8,9-HxCDF				ND (1)	1.3	9.8	480
2,3,4,6,7,8-HxCDF				87	4.6	103	ND (385)
1,2,3,4,6,7,8-HpCDF				699	197	9,650	6,190
1,2,3,4,7,8,9-HpCDF				675	36	2,080	154
OCDF				37,200	4,250	114,600	36,000
Total 2,3,7,8-CDD ^h				53,063	35,289	1,059,253	118,878
Total 2,3,7,8-CDF ^h				38,795	4,499	126,492	43,841
Total I-TEQ _{DF} ^h				452	79.5	3,374	1,201
Total TEQ _{DF} -WHO ₉₈ ^h				406	58.5	2,566	1,096
Total TCDD		140	50	27	52	3.6	1.9
Total PeCDD		40	ND (30)	213	31	142.7	140
Total HxCDD	17,000	140	3,400	3,900	230	9,694	14,000
Total HpCDD	9,600	1,600	38,000	18,500	5,800	260,200	100,000
Total OCDD	3,600	4,000	110,000	41,600	32,400	879,000	81,000
Total TCDF		ND (20)	ND (20)	82	12	10.1	1,200
Total PeCDF		60	40	137	27	88.4	6,400
Total HxCDF		1,400	11,000	3,000	90	9,082.3	49,000
Total HpCDF		4,300	47,000	13,200	860	75,930	91,000
Total OCDF		4,300	26,500	37,200	4,250	114,600	36,000
Total CDD/CDF ^h		15,980	235,990	117,859	43,752	1,348,751	378,742

^aSource: Firestone et al. (1972); mean of two samples of PCP-Na obtained in the United States between 1967 and 1969.

ND = Not detected (value in parenthesis is the detection limit).

-- = No information given.

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^bSource: Buser and Bosshardt (1976); mean of five samples of "low" CDD/CDF-content PCP-Na received from Swiss commercial sources.

^cSource: Buser and Bosshardt (1976); sample of "high" CDD/CDF-content PCP-Na received from a Swiss commercial source.

^dSource: Hagenmaier and Brunner (1987); sample of Dowicide-G purchased from Fluka; sample obtained in Germany.

^eSource: Hagenmaier and Brunner (1987); sample of Preventol PN (Bayer AG); sample obtained in Germany.

^fSource: Santl et al. (1994); 1992 sample of PCP-Na from Prolabo, France.

⁸Source: Palmer et al. (1988); sample of a PCP-Na formulation collected from a closed sawmill in California in the late 1980s

^hCalculated assuming nondetect values were zero.

Table 8-10. Summary of specific dioxin-containing wastes that must comply with land disposal restrictions^a

EPA hazardous waste number	Waste description	Land disposal restriction effective date	Regulated waste constituent
F020	Wastes (except wastewater and spent carbon from HCl purification) from the production or manufacturing use (as a reactant, chemical intermediate, or component in a formulating process) of tri- or tetrachlorophenol or of intermediates used to produce their pesticide derivatives. (This listing does not include wastes from the production of hexachlorophene from highly purified 2,4,5-trichlorophenol.)	November 8, 1988	TCDDs PeCDDs HxCDDs TCDFs PeCDFs HxCDFs
F021	Wastes (except wastewater and spent carbon from HCl purification) from the production or manufacturing use (as a reactant, chemical intermediate, or component in a formulating process) of pentachlorophenol or of intermediates used to produce its derivatives.	November 8, 1988	TCDDs PeCDDs HxCDDs TCDFs PeCDFs HxCDFs
F022	Wastes (except wastewater and spent carbon from HCl purification) from the manufacturing use (as a reactant, chemical intermediate, or component in a formulating process) of tetra-, penta-, or hexachlorobenzenes under alkaline conditions.	November 8, 1988	TCDDs PeCDDs HxCDDs TCDFs PeCDFs HxCDFs
F023	Wastes (except wastewater and spent carbon from HCl purification) from the production of materials on equipment previously used for the production or manufacturing use (as a reactant, chemical intermediate, or component in a formulating process) of tri- and tetrachlorophenols. (This listing does not include wastes from equipment used only for the production or use of hexachlorophenol.)	November 8, 1988	TCDDs PeCDDs HxCDDs TCDFs PeCDFs HxCDFs
F026	Wastes (except wastewater and spent carbon from HCl purification) from the production of materials on equipment previously used for the manufacturing use (as a reactant, chemical intermediate, or component in a formulating process) of tetra-, penta-, or hexachlorobenzene under alkaline conditions.	November 8, 1988	TCDDs PeCDDs HxCDDs TCDFs PeCDFs HxCDFs

Table 8-10. Summary of specific dioxin-containing wastes that must comply with land disposal restrictions^a (continued)

EPA hazardous waste number	Waste description	Land disposal restriction effective date	Regulated waste constituent
F027	Discarded unused formulations containing tri-, tetra-, or pentachlorophenol or discarded unused formulations containing compounds derived from these chlorophenols. (This listing does not include formulations containing hexachlorophene synthesized from prepurified 2,4,5-trichlorophenol as the sole component.)	November 8, 1988	TCDDs PeCDDs HxCDDs TCDFs PeCDFs HxCDFs
F028	Residues resulting from the incineration or thermal treatment of soil contaminated with EPA Hazardous Wastes No. F020–F023, F026, and F027	November 8, 1988	TCDDs PeCDDs HxCDDs TCDFs PeCDFs HxCDFs
F039	Leachate (liquids that have percolated through land-disposed wastes) resulting from the disposal of more than one restricted waste classified as hazardous under subpart D of 40 CFR 268. (Leachate resulting from the disposal of one or more of the following EPA Hazardous Wastes and no other Hazardous Wastes retains its EPA Hazardous Waste Number(s): F020, F021, F022, F026, F027, and/or F028.)	August 8, 1990 (wastewater) May 8, 1992 (nonwastewater)	TCDDs PeCDDs HxCDDs TCDFs PeCDFs HxCDFs
K043	2,6-Dichlorophenol waste from the production of 2,4-D	June 8, 1989	TCDDs PeCDDs HxCDDs TCDFs PeCDFs HxCDFs
K099	Untreated wastewater from the production of 2,4-D	August 8, 1988	TCDDs PeCDDs HxCDDs TCDFs PeCDFs HxCDFs

 a For wastewater, the treatment standard for all regulated waste constituents except PeCDFs is 0.063 μ g/L; the standard for PeCDFs is 0.035 μ g/L. For nonwastewater, the treatment standard for all regulated waste constituents is 1 μ g/kg. Treatment standards are based on incineration to 99.9999% destruction and removal efficiency.

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Source: 40 CFR 268.

Table 8-11. CDD/CDF concentrations in chlorobenzenes (μg/kg)

Congener/congener group	MCBz ^a	1,2-DCBz (for synthesis) ^a	1,2,4-TrCBz ("pure") ^b	Mixed TrCBz (47%) ^a	1,2,4,5-TeC Bz (99%) ^a	PeCBz (98%) ^a	HCBz (97%) ^a	HCBz ^b
Total TCDD	ND (0.02)	0.3	ND (0.1)	0.027	ND (0.02)	ND (0.02)	ND (20)	
Total PeCDD	ND (0.02)	ND (0.02)	ND (0.1)	0.14	0.2	ND (0.02)	ND (20)	
Total HxCDD	ND (0.02)	ND (0.02)	ND (0.1)	0.259	0.5	0.02	ND (20)	
Total HpCDD	ND (0.02)	ND (0.02)	ND (0.1)	0.253	0.8	0.02	470	
Total OCDD	ND (0.02)	ND (0.02)	ND (0.1)	0.081	0.4	0.05	6,700	50-212,000
Total TCDF	ND (0.02)	ND (0.02)	ND (0.1)	0.736	0.03	0.02	ND (20)	
Total PeCDF	ND (0.02)	0.5	ND (0.1)	0.272	0.2	ND (0.02)	ND (20)	
Total HxCDF	ND (0.02)	ND (0.02)	ND (0.1)	0.091	0.8	ND (0.02)	ND (20)	
Total HpCDF	ND (0.02)	ND (0.02)	ND (0.1)	0.03	1.5	0.1	455	
Total OCDF	ND (0.02)	ND (0.02)	ND (0.1)	0.016	2.1	0.1	2,830	350–58,300
Total CDD/CDF				1.904				

^aSource: Hutzinger and Fiedler (1991a); unpublished results of tests performed at the University of Bayreuth, Germany, and by Dr. H. Hagenmaier.

ND = Not detected (value in parenthesis is the detection limit, if reported)

-- = No information given

^bSource: Villanueva et al. (1974); range of three samples of commercially available HCBz.

Table 8-12. Concentrations of CDD/CDF congener groups in unused commercial polychlorinated biphenyl (PCB) mixtures (mg/kg)

			CDF co	ngener gro	up concen	trations			CDD co	ngener gro	oup concen	trations		
PCB mixture	Year of manufacture	TCDF	PeCDF	HxCDF	HpCDF	OCDF	Total CDF	TCDD	PeCDD	HxCDD	HpCDD	OCDD	Total CDD	Source
Aroclor 1016	1972	ND	ND	ND			ND							a
Aroclor 1242 Aroclor 1242 Aroclor 1242 Clophen A-30 Clophen A-30		0.07 2.3 0.25 6.377 0.713	0.03 2.2 0.7 2.402 0.137	0.003 ND 0.81 0.805 0.005	 0.108 0.001	 0.016 ND	0.15 4.5 1.9 9.708 0.855	 0.0007 ND	 ND ND	 0.001 ND	 0.006 0.005	 0.031 0.025	 0.039 0.03	b, c b, c b e d
Aroclor 1248 Clophen A-40 Kanechlor 400	1969 	0.5 1.289	1.2 0.771 	0.3 0.144	0.02	 0.011 	22.2352	 ND 	 ND 	 ND 	 0.012 	 0.03 	 0.042 	b d b, c
Aroclor 1254 Aroclor 1254 Aroclor 1254 Aroclor 1254 Clophen A-50	1969 1970 	0.1 0.2 0.02 0.05 5.402	0.2 0.4 0.2 0.1 2.154	1.4 0.9 0.6 0.02 2.214	 0.479	 0.069	1.7 1.5 0.8 0.2 10.318	 ND	 ND	 ND	 0.011	 0.027	 0.038	a a b, c b d
Aroclor 1260 Aroclor 1260 Aroclor 1260 Aroclor 1260 Clophen A-60 Clophen A-60 Clophen A-60 Phenoclor DP-6	 1969 	0.3 0.1 0.8 0.2 15.786 16.34 1.4 0.7	1 0.4 0.9 0.3 11.655 21.164 5	1.1 0.5 0.5 0.3 4.456 7.63 2.2 2.9	1.35 1.517 2.522 	 0.639 1.024 	3.8 1 2.2 0.8 34.052 48.681 8.6 13.6	 0.0004 ND 	 0.002 ND 	 0.002 ND 	 0.003 0.014	 0.015 0.032 	 0.022 0.046 	b, c a b, c a e d a
Clophen T-64 Prodelec 3010		0.3 1.08	1.73 0.35	2.45 0.07	0.82		5.4							b b

^aSource: Bowes et al. (1975a). ^bSource: Erickson (1986). ^cSource: ATSDR (1993). ^dSource: Hagenmaier (1987). ^eSource: Malisch (1994).

ND = Not detected -- = No information given

Table 8-13. 2,3,7,8-Substituted congener concentrations in unused polychlorinated biphenyl (PCB) mixtures (μg/kg)

		Congon	er concentr	entions in C	lophone					Congon	er concent	rations in /	roclors			
Common	A-30a	A-30b	A-40 ^b	A-50b	A-60 ^a	A-60b	1016°	1242°	1248 ^d	1254°	1254°	1254°	1254 ^d	1260°	1260°	1260°
Congener	A-30"	A-30°	A-40°	A-50"	A-00"	A-00°	1010	1242	1248"	1254	1254	1254	1254	1200	1200	1200
2,3,7,8-TCDD	ND	ND	ND	ND	ND	ND										
1,2,3,7,8-PeCDD	ND	ND	ND	ND	0.1	ND										
1,2,3,4,7,8-HxCDD	ND	ND	ND	ND	0.2	ND										
1,2,3,6,7,8-HxCDD	0.8	ND	ND	ND	ND	ND										
1,2,3,7,8,9-HxCDD	ND	ND	ND	ND	ND	ND										
1,2,3,4,6,7,8-HpCDD	5.6	2.4	4.4	5.3	2.5	6.8										
OCDD	31.1	24.7	30.3	26.9	14.9	32.3										
2,3,7,8-TCDF	1,032.6	36.9	250.2	1,005.7	2,287.7	3,077.2	0.1	40.1	330	28	20.9	55.8	110	63.5	6.88	29
1,2,3,7,8-PeCDF	135.8	14.9	52.7	155.2	465.2	1,750.8										
2,3,4,7,8-PeCDF	509.2	13.1	171.3	407.5	1,921.9	2,917.0	1.75	40.8	830	110	179	105	120	135	58.2	112
1,2,3,4,7,8-HxCDF	301.4	1.9	48.4	647.5	1,604.2	2,324.1										
1,2,3,6,7,8-HxCDF	65.3	0.8	19.6	227.5	157.6	351.3										
1,2,3,7,8,9-HxCDF	ND	ND	0.7	8.3	42.8	19	0.08	0.26		28.8	28.7	19.4		5.1	9.7	10.7
2,3,4,6,7,8-HxCDF	50.6	0.1	6.8	62.5	369.5	4,08.3										
1,2,3,4,6,7,8-HpCDF	43.7	0.6	7	205.5	480.6	1,126.1										
1,2,3,4,7,8,9-HpCDF	22.5	ND	2.8	72.2	321.7	304										
OCDF	15.7	ND	11.4	69.2	639.2	1,024.3										
Total TCDD	0.7	ND	ND	ND	0.4	ND										
Total PeCDD	ND	ND	ND	ND	2	ND										
Total HxCDD	1.2	ND	ND	ND	1.8	ND										
Total HpCDD	5.6	5.4	11.6	11	3	13.5										
Total OCDD	31.1	24.7	30.3	26.9	14.9	32.3										
T-4-1 TODE	(276.6	712	1 200 4	5 400 3	15 705 7	16 240										
Total TCDF Total PeCDF	6,376.6 2,402.4	713 136.5	1,289.4 770.8	5,402.3 2,153.7	15,785.7	16,340 21,164										
Total PeCDF Total HxCDF	2,402.4 804.8	5.1	143.6	2,153.7	11,654.6	7.630.2										
Total HxCDF Total HpCDF	804.8 108.3	0.8	143.6	2,213.8 478.8	4,455.8	2,522.3										
Total HPCDF	108.3	0.8 ND	19.5	478.8 69.2	1,517 639.2	1,024.3										
TOTAL OCDE	13.7	ND	11.4	09.2	039.2	1,024.3										
Total CDD/CDF ^e	9,746.4	885.5	2,276.61	10,355.7	34,074.4	48,726.5										
Total I-TEQ _{DF} ^e	407.2	11.3		409.6	1,439.2	2,179										
Total TEQ _{DF} -WHO ₉₈ ^e	407.2	11.3		409.5	1,439	2,178										

^aSource: Malisch (1994). ^bSource: Hagenmaier (1987). ^cSource: Brown et al. (1988).

^dSource: Bowes (1975b).

^eCalculated assuming nondetect values were zero.

ND = Not detected -= No information given

Table 8-14. Reported CDD/CDF concentrations in wastes from polyvinyl chloride (PVC) manufacture ($\mu g/kg$)

Congener/congener group	F024 waste	K019 waste	K020 waste
2,3,7,8-TCDD	0.37	260	0.06
1,2,3,7,8-PeCDD	0.14	890	0.05
1,2,3,4,7,8-HxCDD	0.3	260	0.08
1,2,3,6,7,8-HxCDD	0.14	330	0.06
1,2,3,7,8,9-HxCDD	0.11	620	0.07
1,2,3,4,6,7,8-HpCDD	4.2	920	0.89
OCDD	15	1,060	3
2,3,7,8-TCDF	0.91	680	0.44
1,2,3,7,8-PeCDF	9.5	975	1.8
2,3,4,7,8-PeCDF	1.6	1,050	0.58
1,2,3,4,7,8-HxCDF	110	10,100	11
1,2,3,6,7,8-HxCDF	24	9,760	2.4
1,2,3,7,8,9-HxCDF	9.5	21,800	1.3
2,3,4,6,7,8-HxCDF	3.1	930	0.89
1,2,3,4,6,7,8-HpCDF	250	13,400	38
1,2,3,4,7,8,9-HpCDF	51	1,340	6
OCDF	390	43,500	650
Total 2,3,7,8-CDD	20.3	4,340	4.21
Total 2,3,7,8-CDF	849.6	103,535	712.4
Total I-TEQ _{DF}	20	5,928	3.2
Total TEQ _{DF} -WHO ₉₈	19.7	6,333	2.6
Total TCDD	3.1	1,230	1.9
Total PeCDD	3.6	3,540	1.7
Total HxCDD	1.3	3,950	a
Total HpCDD	5	1,270	1.7
Total OCDD	15	1,060	3
Total TCDF	15	20,600	6
Total PeCDF	65	45,300	11
Total HxCDF	300	63,700	27
Total HpCDF	450	16,600	58
Total OCDF	390	43,500	650
Total CDD/CDF	1,248	200,750	760.3

^aCongener group concentration reported in source is not consistent with reported congener concentrations.

Source: Stringer et al. (1995).

Table 8-15. CDD/CDF measurements in treated wastewater and wastewater solids from U.S. EDC/VCM/PVC manufacturers

	Treated wastewater						Wastewater solids						
	PVC-only facilities			EDC/VCM/PVC facilities			EDC/VCM/PVC facilities			PVC-only facilities			
	No. Concentration range ^a (ng/L)		No.	I (H2/L)		No. detects/		No.	rai	Concentration range ^{b,c} (ng/kg)			
Congener/congener groups	samples	Min.	Max.	samples	Min.	Max.	samples	Min.	Max.	samples	Min.	Max.	
2,3,7,8-TCDD 1,2,3,7,8-PeCDD	0/6 0/6	ND ND	ND ND	0/4 0/4	ND ND	ND ND	4/8 3/8	ND ND	109 320	1/2 0/2	ND ND	2 ND	
1,2,3,4,7,8-HxCDD 1,2,3,6,7,8-HxCDD	0/6 0/6	ND ND	ND ND	0/4 0/4	ND ND	ND ND	4/8 7/8	ND ND	455 520	1/2 1/2	ND ND	3.2 2.3	
1,2,3,7,8,9-HxCDD 1,2,3,4,6,7,8-HpCDD OCDD	0/6 2/6 1/6	ND ND ND	ND 26 260	0/4 1/4 1/4	ND ND ND	ND 14 130	6/8 8/8 8/8	ND 74 390	645 3,230 9,700	1/2 2/2 2/2	ND 28 200	2.4 35 640	
2,3,7,8-TCDF 1,2,3,7,8-PeCDF 2,3,4,7,8-PeCDF 1,2,3,4,7,8-HxCDF 1,2,3,6,7,8-HxCDF 1,2,3,7,8,9-HxCDF 2,3,4,6,7,8-HxCDF 1,2,3,4,6,7,8-HpCDF 1,2,3,4,7,8,9-HpCDF OCDF Mean I-TEQ _{DF} (nondetect = 0) Mean I-TEQ _{DF} (nondetect = ½	0/6 0/6 0/6 1/6 1/6 1/6 1/6 1/6 1/6 2/6	ND N	ND ND ND 5.8 3.8 ND 6.1 26 6.2 33	0/4 0/4 0/4 0/4 0/4 0/4 1/4 3/4 2/4 4/4	ND N	ND ND ND ND ND ND ND 6.5 78 20 900	8/8 8/8 8/8 8/8 8/8 8/8 7/8 8/8 7/8 8/8	18 36 50 180 74 78 ND 570 ND 1,800	460 1,500 1,750 7,550 3,650 2,800 425 20,600 12,000 4,200,000	0/2 0/2 0/2 0/2 1/2 1/2 1/2 0/2 1/2 1/2 1/2 2/2	ND ND ND ND ND ND ND ND ND 39	ND ND ND 3.6 2.4 3.8 ND 12 2 43	
DL) Total TCDD Total PeCDD Total HxCDD Total HpCDD Total OCDD Total TCDF Total PeCDF Total HxCDF	0/6 0/6 0/6 2/6 1/6 0/6 0/6 1/6	ND	ND ND ND 48 260 ND ND 30	0/4 0/4 0/4 1/4 1/4 0/4 0/4 1/4	ND ND ND ND ND ND ND ND ND	ND ND ND 22 130 ND ND 14	6/8 5/8 7/8 8/8 8/8 8/8 8/8	ND ND ND 74 390 210 380 750	730 1,630 3,915 5,300 9,700 9,800 18,000 31,000	1/2 1/2 1/2 2/2 2/2 2/2 1/2 1/2 2/2	ND ND ND 58 200 ND ND ND	6.3 3.3 14 64 640 4.8 4	
Total HpCDF Total OCDF	1/6 2/6	ND ND	49 33	3/4 4/4	ND ND	140 900	8/8 8/8	880 1,800	39,400 4,200,000	2/2 2/2	11 39	18 43	

^aMethod detection limits for individual samples were less than 10 pg/L for all congeners and congener groups except OCDD and OCDF, which had MDLs less than 50 pg/L. ^bDry-weight basis.

^cMethods detection limits for all congeners were less than 150 ng/kg and usually were less than 10 ng/kg.

Table 8-15. CDD/CDF measurements in treated wastewater and wastewater solids from U.S. EDC/VCM/PVC manufacturers (continued)

Source: Vinyl Institute (1998).

EDC = Ethylene dichloride VCM = Vinyl chloride monomer PVC = Polyvinyl chloride DL = Detection limit ND = Not detected

Table 8-16. Emissions data for wastewater from PVC/EDC/VCM manufacturing facilities

	Annual Release to Water (g/yr)										
Congener	Dow Chemical	Dow Chemical	Georgia Gulf	Occidental	Occidental	Occidental	Occidental	PPG Industries			
	Freeport, TX	Plaquemine, LA	Plaquemine, LA	Convent, AL	Deer Park, TX	Ingleside, TX	LaPorte, TX	Lake Charles, LA			
2,3,7,8-TCDD	0.00E+00	6.45E-02	6.90E-04	0.00E+00	0.00E+00	1.79E-02	0.00E+00	0.00E+0			
1,2,3,7,8-PeCDD	0.00E+00	1.19E-01	3.55E-03	0.00E+00	0.00E+00	9.25E-02	0.00E+00	2.37E-0			
1,2,3,4,7,8-HxCDD	5.64E-01	8.70E-01	3.98E-03	0.00E+00	2.20E-03	8.38E-02	0.00E+00	5.28E-0			
1,2,3,6,7,8-HxCDD	0.00E+00	0.00E+00	4.46E-03	0.00E+00	2.64E-03	8.55E-02	0.00E+00	6.27E-0			
1,2,3,7,8,9-HxCDD	3.52E-01	5.34E-01	5.00E-03	0.00E+00	2.45E-03	7.70E-02	0.00E+00	4.60E-0			
1,2,3,4,6,7,8-HpCDD	1.98E+01	2.90E+01	3.43E-02	3.26E-04	7.67E-02	9.50E-02	0.00E+00	4.03E-0			
OCDD	1.23E+02	6.29E+02	1.18E-01	1.49E-01	1.19E+00	1.84E-01	5.18E-02	2.97E+0			
2,3,7,8-TCDF	2.77E+00	4.78E+00	7.61E-03	2.85E-04	5.08E-05	1.60E-02	0.00E+00	6.47E+0			
1,2,3,7,8-PeCDF	3.71E+00	3.77E+00	6.57E-03	6.00E-04	2.35E-03	8.91E-02	0.00E+00	1.43E+0			
2,3,4,7,8-PeCDF	1.67E+00	2.01E+00	2.11E-02	1.03E-04	3.68E-03	8.89E-02	0.00E+00	1.08E+0			
1,2,3,4,7,8-HxCDF	2.76E+01	2.22E+01	2.00E-02	1.72E-02	3.71E-02	8.83E-02	4.21E-02	1.23E+0			
1,2,3,6,7,8-HxCDF	0.00E+00	0.00E+00	1.41E-02	1.89E-04	2.77E-02	1.03E-01	0.00E+00	3.96E+0			
1,2,3,7,8,9-HxCDF	0.00E+00	1.08E+00	9.34E-03	0.00E+00	2.89E-02	9.80E-02	0.00E+00	3.23E+0			
2,3,4,6,7,8-HxCDF	6.08E+00	3.82E+00	7.89E-03	0.00E+00	1.44E-02	9.68E-02	0.00E+00	1.57E+0			
1,2,3,4,6,7,8-HpCDD	1.31E+02	1.64E+02	1.11E-01	2.51E-04	6.90E-01	1.00E-01	1.18E-01	4.41E+0			
1,2,3,4,7,8,9-HpCDD	1.93E+01	1.18E+01	2.41E-02	0.00E+00	2.61E-01	9.70E-02	3.18E-02	2.64E+0			
OCDF	3.31E+02	3.81E+02	4.05E-01	3.55E-02	5.85E+00	1.85E-01	6.72E-01	1.21E+0			
Total I-TEQ _{DF}	6.91E+00	7.71E+00	2.28E-02	2.04E-03	3.08E-02	1.81E-01	6.43E-03	8.98E+0			
Total TEQ _{DF} -WHO ₉₈	6.50E+00	6.86E+00	2.41E-02	1.87E-03	2.45E-02	2.27E-01	5.78E-03	8.97E+0			

Table 8-17. Emissions data for wastewater from chlor-alkali production facilities

	Annual Release to Water (g/yr)										
Congener	Dow Chemical	Occidental	Occidental	Occidental	Occidental	Occidental	Occidental	PPG Industries			
	Midland, TX	Battleground, TX	Deer Park, TX	Delaware City, DE	Hahnville, LA	Mobile, AL	Muscle Shoals, AL	Natrium, WV			
2,3,7,8-TCDD	0.00E+00	0.00E+00	2.40E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
1,2,3,7,8-PeCDD	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
1,2,3,4,7,8-HxCDD	1.72E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
1,2,3,6,7,8-HxCDD	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
1,2,3,7,8,9-HxCDD	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
1,2,3,4,6,7,8-HpCDD	5.44E-01	0.00E+00	7.79E-01	0.00E+00	1.33E-02	0.00E+00	0.00E+00	2.21E-01			
OCDD	3.63E+00	4.83E-01	2.15E+01	4.09E-03	9.74E-02	1.15E-03	1.13E-09	3.13E+00			
2,3,7,8-TCDF	1.55E-02	0.00E+00	6.31E-01	1.02E-03	1.93E-01	2.88E-04	3.94E-08	6.38E-02			
1,2,3,7,8-PeCDF	0.00E+00	0.00E+00	1.20E+00	0.00E+00	8.97E-01	0.00E+00	1.33E-07	6.23E-02			
2,3,4,7,8-PeCDF	8.64E-03	0.00E+00	2.07E-01	0.00E+00	8.51E-01	0.00E+00	7.99E-08	3.29E-01			
1,2,3,4,7,8-HxCDF	5.90E-02	0.00E+00	2.11E+00	0.00E+00	2.96E+00	0.00E+00	1.85E-07	1.11E-01			
1,2,3,6,7,8-HxCDF	0.00E+00	0.00E+00	3.80E-01	0.00E+00	1.18E+00	0.00E+00	9.76E-08	0.00E+00			
1,2,3,7,8,9-HxCDF	0.00E+00	0.00E+00	2.03E-03	0.00E+00	6.31E-01	0.00E+00	2.29E-08	0.00E+00			
2,3,4,6,7,8-HxCDF	3.96E-02	0.00E+00	0.00E+00	0.00E+00	6.00E-01	0.00E+00	3.28E-08	0.00E+00			
1,2,3,4,6,7,8-HpCDD	8.81E-01	0.00E+00	5.91E-01	2.31E-03	4.47E+00	6.49E-04	1.32E-07	1.54E-01			
1,2,3,4,7,8,9-HpCDD	1.45E-02	0.00E+00	5.66E-03	0.00E+00	6.89E-01	0.00E+00	6.30E-08	0.00E+00			
OCDF	1.25E+00	0.00E+00	4.88E+00	0.00E+00	1.75E+00	0.00E+00	1.34E-07	6.60E-01			
Total I-TEQ _{DF}	3.67E-02	4.83E-04	5.40E-01	1.30E-04	1.08E+00	3.64E-05	8.65E-08	1.93E-01			
Total TEQ _{DF} -WHO ₉₈	3.23E-02	4.83E-05	5.16E-01	1.26E-04	1.08E+00	3.54E-05	8.64E-08	1.89E-01			

Source: Chlorine Chemistry Council CDD/CDF Data Validation Project (2004).

 $Table \ 8\text{-}18. \ Congener-Specific land releases for PVC/EDC/VCM manufacturing facilities \\$

	Annual Release to Land (g/yr)				
Congener	Georgia Gulf				
	Plaquemine, LA				
2,3,7,8-TCDD	4.19E-03				
1,2,3,7,8-PeCDD	3.91E-02				
1,2,3,4,7,8-HxCDD	1.23E-01				
1,2,3,6,7,8-HxCDD	1.22E-01				
1,2,3,7,8,9-HxCDD	7.77E-02				
1,2,3,4,6,7,8-HpCDD	1.71E+00				
OCDD	8.64E+00				
2,3,7,8-TCDF	7.65E-02				
1,2,3,7,8-PeCDF	3.54E-01				
2,3,4,7,8-PeCDF	3.70E-01				
1,2,3,4,7,8-HxCDF	2.69E+00				
1,2,3,6,7,8-HxCDF	2.11E+00				
1,2,3,7,8,9-HxCDF	1.54E+00				
2,3,4,6,7,8-HxCDF	5.95E-01				
1,2,3,4,6,7,8-HpCDD	2.81E+01				
1,2,3,4,7,8,9-HpCDD	6.54E+00				
OCDF	1.18E+02				
Total I-TEQ _{DF}	1.45E+00				
Total TEQ _{DF} -WHO ₉₈	1.36E+00				

Source: Chlorine Chemistry Council CDD/CDF Data Validation Project (2004).

 ${\bf Table~8-19.~Congener-specific~air~emissions~for~PVC/EDC/VCM~manufacturing~facilities}$

	1			Annual Releas	se to Air (g/yr)			
Congener	Dow Chemical	Dow Chemical	Georgia Gulf	Occidental	Occidental	Occidental	Occidental	PPG Industries
	Freeport, TX	Plaquemine, LA	Plaquemine, LA	Convent, AL	Deer Park, TX	Ingleside, TX	LaPorte, TX	Lake Charles, LA
2,3,7,8-TCDD	1.42E-02	6.11E-05	1.64E-03	4.53E-03	0.00E+00	5.96E-03	0.00E+00	2.28E-04
1,2,3,7,8-PeCDD	1.98E-01	4.98E-03	2.68E-03	1.03E-02	9.76E-03	3.38E-02	6.81E-03	2.20E-04
1,2,3,4,7,8-HxCDD	1.01E+00	2.80E-02	2.83E-03	3.79E-03	4.72E-02	1.07E-01	9.37E-03	1.89E-03
1,2,3,6,7,8-HxCDD	0.00E+00	0.00E+00	2.34E-03	9.96E-03	3.27E-02	1.22E-01	1.65E-02	7.61E-04
1,2,3,7,8,9-HxCDD	3.86E-01	1.18E-02	1.26E-03	4.84E-03	5.64E-02	8.99E-02	9.83E-03	4.50E-04
1,2,3,4,6,7,8-HpCDD	3.73E+00	1.02E-01	1.64E-02	5.68E-03	1.37E+00	1.58E+00	1.51E-01	6.09E-03
OCDD	9.46E+00	2.65E-01	1.24E-01	4.74E-03	1.35E+01	9.51E+00	4.75E-01	3.95E-02
2,3,7,8-TCDF	1.26E+00	2.63E-02	9.20E-02	1.52E-02	5.71E-02	4.38E-02	7.78E-03	1.29E-02
1,2,3,7,8-PeCDF	1.80E+00	3.84E-02	7.21E-02	1.74E-02	1.21E-01	3.54E-01	2.42E-02	1.28E-02
2,3,4,7,8-PeCDF	1.28E+00	3.15E-02	3.46E-02	9.22E-03	1.42E-01	3.71E-01	2.53E-02	8.71E-03
1,2,3,4,7,8-HxCDF	1.20E+01	3.96E-01	1.71E-01	1.44E-02	1.38E+00	3.58E+00	4.13E-02	4.81E-02
1,2,3,6,7,8-HxCDF	0.00E+00	0.00E+00	7.09E-02	8.52E-03	5.82E-01	3.38E+00	3.62E-02	2.50E-02
1,2,3,7,8,9-HxCDF	3.43E-01	4.77E-03	4.17E-02	3.15E-03	5.55E-01	7.73E-01	8.02E-03	9.68E-03
2,3,4,6,7,8-HxCDF	2.50E+00	4.80E-02	1.33E-02	1.33E-03	5.56E-02	1.94E+00	4.09E-02	8.79E-03
1,2,3,4,6,7,8-HpCDD	3.23E+01	1.47E+00	3.17E-01	1.96E-02	1.19E+01	2.57E+01	2.49E-01	2.77E-01
1,2,3,4,7,8,9-HpCDD	5.34E+00	9.81E-02	3.43E-02	2.36E-03	2.32E+00	5.13E+00	2.31E-02	4.12E-02
OCDF	6.69E+01	3.21E+00	1.01E+00	1.53E-02	5.28E+01	4.69E+01	2.31E-01	7.50E-01
Total I-TEQ _{DF}	3.08E+00	9.19E-02	6.82E-02	2.16E-02	5.81E-01	1.61E+00	3.92E-02	2.01E-02
Total TEQ _{DF} -WHO ₉₈	3.11E+00	9.12E-02	6.85E-02	2.67E-02	5.26E-01	1.58E+00	4.19E-02	1.95E-02

Source: Chlorine Chemistry Council CDD/CDF Data Validation Project (2004).

Table 8-20. Congener-specific air emissions for chlor-alkali production facilities

	Annual Release to Air (g/yr)					
Congener	Dow Chemical Midland, TX	PPG Industries Natrium, WV				
2,3,7,8-TCDD	2.65E-02	2.81E-03				
1,2,3,7,8-PeCDD	3.86E-03	0.00E+00				
1,2,3,4,7,8-HxCDD	8.05E-03	0.00E+00				
1,2,3,6,7,8-HxCDD	0.00E+00	2.01E-03				
1,2,3,7,8,9-HxCDD	3.32E-03	2.01E-03				
1,2,3,4,6,7,8-HpCDD	2.03E-02	8.67E-02				
OCDD	8.63E-02	2.08E-01				
2,3,7,8-TCDF	2.28E-02	4.38E-02				
1,2,3,7,8-PeCDF	9.10E-03	3.21E-03				
2,3,4,7,8-PeCDF	7.63E-03	3.01E-02				
1,2,3,4,7,8-HxCDF	6.61E-02	4.42E-02				
1,2,3,6,7,8-HxCDF	0.00E+00	6.42E-03				
1,2,3,7,8,9-HxCDF	1.82E-03	6.02E-03				
2,3,4,6,7,8-HxCDF	9.03E-03	2.17E-02				
1,2,3,4,6,7,8-HpCDD	1.48E-01	1.42E-01				
1,2,3,4,7,8,9-HpCDD	2.78E-02	3.89E-02				
OCDF	2.25E-01	6.38E-02				
Total I-TEQ _{DF}	4.61E-02	3.36E-02				
Total TEQ _{DF} -WHO ₉₈	4.77E-02	3.33E-02				

Source: Chlorine Chemistry Council CDD/CDF Data Validation Project (2004).

Table 8-21. CDD/CDF concentrations in products from U.S. EDC/VCM/PVC manufacturers

	Suspension a	nd mass P	VC resins	Dispersion PVC resins			EDC sold as product ^d			
	No. detects/	Range	(ng/kg)	No. of detects/	Range	(ng/kg)	No. detects/	Range	Range ^e (ng/kg)	
Congener/congener group	samples ^a	Min.	Max.	samples	Min.	Max.	samples	Min.	Max.	
2,3,7,8-TCDD	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
1,2,3,7,8-PeCDD	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
1,2,3,4,7,8-HxCDD	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
1,2,3,6,7,8-HxCDD	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
1,2,3,7,8,9-HxCDD	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
1,2,3,4,6,7,8-HpCDD	1/22	ND	0.64	1/6	ND	0.8	0/5	ND	ND	
OCDD	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
2,3,7,8-TCDF	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
1,2,3,7,8-PeCDF	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
2,3,4,7,8-PeCDF	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
1,2,3,4,7,8-HxCDF	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
1,2,3,6,7,8-HxCDF	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
1,2,3,7,8,9-HxCDF	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
2,3,4,6,7,8-HxCDF	1/22	ND	0.37	0/6	ND	ND	0/5	ND	ND	
1,2,3,4,6,7,8-HpCDF	0/22	ND	ND	0/6	ND	ND	1/5	ND	1.1	
1,2,3,4,7,8,9-HpCDF	0/22	ND	ND	0/6	ND	ND	1/5	ND	0.4	
OCDF	0/22	ND	ND	2/6	ND	0.38	1/5	ND	11	
Mean I-TEQ _{DF} (nondetect = 0)		0.002			0.001			0.001		
Mean I-TEQ _{DF} (nondetect = $\frac{1}{2}$ DL)			0.7			0.4			0.21	
Total TCDD	0/22	ND	ND	1/6	ND	0.24	0/5	ND	ND	
Total PeCDD	0/22	ND	ND	1/6	ND	0.32	0/5	ND	ND	
Total HxCDD	0/22	ND	ND	5/6	ND	0.97	0/5	ND	ND	
Total HpCDD	1/22	ND	0.64	1/6	ND	1.3	0/5	ND	ND	
Total OCDD	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
Total TCDF	0/22	ND	ND	0/6	ND	ND	0/5	ND	ND	
Total PeCDF	0/22	ND	ND	1/6	ND	0.3	0/5	ND	ND	
Total HxCDF	1/22	ND	0.37	0/6	ND	ND	0/5	ND	ND	
Total HpCDF	0/22	ND	ND	0/6	ND	ND	1/5	ND	2.02	
Total OCDF	0/22	ND	ND	2/6	ND	0.38	1/5	ND	11	

^aTwo of these 22 samples were duplicate samples from two sites. The results were averaged and treated as one sample for each site.

^bMethod detection limits (MDLs) for individual samples were less than 2 ng/kg for all congeners and congener groups except OCDD and OCDF, which had MDLs less than 6 ng/kg.

°MDLs for individual samples were less than 2 ng/kg for all congeners and congener groups except OCDD and OCDF, which had MDLs less than 4 ng/kg.

d"Sales" EDC is defined as EDC sold commercially for non-VCM uses or exported from the United States.

^eMDLs were less than 1 ng/kg for all congeners in all samples.

DL = Detection limit

ND = Not detected

Source: Vinyl Institute (1998).

Table 8-22. CDD/CDF concentrations in samples of dioxazine dyes and pigments (µg/kg) (Canada)

Congener/congener group		Blue 106		Blue 108			Viol	et 23		
2,3,7,8-TCDD 1,2,3,7,8-PeCDD	ND (0.3) ND (0.3)	ND (0.3) ND (0.3)	ND (0.3) ND (0.3)	ND (0.3) ND (0.3)	ND (0.3) ND (0.3)	ND (0.3) ND (0.3)	ND (0.3) ND (0.3)	ND (0.3) ND (0.3)	ND (0.3) ND (0.3)	ND (0.3) ND (0.3)
1,2,3,4,7,8-HxCDD 1,2,3,6,7,8-HxCDD 1,2,3,7,8,9-HxCDD 1,2,3,4,6,7,8-HpCDD	ND (0.3) ND (0.3) 31	ND (0.3) ND (0.3) 6	ND (0.3) ND (0.3) 9	ND (0.3) ND (0.3) ND (0.3)	ND (0.3) ND (0.3) 9	ND (0.3) ND (0.3)	ND (0.3) ND (0.3) 16	ND (0.3) ND (0.3) 10	ND (0.3) ND (0.3) 2	ND (0.3) ND (0.3) 4
OCDD 2,3,7,8-TCDF 1,2,3,7,8-PeCDF 2,3,4,7,8-PeCDF 1,2,3,4,7,8-HxCDF	41,953 ND (0.3) ND (0.3) ND (0.3) 12	28,523 ND (0.3) ND (0.3) ND (0.3) 2	18,066 ND (0.3) ND (0.3) ND (0.3) 2	23 ND (0.3) ND (0.3) ND (0.3) ND (0.3)	7,180 ND (0.3) 0.5 ND (0.3) 76	806 ND (0.3) ND (0.3) ND (0.3)	ND (0.3) ND (0.3) ND (0.3) ND (0.3)	7,929 ND (0.3) ND (0.3) ND (0.3) 31	1,627 ND (0.3) ND (0.3) ND (0.3)	1,420 ND (0.3) ND (0.3) ND (0.3)
1,2,3,4,7,8-HXCDF 1,2,3,6,7,8-HxCDF 2,3,4,6,7,8-HxCDF 1,2,3,4,6,7,8-HpCDF 1,2,3,4,7,8,9-HpCDF OCDF	ND (0.3) 50 12,463	 ND (0.3) 10 1,447	ND (0.3) 14 1,006	ND (0.3) ND (0.3) 9 11	ND (0.3) 13 941	ND (0.3) 10 125	 ND (0.3) 11 3,749	ND (0.3) 4 1,556	 ND (0.3) 1 147	ND (0.3) 12 425
Total 2,3,7,8-CDD Total 2,3,7,8-CDF Total I-TEQ _{DF} ^b Total TEQ _{DF} -WHO ₉₈ ^b	41,984 12,525 56.4 7.45	28,529 1,459 30.3 3.4	18,075 1,022 19.5 2.3	23 20 0.1 0.1	7,189 1,031 16.0 8.7	807 139 1.4 0.6	11,038 3,799 18.9 5.6	7,939 1,591 12.7 4.2	1,629 157 2.7 1.1	1,424 444 2.7 1
Total TCDD Total PeCDD Total HxCDD Total HpCDD Total OCDD Total TCDF Total PeCDF Total HxCDF Total HxCDF Total HpCDF Total HpCDF Total OCDF	ND (0.3) ND (0.3) ND (0.3) 34 41,953 ND (0.3) ND (0.3) 12 71 12,463	ND (0.3) ND (0.3) ND (0.3) 8 28,523 0.3 ND (0.3) 2 32 1,447	ND (0.3) ND (0.3) ND (0.3) 12 18,066 ND (0.3) ND (0.3) 2 26 1,006	ND (0.3) ND (0.3) 1 ND (0.3) 23 ND (0.3) ND (0.3) ND (0.3) 12 11	ND (0.3) ND (0.3) 21 30 7,180 ND (0.3) 0.5 76 26 941	ND (0.3) ND (0.3) 2 5 806 ND (0.3) ND (0.3) 5 14 125	ND (0.3) ND (0.3) 7 36 11,022 ND (0.3) ND (0.3) 39 29 3,749	ND (0.3) ND (0.3) ND (0.3) 11 7,929 ND (0.3) ND (0.3) 31 13 1,556	ND (0.3) ND (0.3) ND (0.3) 2 1,627 0.4 ND (0.3) 9 2 147	ND (0.3) ND (0.3) 1 6 1,420 ND (0.3) ND (0.3) 7 21 425
Total CDD/CDF b	54,533	30,012	19,112	47	8,275	957	14,882	9,540	1,787	1,880

^aResults listed for 1,2,3,4,7,8-HxCDF include concentrations for 1,2,3,6,7,8-HxCDF. ^bCalculations assume nondetected values are equal to zero.

Table 8-22. CDD/CDF concentrations in samples of dioxazine dyes and pigments (µg/kg) (Canada) (continued)

ND = Not detected (value in parenthesis is the detection limit)-- = Not reported

Source: Williams et al. (1992).

Table 8-23. CDD/CDF concentrations in printing inks (ng/kg) (Germany)

Congener/congener group	Rotogravure (2-color)	Rotogravure (4-color)	Offset (4-color)	Offset (4-color)
2,3,7,8-TCDD	ND (1)	ND (1.5)	ND (2)	ND (2)
1,2,3,7,8-PeCDD	8 19	ND (4)	15 16	6 11
1,2,3,4,7,8-HxCDD 1,2,3,6,7,8-HxCDD	325	ND (5) 310	82	21
1,2,3,7,8,9-HxCDD	155	105	42	14
1,2,3,4,6,7,8-HpCDD	2,770	1,630	540	240
OCDD	5,810	2,350	890	230
		,		
2,3,7,8-TCDF	2.5	14	7	7
1,2,3,7,8-PeCDF	ND (2)	ND (4)	ND (4)	ND (3)
2,3,4,7,8-PeCDF	ND (2)	ND (4)	ND (4)	ND (3)
1,2,3,4,7,8-HxCDF	4	7	27	35
1,2,3,6,7,8-HxCDF	ND (3)	ND (5)	ND (5)	ND (5)
1,2,3,7,8,9-HxCDF	ND (3)	ND (5)	ND (5)	ND (5)
2,3,4,6,7,8-HxCDF	ND (3)	ND (5)	ND (5)	ND (5)
1,2,3,4,6,7,8-HpCDF	40	14	315	42
1,2,3,4,7,8,9-HpCDF	ND (4)	ND (7)	11	ND (6)
OCDF	129	ND (10)	960	165
Total 2,3,7,8-CDD	9,087	4,395	1,585	522
Total 2,3,7,8-CDF	175.5	35	1,320	249
Total I-TEQ _{DF} ^a	88.6	62.4	35.4	15
Total TEQ _{DF} -WHO ₉₈	87.2	60.3	41.2	18
Total TCDD	4	ND (2)	77	38
Total PeCDD	58	145	35	25
Total HxCDD	2,679	2,485	660	246
Total HpCDD	5,630	3,460	1,100	445
Total OCDD	5,810	2,350	890	230
Total TCDF	5.5	28	90	35
Total PeCDF	13	ND (4)	340	110
Total HxCDF	29	45	95	94
Total HpCDF	64	14	566	63
Total OCDF	129	ND (10)	960	165
Total CDD/CDF	14,422	8,527	4,813	1,451

^aCalculations assume nondetect values were zero.

ND = Not detected (value in parenthesis is the detection limit)

Source: Santl et al. (1994).

^{-- =} Not reported

Table 8-24. Chemicals requiring Toxic Substances Control Act Section 4 testing under the dioxin/furan rule

Currently manufactured or imported as of June 5, 1987 CAS No. Chemical name				
79-94-7	Tetrabromobisphenol-A			
118-75-2	2,3,5,6-Tetrachloro-2,5-cyclohexadiene-1,4-dione			
118-79-6	2,4,6-Tribromophenol			
120-83-2	2,4-Dichlorophenol			
1163-19-5	Decabromodiphenyloxide			
4162-45-2	Tetrabromobisphenol-A-bisethoxylate			
21850-44-2	Tetrabromobisphenol-A-bis-2,3-dibromopropylether ^a			
25327-89-3	Allyl ether of tetrabromobisphenol-A			
32534-81-9	Pentabromodiphenyloxide			
32536-52-0	Octabromodiphenyloxide			
37853-59-1	1,2-Bis(tribromophenoxy)-ethane			
55205-38-4	Tetrabromobisphenol-A-diacrylate ^a			
Not currently	manufactured or imported as of June 5, 1987 ^b			
CAS No.	Chemical name			
79-95-8	Tetrachlorobisphenol-A			
87-10-5	3,4',5-Tribromosalicylanide			
87-65-0	2,6-Dichlorophenol			
95-77-2	3,4-Dichlorophenol			
95-95-4	2,4,5-Trichlorophenol			
99-28-5	2,6-Dibromo-4-nitrophenol			
120-36-5	2[2,4-(Dichlorophenoxy)]-propanoic acid			
320-72-9	3,5-Dichlorosalicyclic acid			
488-47-1	Tetrabromocatechol			
576-24-9	2,3-Dichlorophenol			
583-78-8	2,5-Dichlorophenol			
608-71-9	Pentabromophenol			
615-58-7	2,4-Dibromophenol			
933-75-5	2,3,6-Trichlorophenol			
1940-42-7	4-Bromo-2,5-dichlorophenol			
2577-72-2	3,5-Dibromosalicylanide			
3772-94-9	Pentachlorophenyl laurate			
37853-61-5	Bismethylether of tetrabromobisphenol-A			
-	Alkylamine tetrachlorophenate			
-	Tetrabromobisphenol-B			

^aNo longer manufactured in or imported into the United States (Cash, 1993).

^bAs of August 5, 1995, neither manufacture nor importation of any of these chemicals had resumed in the United States (Holderman, 1995).

Table 8-25. Congeners and limits of quantitation (LOQ) for which quantitation is required under the dioxin/furan test rule and pesticide Data Call-In ${\bf C}$

Chlorinated dioxins and furans	Brominated dioxins and furans	LOQ (µg/kg)
2,3,7,8-TCDD	2,3,7,8-TBDD	0.1
1,2,3,7,8-PeCDD	1,2,3,7,8-PeBDD	0.5
1,2,3,4,7,8-HxCDD	1,2,3,4,7,8-HxBDD	2.5
1,2,3,6,7,8-HxCDD	1,2,3,6,7,8-HxBDD	2.5
1,2,3,7,8,9-HxCDD	1,2,3,7,8,9-HxBDD	2.5
1,2,3,4,6,7,8-HpCDD	1,2,3,4,6,7,8-HpBDD	100
2,3,7,8-TCDF	2,3,7,8-TBDF	1
1,2,3,7,8-PeCDF	1,2,3,7,8-PeBDF	5
2,3,4,7,8-PeCDF	2,3,4,7,8-PeBDF	5
1,2,3,4,7,8-HxCDF	1,2,3,4,7,8-HxBDF	25
1,2,3,6,7,8-HxCDF	1,2,3,6,7,8-HxBDF	25
1,2,3,7,8,9-HxCDF	1,2,3,7,8,9-HxBDF	25
2,3,4,6,7,8-HxCDF	2,3,4,6,7,8-HxBDF	25
1,2,3,4,6,7,8-HpCDF	1,2,3,4,6,7,8-HpBDF	1,000
1,2,3,4,7,8,9-HpCDF	1,2,3,4,7,8,9-HpBDF	1,000

Table 8-26. Precursor chemicals subject to reporting requirements under Toxic Substances Control Act Section $8(a)^a$

CAS No.	Chemical Name	
85-22-3	Pentabromoethylbenzene	
87-61-6	1,2,3-Trichlorobenzene	
87-84-3	1,2,3,4,5-Pentabromo-6-chlorocyclohexane	
89-61-2	1,4-Dichloro-2-nitrobenzene	
89-64-5	4-Chloro-2-nitrophenol	
89-69-0	2,4,5-Trichloronitrobenzene	
92-04-6	2-Chloro-4-phenylphenol	
97-74-6	4-Chloro-o-toloxy acetic acid	
94-81-5	4-(2-Methyl-4-chlorophenoxy) butyric acid	
95-50-1	o-Dichlorobenzene	
95-56-7	o-Bromophenol	
95-57-8	o-Chlorophenol	
95-88-5	4-Chlororesorcinol	
95-94-3	1,2,4,5-Tetrachlorobenzene	
95-50-7	5-Chloro-2,4-dimethoxyaniline	
99-30-9	2,6-Dichloro-4-nitroaniline	
99-54-7	1,2-Dichloro-4-nitrobenzene	
106-46-7	p-Dichlorobenzene	
108-70-3	1,3,5-Trichlorobenzene	
108-86-1	Bromobenzene	
108-90-7	Chlorobenzene	
117-18-0	1,2,4,5-Tetrachloro-3-nitrobenzene	
120-82-1	1,2,4-Trichlorobenzene	
348-51-6	o-Chlorofluorobenzene	
350-30-1	3-Chloro-4-fluoronitrobenzene	
615-67-8	Chlorohydroquinone	
626-39-1	1,3,5-Tribromobenzene	
827-94-1	2,6-Dibromo-4-nitroaniline	

^aDibromobenzene (CAS No. 106-37-6) was identified in the preamble to 52 FR 21412 as one of 29 precursor chemicals; however, it was inadvertently omitted from the regulatory text. Because the regulatory text identified only 28 chemicals, 28 chemicals appear in 40 CFR 766.38 and in this table.

Table 8-27. Results of analytical testing for dioxins and furans in the chemicals tested to date under Section 4 of the dioxin/furan test rule

CAS number	Chemical name	No. of chemical companies that submitted data	No. of positiv e studies	Congeners detected (detection range in µg/kg)
79-94-7	Tetrabromobisphenol-A	3	0	a
118-75-2	2,3,5,6-Tetrachloro-2,5- cyclohexadiene- 1,4-dione (chloranil)	6	5	See Table 8-26
118-79-6	2,4,6-Tribromophenol	1	0	a
120-83-2	2,4-Dichlorophenol	1	0	a
1163-19-5	Decabromodiphenyl oxide	3	3	2,3,7,8-PeBDD (ND-0.1) 1,2,3,4,7,8/1,2,3,6,7,8-HxBDD (ND-0.5) 1,2,3,7,8,9-HxBDD (ND-0.76) 1,2,3,7,8-PeBDF (ND-0.7) 1,2,3,4,7,8/1,2,3,6,7,8-HxBDF (ND-0.8) 1,2,3,4,6,7,8-HpBDF (17-186)
25327-89-3	Allyl ether of tetrabromobisphenol-A	1	0	a
32536-52-0	Octabromodiphenyl oxide	3	3	2,3,7,8-TBDD (ND-0.71) 1,2,3,7,8-PeBDD (ND-0.1) 2,3,7,8-TBDF (ND-12.6) 1,2,3,7,8-PeBDF (ND-6.3) 2,3,4,7,8-PeBDF (ND-83.1) 1,2,3,4,7,8/1,2,3,6,7,8-HxBDF (ND-67.8) 1,2,3,7,8,9-HxBDF (ND-56.0) 1,2,3,4,6,7,8-HpBDF (ND-330)
378-53-59-1	1,2-Bis(tribromo- phenoxy)-ethane	1	1	2,3,7,8-TBDF (ND-0.04) 1,2,3,4,7,8/1,2,3,6,7,8-HxBDF (ND-0.03) 1,2,3,4,6,7,8-HpBDF (ND-0.33)
32534-81-9	Pentabromodiphenyl oxide	3	3	1,2,3,7,8-PeBDD (ND-5.9) 1,2,3,4,7,8/1,2,3,6,7,8-HxBDD (ND-6.8) 1,2,3,4,7,8/1,2,3,6,7,8-HxBDD (ND-6.8) 1,2,3,7,8,9-HxBDD (ND-0.02) 2,3,7,8-TBDF(ND-3.1) 1,2,3,7,8-PeBDF (0.7-10.2) 2,3,4,7,8-PeBDF (0.1-2.9) 1,2,3,4,7,8/1,2,3,6,7,8-HxBDF (15.6-61.2) 1,2,3,4,6,7,8-HpBDF (0.7-3.0)
4162-45-2	Tetrabromobisphenol-A-bisethoxylate	1	0	a

^aNo 2,3,7,8-substituted dioxins and furans detected above the test rule target limits of quantitation (see Table 8-18).

Source: Holderman and Cramer (1995).

Table 8-28. CDD/CDF concentrations in chloranil and carbazole violet samples analyzed pursuant to the EPA dioxin/furan test rule ($\mu g/kg$)

		Chloranil						
Congener	Importer 1	Importer 2	Importer 3	Importer 4	Carbazole violet			
2,3,7,8-TCDD	ND (1)	ND (1)	ND (2)	ND (2)	ND (0.8)			
1,2,3,7,8-PeCDD	ND (2)	ND (2)	ND (5)	ND (6)	ND (0.5)			
1,2,3,4,7,8-HxCDD	ND (3)	ND (10)	ND (5)	ND (3)	ND (1.2)			
1,2,3,6,7,8-HxCDD	ND (3)	75	ND (5)	6	ND (1.2)			
1,2,3,7,8,9-HxCDD	ND (1)	48	ND (5)	9	ND (1.2)			
1,2,3,4,6,7,8-HpCDD	110	8,200	390	2,300	28			
OCDD	240,000	180,000	760,000	71,000	1,600			
2,3,7,8-TCDF	ND (1)	ND (2)	ND (1)	ND (2)	ND (1.6)			
1,2,3,7,8-PeCDF	ND (1)	ND (1)	ND (3)	ND (5)	ND (0.9)			
2,3,4,7,8-PeCDF	ND (1)	ND (1)	ND (3)	ND (5)	ND (0.9)			
1,2,3,4,7,8-HxCDF	35	ND (860)	ND (4)	5,600	ND (20)			
1,2,3,6,7,8-HxCDF	ND (5)	ND (860)	ND (4)	ND (600)	ND (20)			
1,2,3,7,8,9-HxCDF	6	ND (680)	ND (4)	ND (600)	ND (20)			
2,3,4,6,7,8-HxCDF	ND (5)	ND (680)	ND (4)	ND (600)	ND (20)			
1,2,3,4,6,7,8-HpCDF	33	240,000	36	230,000	15,000			
1,2,3,4,7,8,9-HpCDF	ND (15)	ND (100)	ND (15)	ND (400)	ND (20)			
OCDF	18,000	200,000	50,000	110,000	59,000			
Total I-TEQ _{DF} ^a	263	2,874	814	3,065	211			
Total TEQ _{DF} -WHO ₉₈ ^a	31	2,532	85	2,903	156			

^aCalculated assuming nondetect values are zero.

ND = Not detected (value in parenthesis is the minimum detection limit)

Source: Remmers et al. (1992).

Table 8-29. Status of first pesticide data call-in: pesticides suspected of having the potential to become contaminated with dioxins if synthesized under conditions favoring dioxin formation

Shaughnessey code	Pesticide [active ingredient]	CAS number	Support withdrawn	Testing required
000014	Dichlorodifluoromethane	75-71-8	Yes	
008706	O-(4-Bromo-2,5-dichlorophenyl) O,O-dimethyl phosphorothioate	2104-96-3	Yes	
009105	Dimethylamine 2,3,5-triiodobenzoate	17601-49-9	Yes	
012001	Neburon	555-37-3	Yes	
012101	Crufomate	299-86-5	Yes	
019201	MCPB, 4-butyric acid [4-(2-Methyl-4-chlorophenoxy)butyric acid]	94-81-5	No	Yes
019202	MCPB, Na salt [Sodium 4-(2-methyl-4-chlorophenoxy)butyrate]	6062-26-6	No	No
019401	4-Chlorophenoxyacetic acid	122-88-3	No	Yes
025501	Chloroxuron	1982-47-4	Yes	
027401	Dichlobenil	1194-65-6	No	Yes
28201	Propanil [3',4'-Dichloropropionanilide]	709-98-8	No	No
028601	Dichlofenthion [O-(2,4-Dichlorophenyl) O,O-diethyl phosphorothioate)]	97-17-6	Yes	
029201	DDT [Dichloro diphenyl trichloroethane]	50-29-3	Yes	
29601	Dichlone [2,3-dichloro-1,4-naphthoquinone]	117-80-6	Yes	
029902	Ammonium chloramben [3-amino-2,5-dichlorobenzoic acid]	1076-46-6	Yes	
029906	Sodium chloramben [3-amino-2,5-dichlorobenzoic acid]	1954-81-0	Yes	
030602	Sodium 2-(2,4-dichlorophenoxy)ethyl sulfate	136-78-7	Yes	
031301	DCNA [2,6-Dichloro-4-nitroaniline]	99-30-9	No	Yes
031503	Potassium 2-(2-methyl-4-chlorophenoxy)propionate	1929-86-8	Yes	
031516	MCCP, DEA Salt [Diethanolamine 2-(2-methyl-4-chlorophenoxy)propionate]	1432-14-0	Yes	
031563	MCPP, IOE [Isooctyl 2-(2-methyl-4-chlorophenoxy)propionate]	28473-03-2	No	No
034502	Dicapthon [O-(2-chloro-4-nitrophenyl) O,O-dimethyl phosphorothioate]	2463-84-5	Yes	
035502	Monuron trichloroacetate [3-(4-chlorophenyl)-1,1-dimethylurea trichloroacetate]	140-41-0	Yes	

Table 8-29. Status of first pesticide data call-in: pesticides suspected of having the potential to become contaminated with dioxins if synthesized under conditions favoring dioxin formation (continued)

Shaughnessey code	Pesticide [active ingredient]	CAS number	Support withdrawn	Testing required
35505	Diuron [3-(3,4-dichlorophenyl)-1,1-dimethylurea]	330-54-1	No	No
35506	Linuron [3-(3,4-dichlorophenyl)-1-methoxy-1-methylurea]	330-55-2	No	No
35901	Metobromuron [3-(p-bromophenyl)-1-methoxy-1-methylurea]	3060-89-7	Yes	
53501	Methyl parathion [O,O-Dimethyl O-p-nitrophenyl phosphorothioate]	298-00-0	No	No
55001	Dichlorophene [Sodium 2,2'-methylenebis(4-chlorophenate)]	97-23-4	Yes	
55005	Dichlorophene, sodium salt [Sodium 2,2'-methylenebis(4-chlorophenate)]	10254-48-5	Yes	
55201	1,2,4,5-Tetrachloro-3-nitrobenzene	117-18-0	Yes	
57501	Ethyl parathion [O,O-diethyl O-p-nitrophenyl phosphorothioate]	56-38-2	No	No
58102	Carbophenothion [S-(((p-chlorophenyl)thio)methyl) O,O-diethyl phosphorodithioate]	786-19-6	Yes	
58301	Ronnel [O,O-dimethyl O-(2,4,5-trichlorophenyl) phosphorothioate]	229-84-3	Yes	
58802	Mitin FF [Sodium 5-chloro-2-(4-chloro-2-(3-(3,4-dichlorophenyl)ureido)phenoxy) benzenesulfonate]	3567-25-7	No	No
59401	Orthodichlorobenzene	95-50-1	Yes	
61501	Paradichlorobenzene	106-46-7	No	No
62201	Chlorophene [2-Benzyl-4-chlorophenol]	120-32-1	No	No
62202	Potassium 2-benzyl-4-chlorophenate	35471-49-9	No	In review
62203	Sodium 2-benzyl-4-chlorophenate	3184-65-4	No	In review
62204	2-Chlorophenol	95-57-8	Yes	
62206	2-Chloro-4-phenylphenol	92-04-6	Yes	
62207	Potassium 2-chloro-4-phenylphenate	18128-16-0	Yes	
62208	4-Chloro-2-phenylphenol	Not available	Yes	
62209	4-Chloro-2-phenylphenol, potassium salt	53404-21-0	Yes	
62210	6-Chloro-2-phenylphenol	85-97-2	Yes	

Table 8-29. Status of first pesticide data call-in: pesticides suspected of having the potential to become contaminated with dioxins if synthesized under conditions favoring dioxin formation (continued)

Shaughnessey code	Pesticide [active ingredient]	CAS number	Support withdrawn	Testing required
62211	6-Chloro-2-phenylphenol, potassium salt	18128-17-1	Yes	
62212	4-Chloro-2-phenylphenol, sodium salt	10605-10-4	Yes	
62213	6-Chloro-2-phenylphenol, sodium salt	10605-11-5	Yes	
62214	4 and 6-Chloro-2-phenylphenol, diethanolamine salt	53537-63-6	Yes	
62215	2-Chloro-4-phenylphenol, sodium salt	31366-97-9	Yes	
64202	4-Chloro-2-cyclopentylphenol	13347-42-7	Yes	
64208	Fentichlor [2,2'-Thiobis(4-chloro-6-methylphenol)]	4418-66-0	Yes	
64209	Fentichlor [2,2'-Thiobis(4-chlorophenol)]	97-24-5	Yes	
64214	4-Chloro-2-cyclopentylphenol, potassium salt of	35471-38-6	Yes	
64218	4-Chloro-2-cyclopentylphenol, sodium salt	53404-20-9	Yes	-
67707	Chlorophacinone	3691-35-8	No	No
69105	ADBAC [Alkyl* dimethyl benzyl ammonium chloride *(50% C14, 40% C12, 10% C16)]	68424-85-1	No	No
69144	ADBAC [Alkyl* dimethyl 3,4-dichlorobenzyl ammonium chloride *(61% C12, 23% C14, 11% C16, 5% C18)]	Not available	No	No
77401	Niclosamide [2-Aminoethanol salt of 2',5-dichloro-4'-nitrosalicylanilide]	1420-04-8	No	No
77406	5-Chlorosalicylanilide	4638-48-6	Yes	
78780	2-Methyl-4-isothiazolin-3-one	Not available	Yes	
79202	Tetradifon [4-chlorophenyl 2,4,5-trichlorophenyl sulfone]	116-29-0	Yes	
79301	Chloranil [tetrachloro-p-benzoquinone]	118-75-2	Yes	
80403	6-Chlorothymol	89-68-9	Yes	

Table 8-29. Status of first pesticide data call-in: pesticides suspected of having the potential to become contaminated with dioxins if synthesized under conditions favoring dioxin formation (continued)

Shaughnessey code	Pesticide [active ingredient]	CAS number	Support withdrawn	Testing required
80811	Anilazine [2,4-Dichloro-6-(o-chloroanilino)-s-triazine]	101-05-3	Yes	
81901	Chlorothalonil [tetrachloroisophthalonitrile]	1897-45-6	No	Yes
82602	Sodium 2,3,6-Trichlorophenylacetate	2439-00-1	Yes	
84101	Chlorfenvinphos	470-90-6	Yes	
84901	O-(2-Chloro-1-(2,5-dichlorophenyl)vinyl) O,O-diethyl phosphorothioate	1757-18-2	Yes	
86801	PCMX [4-Chloro-3,5-xylenol]	88-04-0	No	No
97003	Piperalin [3-(2-Methylpiperidino)propyl 3,4-dichlorobenzoate]	3478-94-2	No	No
100601	Fenamiphos	Not available	No	No
101001	p-Chlorophenyl diiodomethyl sulfone	20018-12-6	Yes	
101101	Metribuzin	21087-64-9	No	No
104301	Bifenox [methyl 5-(2,4-dichlorophenoxy)-2-nitrobenzoate]	42576-02-3	Yes	
106001	Methazole [2-(3,4-dichlorophenyl)-4-methyl-1,2,4-oxadiazolidine-3,5-dione]	20354-26-1	Yes	
108201	Diflubenzuron [N-(((4-chlorophenyl)amino)carbonyl)-2,6-difluorobenzamide]	35367-38-5	No	Yes
109001	Oxadiazon [2-tert-butyl-4-(2,4-dichloro-5-isopropoxyphenyl)- delta 2 -1,3,4-oxadiazoline-5-one]	19666-30-9	No	Yes
109301	Fenvalerate	51630-58-1	No	In review
109302	Fluvalinate [N-2-Chloro-4-trifluoromethyl)phenyl-DL-valine (+-)-cyano(3-phenoxy-phenyl)methyl ester]	69409-94-5	No	No
109801	Iprodione [3-(3,5-Dichlorophenyl)-N-(1-methylethyl)-2,4-dioxo-1-imidazolidinecarboxamide (9CA)]	36734-19-7	No	No
109901	Triadimefon [1-(4-Chlorophenoxy)-3,3-dimethyl-1-(1H-1,2,4-triazol-1-yl)-2-butanone]	43121-43-3	No	No

Table 8-29. Status of first pesticide data call-in: pesticides suspected of having the potential to become contaminated with dioxins if synthesized under conditions favoring dioxin formation (continued)

Shaughnessey code	Pesticide [active ingredient]	CAS number	Support withdrawn	Testing required
110902	Diclofop - methyl [methyl 2-(4-(2,4-dichlorophenoxy)phenoxy)propanoate]	51338-27-3	No	Yes
111401	Profenofos [O-(4-Bromo-2-chlorophenyl)-O-ethyl S-propyl phosphorothioate]	41198-08-7	No	In review
111601	Oxyfluorfen [2-chloro-1-(3-ethoxy-4-nitrophenoxy)-4-(trifluoromethyl)benzene]	42874-03-3	No	In review
111901	Imazalil [1-(2-(2,4-Dichlorophenyl)-2-(2-propenyloxy)ethyl)-1H-imidazole]	35554-44-0	No	No
112802	Bromothalin [N-Methyl-2,4-dinitro-n-(2,4,6-tribromophenyl)-6- (trifuloromethyl)benzenamine]	63333-35-7	No	No
113201	Vinclozolin [3-(3,5-Dichlorophenyl)-5-ethenyl-5-methyl-2,4-oxazolidinedione (9CA)]	50471-44-8	No	No
119001	Fenridazon [Potassium 1-(p-chlorophenyl)-1,4-dihydro-6-methyl-4-oxo- pyridazine-3-carboxylate]	83588-43-6	No	In review
123901	Tridiphane [2-(3,5-Dichlorophenyl)-2-(2,2,2-trichloroethyl) oxirane]	58138-08-2	No	No
125601	Paclobutrazol	76738-62-0	No	No
128838	Linalool	78-70-6	No	In review
206600	Fenarimol [a-(2-chlorophenyl)-a-(4-chlorophenyl)-5-pyrimidinemethanol]	60168-88-9	No	No

^{-- =} No information given

Table 8-30. Status of second pesticide data call-in: pesticides suspected of being contaminated with dioxins

Shaughnessey code	Pesticide [active ingredient]	CAS number	Support withdrawn	Testing required
29801	Dicamba [3,6-dichloro-o-anisic acid]	1918-00-9	No	Yes
29802	Dicamba dimethylamine [3,6-dichloro-o-anisic acid]	2300-66-5	No	Yes
29803	Diethanolamine dicamba [3,6-dichloro-2-anisic acid]	25059-78-3	Yes	
30001	2,4-Dichlorophenoxyacetic acid	94-75-7	No	Yes
30002	Lithium 2,4-dichlorophenoxyacetate	3766-27-6	No	No
30003	Potassium 2,4-dichlorophenoxyacetate	14214-89-2	Yes	
30004	Sodium 2,4-dichlorophenoxyacetate	2702-72-9	No	No
30005	Ammonium 2,4-dichlorophenoxyacetate	2307-55-3	Yes	
30010	Alkanol* amine 2,4-dichlorophenoxyacetate *(salts of the ethanol and ispropanol series)	Not available	Yes	
30011	Alkyl* amine 2,4-dichlorophenoxyacetate *(100% C12)	2212-54-6	Yes	
30013	Alkyl* amine 2,4-dichlorophenoxyacetate *(100% C14)	28685-18-9	Yes	
30014	Alkyl* amine 2,4-dichlorophenoxyacetate *(as in fatty acids of tall oil)	Not available	Yes	
30016	Diethanolamine 2,4-dichlorophenoxyacetate	5742-19-8	No	No
30017	Diethylamine 2,4-dichlorophenoxyacetate	20940-37-8	Yes	
30019	Dimethylamine 2,4-dichlorophenoxyacetate	2008-39-1	No	No
30020	N,N-Dimethyloleylamine 2,4-dichlorophenoxyacetate	53535-36-7	Yes	
30021	Ethanolamine 2,4-dichlorophenoxyacetate	3599-58-4	Yes	
30023	Heptylamine 2,4-dichlorophenoxyacetate	37102-63-9	Yes	
30024	Isopropanolamine 2,4-dichlorophenoxyacetate	6365-72-6	Yes	
30025	Isopropylamine 2,4-dichlorophenoxyacetate	5742-17-6	No	No
30028	Morpholine 2,4-dichlorophenoxyacetate	6365-73-7	Yes	
30029	N-Oleyl-1,3-propylenediamine 2,4-dichlorophenoxyacetate	2212-59-1	Yes	
30030	Octylamine 2,4-dichlorophenoxyacetate	2212-53-5	Yes	
30033	Triethanolamine 2,4-dichlorophenoxyacetate	2569-01-9	Yes	

Table 8-30. Status of second pesticide data call-in: pesticides suspected of being contaminated with dioxins (continued)

Shaughnessey code	Pesticide [active ingredient]	CAS number	Support withdrawn	Testing required
30034	Triethylamine 2,4-dichlorophenoxyacetate	2646-78-8	No	No
30035	Triisopropanolamine 2,4-dichlorophenoxyacetate	32341-80-3	No	No
30039	N,N-Dimethyl oleyl-linoleyl amine 2,4-dichlorophenoxyacetate	55256-32-1	Yes	
30052	Butoxyethoxypropyl 2,4-dichlorophenoxyacetate	1928-57-0	Yes	
30053	Butoxyethyl 2,4-dichlorophenoxyacetate	1929-73-3	No	No
30055	Butoxypropyl 2,4-dichlorophenoxyacetate	1928-45-6	Yes	
30056	Butyl 2,4-dichlorophenoxyacetate	94-80-4	Yes	
30062	Isobutyl 2,4-dichlorophenoxyacetate	1713-15-1	Yes	
30063	Isooctyl(2-ethylhexyl) 2,4-dichlorophenoxyacetate	1928-43-4	No	Yes
30064	Isooctyl(2-ethyl-4-methylpentyl) 2,4-dichlorophenoxyacetate	25168-26-7	Yes	
30065	Isooctyl(2-octyl) 2,4-dichlorophenoxyacetate	1917-97-1	Yes	
30066	Isopropyl 2,4-dichlorophenoxyacetate	94-11-1	No	No
30072	Propylene glycol butyl ether 2,4-dichlorophenoxyacetate	1320-18-9	Yes	
30801	4-(2,4-Dichlorophenoxy)butyric acid	94-82-6	No	Yes
30804	Sodium 4-(2,4-dichlorophenoxy)butyrate	10433-59-7	No	No
30819	Dimethylamine 4-(2,4-dichlorophenoxy)butyrate	2758-42-1	No	No
30853	Butoxyethanol 4-(2,4-dichlorophenoxy)butyrate	32357-46-3	Yes	
30856	Butyl 4-(2,4-dichlorophenoxy)butyrate	6753-24-8	Yes	
30863	Isooctyl 4-(2,4-dichlorophenoxy)butyrate	1320-15-6	Yes	
31401	2-(2,4-Dichlorophenoxy)propionic acid	120-36-5	No	Yes
31419	Dimethylamine 2-(2,4-dichlorophenoxy)propionate	53404-32-3	No	No
31453	Butoxyethyl 2-(2,4-dichlorophenoxy)propionate	53404-31-2	No	No
31463	Isooctyl 2-(2,4-dichlorophenoxy)propionate	28631-35-8	No	No
31501	MCPP acid [2-(2-Methyl-4-chlorophenoxy)propionic acid]	7085-19-0	No	Yes

Table 8-30. Status of second pesticide data call-in: pesticides suspected of being contaminated with dioxins (continued)

Shaughnessey code	Pesticide [active ingredient]	CAS number	Support withdrawn	Testing required
31519	MCPP, DMA [Dimethylamine 2-(2-methyl-4-chlorophenoxy)propionate]	32351-70-5	No	No
35301	Bromoxynil [3,5-dibromo-4-hydroxybenzonitrile]	1689-84-5	No	Yes
44901	Hexachlorophene [2,2'-Methylenebis(3,4,6-trichlorophenol)]	70-30-4	Yes	
44902	Hexachlorophene, Na salt [Monosodium 2,2'-methylenebis(3,4,6-trichlorophenate)]	5736-15-2	Yes	
44904	Hexachlorophene, K salt [Potassium 2,2'-methylenebis(3,4,6-trichlorophenate)]	67923-62-0	Yes	
54901	Irgasan [5-Chloro-2-(2,4-dichlorophenoxy)phenol]	3380-34-5	No	Yes
63004	Tetrachlorophenols	25167-83-3	Yes	
63005	Tetrachlorophenols, sodium salt	25567-55-9	Yes	
63006	Tetrachlorophenols, alkyl* amine salt*(as in fatty acids of coconut oil)	Not available	Yes	
63007	Tetrachlorophenols, potassium salt	53535-27-6	Yes	
64203	Bithionolate sodium [Disodium 2,2'-thiobis(4,6-dichlorophenate)]	6385-58-6	Yes	
64212	Phenachlor [2,4,6-Trichlorophenol]	88-06-2	Yes	
64219	Potassium 2,4,6-trichlorophenate	2591-21-1	Yes	
64220	2,4,6-Trichlorophenol, sodium salt	3784-03-0	Yes	
64501	Phenothiazine	92-84-2	Yes	
78701	Dacthal-DCPA [Dimethyl tetrachloroterephthalate]	1861-32-1	No	Yes
79401	Endosulfan [hexachlorohexahydromethano-2,4,3-benzodioxathiepin-3-oxide]	115-29-7	No	No
82501	Silvex [2-(2,4,5-trichlorophenoxy)propionic acid]	93-72-1	Yes	
83701	Tetrachlorvinphos [2-Chloro-1-(2,4,5-trichlorophenyl)vinyl dimethyl phosphate]	961-11-5	No	Yes
104101	Edolan [Sodium 1,4',5'-trichloro-2'-(2,4,5-trichlorophenoxy) methanesulfonanilide]	69462-14-2	Yes	

^{-- =} No information given

Table 8-31. Summary of analytical data submitted to EPA in response to pesticide data call-in(s)

Shaughnessey code	Common name	Pesticide Chemical name	Number of positive submissions ^a to date
019201	MCPB, 4-butyric acid	4-(2-methyl-4-chlorophenoxy)butyric acid	0
019401	4-CPA	4-Chlorophenoxyacetic acid	0
027401	Dichlobenil	2,6-Dichlorobenzonitrile	0
	<u> </u>		
029801	Dicamba	3,6-Dichloro-o-anisic acid	0
029802	Dicamba, dimethylamine	3,6-Dichloro-o-anisic acid, dimethylamine salt	0
030001	2,4-D	2,4-Dichlorophenoxy acetic acid	2
030063	2,4-D, 2EH	Isooctyl(2-ethylhexyl)2,4-dichlorophenoxyacetate	1
030801	2,4-DB	4-(2,4-Dichlorophenoxy)butyric acid	0
031301	DCNA	2,6-Dichloro-4-nitroaniline	Pending
031401	2,4-DP	2-(2,4-Dichlorophenoxy)propionic acid	0
031501	Mecoprop (MCPP)	2-(2-methyl-4-chlorophenoxy)propionic acid	0
035301	Bromoxynil	3,5-Dibromo-4-hydroxybenzonitrile	0
054901	Irgasan	5-Chloro-2-(2,4-dichlorophenoxy)phenol	0
078701	Dacthal (DCPA)	Dimethyl tetrachloroterephthalate	Pending
081901	Chlorothalonil	Tetrachloroisophthalonitrile	Pending
083701	Tetrachlorvinphos	2-Chloro-1-(2,4,5-trichlorophenyl)vinyl dimethyl phosphate	0
108201	Diflubenzuron	N-(((4-chlorophenyl)amino)carbonyl)-2,6-difluorobenzamide	0
109001	Oxadiazon	2-Tert-butyl-4(2,4-dichloro-5-isopropoxyphenyl)-delta2-1,3,4-oxadiazoline-5-one	Pending
110902	Dichlofop-methyl	Methyl-2-(4-(2,4-dichlorophenoxy)phenoxy) propanoate	0

^a"Positive" is defined as the detection of any congener at a concentration equal to or exceeding the limits of quantitation listed in Table 8-23.

Sources: U.S. EPA (1995a); personal communication from S. Funk, U.S. EPA, to D. Cleverly, U.S. EPA, March 27, 1996.

Table 8-32. Summary of results for CDDs and CDFs in technical 2,4-D and 2,4-D ester herbicides

Congener	EPA LOQ ^a (µg/kg)	Total no. of technicals	Number of technicals greater than LOQ	Observed maximum conc. (µg/kg)	Average conc. ^b (µg/kg)				
2,3,7,8-TCDD	0.1	8	2	0.13	0.06				
1,2,3,7,8-PeCDD	0.5	8	3	2.6	0.78				
1,2,3,4,7,8-HxCDD	2.5	8	0	0.81	0.31				
1,2,3,6,7,8-HxCDD	2.5	8	0	0.77	0.39				
1,2,3,7,8,9-HxCDD	2.5	8	0	0.68	0.24				
1,2,3,4,6,7,8-HpCDD	100	8	0	1.5	0.21				
OCDD									
2,3,7,8-TCDF	1	8	0	0.27	0.07				
1,2,3,7,8-PeCDF	5	8	0	0.62	0.38				
2,3,4,7,8-PeCDF	5	7	0	0.73	0.07				
1,2,3,4,7,8-HxCDF	25	8	0	1.6	0.36				
1,2,3,6,7,8-HxCDF	25	8	0	1.2	0.11				
1,2,3,7,8,9-HxCDF	25	8	0	1.4	0.16				
2,3,4,6,7,8-HxCDF	25	8	0	1.1	0.14				
1,2,3,4,6,7,8-HpCDF	1,000	8	0	8.3	2.17				
1,2,3,4,7,8,9-HpCDF	1,000	8	0	1.2	0.18				
OCDF									
TOTAL°	TOTAL°								
I-TEQ _{DF}									
TEQ _{DF} -WHO ₉₈					1.1				

^aLOQ required by EPA in the data call-in.

LOQ = Limit of quantitation

-- = Analyses not performed

Source: U.S. EPA Office of Pesticide Program file.

^bAverage of the mean results for multiple analyses of four technical 2,4-D and/or 2,4-D ester products for which detectable CDD/CDF congener concentrations less than the LOQs were quantified; nondetect values were assumed to be zero.

^cTotal equals the sum of the individual congener averages.

Table 8-33. CDD/CDF concentrations in samples of 2,4-D and pesticide formulations containing 2,4-D (μg/kg)

Congener/Congener group	Acbar Super (Gaza City ^a)	Amco Super (Gaza City ^a)	(Bethlehem)	Chimprom (Russia)	Dragon Lawn Weed Killer	KGRO (U.S.)	Pro Care Premium (U.S.)	Ortho Weed-B- Gone (U.S.)	Sigma Co. (U.S.)	American Brand Chemical Co. (U.S.)	Ishihara Sangyo Kaisha, Ltd. (Japan)	Nissan Chemical Industries, Ltd. (Japan)
2,3,7,8-TCDD	ND (0.1)	ND (0.1)	ND (0.1)	ND (0.02)	ND (0.001)						0.0021	ND (0.002)
1,2,3,7,8-PeCDD	0.1	ND (0.1)	1.2	0.03	0.0014						0.011	ND (0.002)
1,2,3,4,7,8-HxCDD	ND (0.1)	ND (0.1)	ND (0.1)	0.02	ND (0.001)						ND (0.005)	ND (0.005)
1,2,3,6,7,8-HxCDD	ND (0.1)	0.2	0.6	0.05	0.0024						ND (0.005)	ND (0.005)
1,2,3,7,8,9-HxCDD	ND (0.1)	ND (0.1)	0.4	ND (0.02)	0.001						ND (0.005)	ND (0.005)
1,2,3,4,6,7,8-HpCDD	0.1	1.2	0.3	0.23	0.0017						ND (0.005)	ND (0.005)
OCDD	0.1	2.6	0.1	0.85	0.0063						ND (0.01)	ND (0.01)
2,3,7,8-TCDF	0.3	ND (0.1)	ND (0.1)	ND (0.1)	0.0036						ND (0.002)	ND (0.002)
1,2,3,7,8-/1,2,3,4,8-PeCDF	ND (0.1)	0.2	0.7	1.2	0.001						0.0038	ND (0.002)
2,3,4,7,8-PeCDF 1,2,3,4,7,8-/1,2,3,4,7,9	ND (0.1)	ND (0.1)	0.1	0.06	0.0011						ND (0.002)	ND (0.002)
-HxCDF	ND (0.1)	0.1	0.4	0.08	0.0013						ND (0.005)	ND (0.005)
1,2,3,6,7,8-HxCDF	ND (0.1)	ND (0.1)	0.1	0.11	ND (0.001)						ND (0.005)	ND (0.005)
1,2,3,7,8,9-HxCDF	ND (0.1)	ND (0.1)	ND (0.1)	ND (0.02)	ND (0.001)						ND (0.005)	ND (0.005)
2,3,4,6,7,8-HxCDF	ND (0.1)	ND (0.1)	0.1	0.05	0.0011						ND (0.005)	ND (0.005)
1,2,3,4,6,7,8-HpCDF	0.1	0.8	0.1	0.24	0.0016						ND (0.005)	ND (0.005)
1,2,3,4,7,8,9-HpCDF	ND (0.1)	ND (0.1)	ND (0.1)	0.02	ND (0.001)						ND (0.005)	ND (0.005)
OCDF	0.2	3.8	0.4	0.46	0.0039						ND (0.010)	ND (0.01)
Total 2,3,7,8-CDD (nondetect = 0) Total 2,3,7,8-CDF	0.3	4	2.6	1.18	0.0128	0.0144	0.0143	0.0091	0.127	0.0278		
(nondetect = 0)	0.6	4.9	1.9	2.22	0.0136	0.1628	0.4253	0.1095	3.0507	0.0822		
Total I-TEQ _{DF} $(nondetect = 0)^{b}$ Total TEQ, WHO	0.082	0.066	0.85	0.142	0.0023	0.0009	0.0012	0.0014	0.0013	0.0019	0.0078	ND
Total TEQ_{DF} -WHO ₉₈ (nondetect = 0) ^b	0.134	0.061	1.449	0.156	0.003						0.013	ND
Total TCDD											0.041	ND (0.002)
Total PeCDD											0.018	ND (0.002)
Total HxCDD											0.008	ND (0.005)
Total HpCDD											ND (0.005)	ND (0.005)
Total OCDD											ND (0.01)	ND (0.01)
Total TCDF											2.7	0.0093
Total PeCDF											0.89	ND (0.002)
Total HxCDF											0.019	ND (0.005) ND (0.005)
Total HpCDF Total OCDF											0.006 ND (0.01)	ND (0.005) ND (0.01)
Total CDD/CDF											3.7	0.0093

^a2,4-D manufactured in Europe and packaged in Palestine.

^bCalculated assuming nondetect values are zero.

ND = not detected (value in parenthesis is the detection limit)

Table 8-33. CDD/CDF concentrations in samples of 2,4-D and pesticide formulations containing 2,4-D ($\mu g/kg$) (continued)

-- = No information given

Sources: Schecter et al. (1997); Maunaga et al. (2001).

Table 8-34. Mean CDD/CDF measurements in effluents from nine U.S. publicly owned treatment works (POTWs)

			Range of detected concentrations (POTW mean basis) (pg/L)			ll mean trations ^a
Congener/congener group	No. of detections/ samples	Range of DLs (pg/L)	Minimum	Maximum	Nondetect set to 0 (pg/L)	Nondetect set to ½ DL (pg/L)
2,3,7,8-TCDD	0/30	0.31-8.8	ND	ND	0	0.98
1,2,3,7,8-PeCDD	0/30	0.45-15	ND	ND	0	1.32
1,2,3,4,7,8-HxCDD	0/30	0.43-9.8	ND	ND	0	1.38
1,2,3,6,7,8-HxCDD	0/30	0.81-10	ND	ND	0	1.42
1,2,3,7,8,9-HxCDD	0/30	0.42-9.7	ND	ND	0	1.31
1,2,3,4,6,7,8-HpCDD	3/30	0.75-18	ND	5	1.06	3.61
OCDD	13/30	6.2–57	ND	99.75	29.51	37.95
2,3,7,8-TCDF	1/27	0.74-4.4	ND	1.3	0.14	0.98
1,2,3,7,8-PeCDF	1/30	0.64-9.4	ND	2	0.22	1.58
2,3,4,7,8-PeCDF	1/30	0.61-14	ND	2.8	0.31	1.68
1,2,3,4,7,8-HxCDF	1/30	0.25 - 6.8	ND	2.4	0.27	1.22
1,2,3,6,7,8-HxCDF	1/30	0.23 - 6.8	ND	1.5	0.17	0.97
1,2,3,7,8,9-HxCDF	1/30	0.57-10	ND	2	0.22	1.72
2,3,4,6,7,8-HxCDF	1/30	0.25-7.9	ND	ND	0	0.93
1,2,3,4,6,7,8-HpCDF	2/30	0.36-6.9	ND	4.6	0.68	1.83
1,2,3,4,7,8,9-HpCDF	0/30	0.19–11	ND	ND	0	1.18
OCDF	1/30	0.86–28	ND	3.2	0.36	3.4
Total 2,3,7,8-CDD			ND	99.75	30.57	47.98
Total 2,3,7,8-CDF			ND	16.6	2.37	15.49
Total I-TEQ _{DF}			ND	2.42	0.29	3.66
Total TEQ _{DF} -WHO ₉₈			ND	2.33	0.27	4.28
Total TCDD	4/27	1.2-8.8	ND	9.7	1.23	2.61
Total PeCDD	0/27	0.62-200	ND	ND	0	6.27
Total HxCDD	1/30	0.84-11	ND	1.7	0.19	1.93
Total HpCDD	3/30	0.75–18	ND	8.4	1.83	4.77
Total OCDD	13/30	6.2–57	ND	99.75	29.51	37.95
Total TCDF	2/30	0.39-6.8	ND	25	6.61	7.7
Total PeCDF	1/30	0.64–25	ND	20	2.22	4.72
Total HxCDF	1/30	0.93–17	ND	13	1.44	3.43
Total HpCDF	2/30	0.36–19	ND	4.6	0.68	2.41
Total OCDF	1/30	0.86–28	ND	3.2	0.36	3.4
Total CDD/CDF		. 1: 11 -1 DOT	ND	99.75	42	71.96

^aThe overall means are the means of the individual POTW mean concentrations rather than the means of the individual sample concentrations.

 $DL = Detection \ limit$

ND = Not detected

-- = No information given

Source: CRWQCB (1996).

Table 8-35. Effluent concentrations of CDDs/CDFs from publicly owned treatment works in Mississippi (pg/L)

Facility	2,3,7,8- TCDD	2,3,7,8- TCDF	1,2,3,7,8- PeCDD	2,3,4,7,8- PeCDF	Total HxCDD	Total HpCDD	OCDD	OCDF	Total I-TEQ
Waynesboro	ND (0.17)	0.18	ND (0.2)	ND (0.1)	ND	3.5	13	1.8	0.316
Meridian	0.18	0.12	ND (0.16)	ND (0.09)	1.3	7.6	58	1.8	0.445
Pascagoula	ND (0.13)	0.15	ND (0.15)	0.11	ND	0.82	3.6	0.46	0.264
W. Biloxi	0.18	0.24	ND (0.15)	0.082	ND	0.9	4	ND (0.34)	0.378
Gulfport	0.16	0.24	ND (0.15)	0.094	ND	2.3	9.9	0.78	0.371
Laurel	ND (0.18)	0.15	ND (0.23)	ND (0.12)	ND	2.9	38	ND (0.48)	0.334
Brookhaven	ND (0.18)	0.54	0.45	0.16	0.85	3.2	28	1.7	0.796
Natchez	ND (0.16)	0.41	0.6	0.34	2.5	2.4	9.1	1.8	1.03
Picayune	ND (0.22)	0.56	ND (0.27)	ND (0.14)	6.5	38	120	2	0.715
Picayune ^a	ND (0.13)	0.54	ND (0.12)	ND (0.07)	6	30	53	106	0.397
Waveland	ND (0.18)	17	0.22	0.66	ND	3	14		2.4
Corinth	ND (0.15)	0.17	ND (0.16)	ND (0.09)	0.77	2.7	18	0.9	0.276
New Augusta	ND (0.1)	1.3	0.28	0.085	21	120	2500	1.1	3.84
Beaumont	ND (0.1)	0.14	ND (0.13)	0.088	0.64	2.4	11	0.66	0.274
Leaksville	ND (0.12)	0.72	0.25	0.15	8.9	46	780	3.2	1.6
McLain	ND (0.06)	ND (0.05)	ND (0.10)	ND (0.06)	2.5	14	200		0.377
Hattiesburg S	ND (0.16)	ND (0.24)	ND (0.24)	ND (0.11)	1.2	4.5	59	0.77	0.32
Hattiesburg N	ND (0.19)	0.18	ND (0.26)	ND (0.13)	0.96	9.1	73	2.9	0.457
Average (nondetect = 0)	0.17	1.42	0.36	0.2	4.43	16.3	221.76	8.99	0.81

^aBlind double.

ND = Not detected (value in parenthesis is the detection limit)

Source: Rappe et al. (1998).

Table 8-36. CDD/CDF concentrations measured in EPA's 1998/1999 National Sewage Sludge Survey

			Median concentration (ng/kg)			ncentration /kg)
Congener	Percent detected	Maximum concentration detected (ng/kg)	Nondetect set to detection limit	Nondetect set to zero	Nondetect set to detection limit	Nondetect set to zero
2,3,7,8-TCDD	16	116	6.86	0		
1,2,3,7,8-PeCDD	18	736	9.84	0		
1,2,3,4,7,8-HxCDD	25	737	22.5	0		
1,2,3,6,7,8-HxCDD	49	737	27.3	0		
1,2,3,7,8,9-HxCDD	39	737	28	0		
1,2,3,4,6,7,8-HpCDD	98	52,500	335	335		
OCDD	100	905,000	3,320	3,320		
2,3,7,8-TCDF	65	337	17	3.9		
1,2,3,7,8-PeCDF	22	736	9.6	0		
2,3,4,7,8-PeCDF	26	736	10.4	0		
1,2,3,4,7,8-HxCDF	43	1,500	28	0		
1,2,3,6,7,8-HxCDF	35	737	18	0		
1,2,3,7,8,9-HxCDF	16	1,260	18	0		
2,3,4,6,7,8-HxCDF	27	737	18	0		
1,2,3,4,6,7,8-HpCDF	71	7,100	57	36		
1,2,3,4,7,8,9-HpCDF	26	842	23	0		
OCDF	80	69,500	110	80		
Total I-TEQ _{DF}		1,820	50.4	11.2	86ª	50ª
Total 2,3,7,8-CDD/CDI	7					

^aValues presented by Rubin and White (1992) for 175 rather than 174 publicly owned treatment works.

-- = No information given

Source: U.S. EPA (1996a); for publicly owned treatment works with multiple samples, the pollutant concentrations were averaged before the summary statistics presented in the table were calculated.

Table 8-37. CDD/CDF concentrations measured in 99 sludges collected from U.S. publicly owned treatment works (POTWs) during 1994

			Median concentration (ng/kg)		Mean conce	ntration (ng/kg)
Congener	Percent detected	Maximum concentration detected (ng/kg)	Nondetect set to detection limit	Nondetect set to zero	Nondetect set to detection limit ^a	Nondetect set to zero ^a
2,3,7,8-TCDD 1,2,3,7,8-PeCDD 1,2,3,4,7,8-HxCDD 1,2,3,6,7,8-HxCDD 1,2,3,7,8,9-HxCDD 1,2,3,4,6,7,8-HpCDD OCDD	40 23 34 87 64 98 99	12.3 37.5 45.6 130 88.8 5,380 65,500	1.95 8.23 5.25 25.6 12.3 642 6,630	0 0 0 24.7 9.48 642 6,630	2.72 (2.4) 10.9 (7.8) 11.1 (8.13) 33.8 (27.6) 20.2 (17.7) 981 (977) 11,890 (12,540)	1.71 (2.86) 3.34 (7.43) 6.03 (10.2) 32.2 (28.8) 17 (19.8) 981 (977) 11,890 (12,540)
2,3,7,8-TCDF 1,2,3,7,8-PeCDF 2,3,4,7,8-PeCDF 1,2,3,4,7,8-HxCDF 1,2,3,6,7,8-HxCDF 1,2,3,7,8,9-HxCDF 2,3,4,6,7,8-HxCDF 1,2,3,4,6,7,8-HpCDF 1,2,3,4,7,8,9-HpCDF OCDF	76 21 42 48 17 4 35 64 31 93	156 60.3 155 170 200 115 356 1,460 213 11,200	7.53 7.91 9.7 11.5 14 7.53 9.85 91.7 11.7 286	6.28 0 0 0 0 0 0 31.8 0 281	12.8 (19.6) 10.7 (11.3) 15.7 (19.8) 20.4 (25.3) 30.4 (53.6) 11.1 (13.6) 21.8 (40.4) 223 (271) 27.1 (34.8) 786 (1,503)	11.1 (20.2) 3.53 (9.36) 10.5 (21.6) 14 (25.9) 5.13 (21.9) 1.56 (11.7) 13.6 (41) 97.5 (207) 15 (33.4) 775 (1,506)
Average I-TEQ _{DF} (facility basis) ^b Total 2,3,7,8-CDD/CDF		246 73,520	49.6 7,916	7,881	64.5 (50.1) 14,110 (14,390)	47.7 (44.7) 13,880 (14,200)
Average TEQ _{DF} -WHO ₉₈ (facility by	asis) ^b	73,320	44.6	25.5	57.2 (44.4)	36.3 (38.6)

^aValue in parenthesis is the standard deviation.

A total of 74 POTW average concentrations were used in the calculations. In addition, the following sample ID numbers were not included in the averaging because, according to Green et al. (1995), it was not possible to determine whether they were duplicate or multiple samples from other POTWs: 87, 88, 89, 90, 91, 97, 98, and 106.

Source: Green et al. (1995); Cramer et al. (1995).

^bFor POTWs with multiple samples, the sample TEQ concentrations were averaged to POTW averages before calculation of the total TEQ mean and median values presented in the table.

Table 8-38. Sewage sludge concentrations from publicly owned treatment works in Mississippi (ng/kg dry matter)

Facility	2,3,7,8- TCDD	2,3,7,8- TCDF	1,2,3,7,8- PeCDD	2,3,4,7,8- PeCDF	Total HxCDD	Total HpCDD	OCDD	OCDF	Total I-TEQ
Waynesboro	2.1	2.9	3.5	1.4	85	920	7,400	410	23.7
Meridian	ND (0.06)	2.1	6.4	2.8	10	100	7,400	410	27.6
Pascagoula	2	3.6	5.3	3.5	170	970	4,300	170	26.4
W. Biloxi	0.84	2.4	3.2	1.3	78	280	1,800	70	13.7
Gulfport	1.9	9.1	9.5	3.4	200	1,100	7,700	310	30.9
Laurel	0.17	0.3	0.37	0.25	22	160	2,700	21	4.83
Brookhaven	2	2.5	11	2.5	130	1,400	9,300	230	36.7
Natchez	ND (0.58)	8.3	8.4	ND (1.5)	270	1,100	6,800	270	37.7
Picayune	5.3	69	74	24	17,000	250,000	480,000	16,000	1,270
Picayune ^a	4.1	66	60	17	16,000	210,000	420,000	17,000	1,240
Waveland	1.6	2.6	5.1	1.9	130	580	3,500	150	31.7
Corinth	0.3	1.8	0.97	0.93	42	230	3,300	36	7.4
New Augusta	ND (0.13)	0.17	0.15	0.094	21	140	1,400	8.8	2.67
Beaumont	0.17	0.67	0.78	0.37	59	470	1,900	42	6.18
Leaksville	ND (0.051)	0.14	0.32	0.11	16	92	560	26	2.26
McLain	0.076	0.17	0.11	0.031	39	140	2,600	0.74	3.55
Hattiesburg S	1	1.1	9.1	2.2	170	1,3000	4,400	180	33
Hattiesburg N	ND (0.035)	1.7	4	2	310	3,600	27,000	980	70.4
Average (nondetect = 0)	1.2	9.7	11	3.4	1,900	26,000	55,000	2,000	116 ± 323

^aBlind double.

ND = Not detected (value in parenthesis is the detection limit)

Source: Rappe et al. (1998).

Table 8-39. CDD/CDF concentrations measured in 1999 from a publicly owned treatment works facility in Ohio

	Median Concentration (ng/kg)		
Congener	Nondetect set to zero	Nondetect set to ½ detection limit	
2,3,7,8-TCDD	ND	0.0018	
1,2,3,7,8-PeCD	ND	0.0082	
1,2,3,4,7,8-HxCDD	2.67	2.67	
1,2,3,6,7,8-HxCDD	21.33	21.33	
1,2,3,7,8,9-HxCDD	30.33	30.33	
1,2,3,4,6,7,8-HpCDD	298	298	
OCDD	2,963	2,963	
2,3,7,8-TCDF	26.67	26.67	
1,2,3,7,8-PeCDF	4.33	4.34	
2,3,4,7,8-PeCDF	10	10	
1,2,3,4,7,8-HxCDF	21	21	
1,2,3,6,7,8-HxCDF	5.33	5.33	
1,2,3,7,8,9-HxCDF	ND	0.0033	
2,3,4,6,7,8-HxCDF	9	9	
1,2,3,4,6,7,8-HpCDF	171	171	
1,2,3,4,7,8,9-HpCDF	ND	0.01	
OCDF	364.67	364.67	
Average total TEQ _{DF} -WHO ₉₈	21.87	21.88	

Source: U.S. EPA (2000).

Table 8-40. CDD/CDF concentrations measured in the EPA 2001 National Sewage Sludge Survey $\,$

	Mean concentration (ng/kg)		
Congener	Nondetect set to zero	Nondetect set to 1/2 detection limit	
2,3,7,8-TCDD	1.41	1.1	
1,2,3,7,8-PeCD	5.76	4.57	
1,2,3,4,7,8-HxCDD	11.8	7.49	
1,2,3,6,7,8-HxCDD	21.3	15.1	
1,2,3,7,8,9-HxCDD	3.6	2.22	
1,2,3,4,6,7,8-HpCDD	492	273	
OCDD	6,780	2,730	
2,3,7,8-TCDF	3.11	2.3	
1,2,3,7,8-PeCDF	2.61	1.5	
2,3,4,7,8-PeCDF	6.03	2.8	
1,2,3,4,7,8-HxCDF	1.37	1	
1,2,3,6,7,8-HxCDF	0.27	0	
1,2,3,7,8,9-HxCDF	5.21	2.6	
2,3,4,6,7,8-HxCDF	5.5	3.36	
1,2,3,4,6,7,8-HpCDF	9.13	2.8	
1,2,3,4,7,8,9-HpCDF	167	88.2	
OCDF	802	279	
Average total TEQ _{DF} -WHO ₉₈	21.7	15.5	

Source: U.S. EPA (2002a).

Table 8-41. Quantity of sewage sludge disposed of annually for the reference year 1987 by primary, secondary, and advanced treatment publicly owned treatment works and potential dioxin TEQ releases

	Volume disposed of		Potential dioxin release (g of TEQ/yr)		
Use/disposal practice	(thousands of dry metric tons/yr)	Percent of total volume	I-TEQ _{DF}	$ ext{TEQ}_{ ext{DF}}$ - $ ext{WHO}_{98}$	
Land application	1,714	32 ^b	84	62.2	
Distribution and marketing	71	1.3	3.5	2.6	
Surface disposal site/other	396	7.4	19.4	14.4	
Sewage sludge landfill	157	2.9	7.7	5.7	
Co-disposal landfills ^c	1,819	33.9	89.1	66	
Sludge incinerators and co-incinerators ^d	865	16.1	е	e	
Ocean disposal	(336) ^f	(6.3) ^f	f	f	
TOTAL	5,357	100	204	151	

^aPotential dioxin TEQ release for nonincinerated sludges was estimated by multiplying the sludge volume generated (column 2) by the average of the mean I-TEQ_{DF} concentrations in sludge reported by Rubin and White (1992) (i.e., 50 ng/kg dry weight) and Green et al. (1995) and Cramer et al. (1995) (47.7 ng/kg). The calculations of TEQ_{DF} -WHO₉₈ used the mean concentration of 36.3 ng TEQ_{DF} -WHO₉₈/kg for the results reported by Green et al. (1995) and Cramer et al. (1995).

^bIncludes 21.9% applied to agricultural land, 2.8% applied as compost, 0.6% applied to forestry land, 3.1% applied to "public contact" land, 1.2% applied to reclamation sites, and 2.4% applied in undefined settings. 'Landfills used for disposal of sewage sludge and solid waste residuals.

^dCo-incinerators treat sewage sludge in combination with other combustible waste materials.

^eSee Section 3.5 for estimates of CDD/CDF releases to air from sewage sludge incinerators.

^fThe Ocean Dumping Ban Act of 1988 generally prohibited the dumping of sewage sludge into the ocean after December 31, 1991. Ocean dumping of sewage sludge ended in June 1992 (Federal Register, 1993b). The current method of disposal of the 336,000 metric tons of sewage sludge that were disposed of in the oceans in 1988 has not been determined.

Table 8-42. Quantity of sewage sludge disposed of annually for the reference year 1995 by primary, secondary, and advanced treatment publicly owned treatment works and potential dioxin TEQ releases

	Volume disposed of (thousands of		Potential dioxin release ^a (g TEQ/yr)		
Use/disposal practice	dry metric tons/yr)	Percent of total volume	I-TEQ _{DF}	$ ext{TEQ}_{ ext{DF}}$ - $ ext{WHO}_{98}$	
Land application ^b	2,500	41	122.3	90.7	
Advanced treatment ^c	700	12	34.2	25.4	
Other beneficial use ^d	500	7	24.5	18.2	
Surface disposal/landfill	1,100	17	53.8	39.9	
Incineration	1,400	22	e	e	
Other disposal method	100	1	4.9	3.6	
TOTAL	6,300	100	240	178	

^aPotential dioxin TEQ release for nonincinerated sludges was estimated by multiplying the sludge volume generated (column 2) by the average of the mean I-TEQ_{DF} concentrations in sludge reported by Rubin and White (1992) (50 ng/kg dry weight) and Green et al. (1995) and Cramer et al. (1995) (47.7 ng/kg). The calculations of TEQ_{DF}-WHO₉₈ used the mean concentration of 36.3 ng TEQ_{DF}-WHO₉₈/kg for the results reported by Green et al. (1995) and Cramer et al. (1995).

Sources: Federal Register (1990, 1993b).

^bWithout further processing or stabilization, such as composting.

^cSuch as composting.

^dEPA assumes that this category includes distribution and marketing (i.e., sale or give-away of sludge for use in home gardens). Based on the 1988 National Sewage Sludge Survey and 1988 Needs Survey, approximately 1.3% of the total volume of sewage disposed is distributed and marketed (Federal Register, 1993b). Therefore, it is estimated that 3 g TEQ_{DF}-WHO₉₈ (4 g I-TEQ_{DF}) were released through distribution and marketing in 1995.

^eSee Section 3.5 for estimates of CDD/CDF releases to air from sewage sludge incinerators.

Table 8-43. Quantity of sewage sludge disposed of annually for reference year 2000 by primary, secondary, and advanced treatment publicly owned treatment works and potential dioxin TEQ releases

	Volume disposed of (thousands of		Potential dioxin release ^a (g TEQ/yr)
Use/disposal practice	dry metric tons/yr)	Percent of total volume	TEQ _{DF} -WHO ₉₈
Land application ^b	2,800	43	60.8
Advanced treatment ^c	800	12.5	17.4
Other beneficial use ^d	500	7.5	10.9
Surface disposal/landfill	900	14	19.5
Incineration	1,500	22	e
Other disposal method	100	1	2.17
TOTAL	6,600	100	111

^a Potential dioxin TEQ release for nonincinerated sludges was estimated by multiplying the sludge volume generated (i.e., column 2) by the average of the mean TEQ_{DF} -WHO₉₈ concentrations in sludge reported by U.S. EPA (2002).

^bWithout further processing or stabilization, such as composting.

^cSuch as composting.

^dEPA assumes that this category includes distribution and marketing (sale or give-away of sludge for use in home gardens). Based on the 1988 National Sewage Sludge Survey and 1988 Needs Survey, approximately 1.3% of the total volume of sewage disposed is distributed and marketed (Federal Register, 1993b). Therefore, it is estimated that 1.9 g TEQ_{DF}-WHO₉₈ were released through distribution and marketing in 2000.

^eSee Section 3.5 for estimates of CDD/CDF releases to air from sewage sludge incinerators.

Table 8-44. Biosolids disposal practices for reference year 2000

Use/disposal practice	Volume disposed of (thousands of dry metric tons/yr)	Percent of total volume
Land application	3,100	61
Surface disposal/landfill	940	18
Incineration	1,000	20
Other	64	1
TOTAL	5,100	100

Source: NRC (2002).

Table 8-45. CDD/CDF concentrations in Swedish liquid soap, tall oil, and tall resin

Congener/congener group	Liquid soap (ng/L)	Tall oil (ng/kg)	Tall resin (ng/kg)
2,3,7,8-TCDD	ND (0.009)	3.6	ND (1)
1,2,3,7,8-PeCDD	0.4	5.3	3.1
1,2,3,4,7,8-HxCDD	ND (0.02)	ND (2)	ND (4)
1,2,3,6,7,8-HxCDD	0.32	ND (2)	810
1,2,3,7,8,9-HxCDD	0.18	ND (2)	500
1,2,3,4,6,7,8-HpCDD	1.9	ND (1)	5,900
OCDD	1	5.3	6,000
2,3,7,8-TCDF	0.62	17	ND (2)
1,2,3,4,8-/1,2,3,7,8-PeCDF	0.29	4.2	ND (0.4)
2,3,4,7,8-PeCDF	0.2	1.9	ND (0.5)
1,2,3,4,7,8/9-HxCDF	0.013	1.4	24
1,2,3,6,7,8-HxCDF	ND (0.004)	0.7	
1,2,3,7,8,9-HxCDF	ND (0.004)	ND (0.7)	ND (1)
2,3,4,6,7,8-HxCDF	ND (0.004)	ND (0.5)	ND (0.7)
1,2,3,4,6,7,8-HpCDF	ND (0.005)	ND (0.8)	10
1,2,3,4,7,8,9-HpCDF	ND (0.01)	ND (2)	9.0
OCDF	NA	NA	NA
Total 2,3,7,8-CDD ^a	3.8	14.2	13,213.1
Total 2,3,7,8-CDF ^a	1.123	25.2	43
Total I-TEQ _{DF} ^a	0.447	9.4	200
Total TEQ _{DF} -WHO ₉₈ ^a	0.647	12	196
Total TCDD	0.12	31	ND (1)
Total PeCDD	15	380	25
Total HxCDD	3.4	3.3	6,800
Total HpCDD	3.6	ND (1)	11,000
Total OCDD	1	5.3	6,000
Total TCDF	1	26	ND (2)
Total PeCDF	1.3	41	ND (0.5)
Total HxCDF	0.15	4.9	56
Total HpCDF	ND (0.01)	ND (2)	19
Total OCDF	NA	NA	NA
Total CDD/CDF ^a	25.57	491.5	23,900

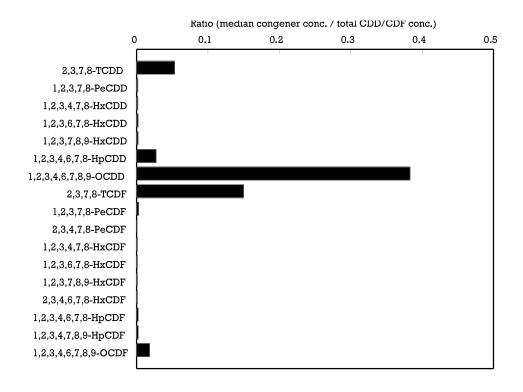
^aCalculations assume nondetect values are zero.

ND = Not detected (value in parenthesis is the detection limit)

NA = Not analyzed

-- = No information given

Source: Rappe et al. (1990c).



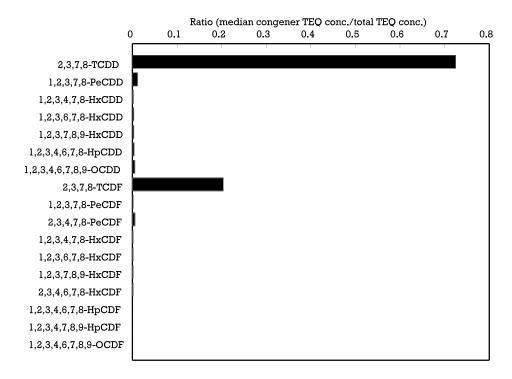
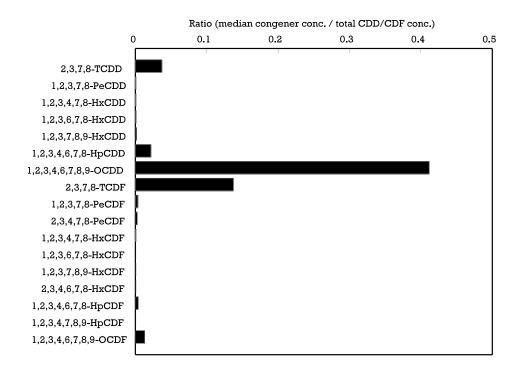


Figure 8-1. 104 Mill Study full congener analysis results for pulp.

Source: Median concentrations from U.S. EPA (1990a).



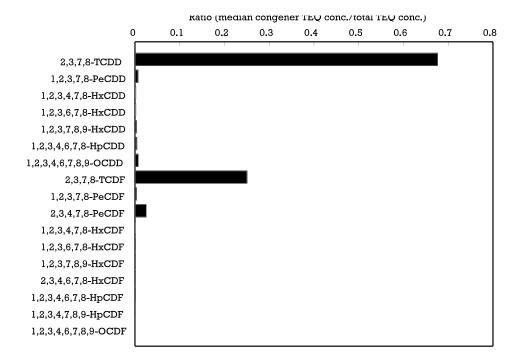


Figure 8-2. 104 Mill Study full congener analysis results for sludge.

Source: Median concentrations from U.S. EPA (1990a).

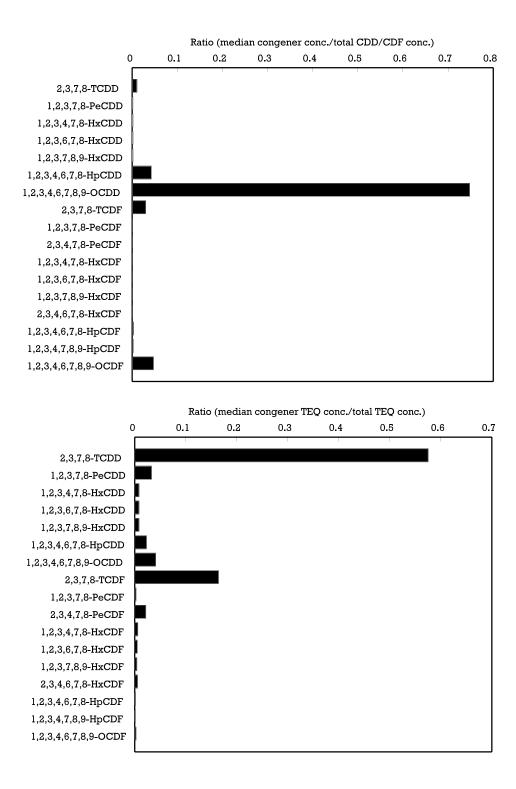
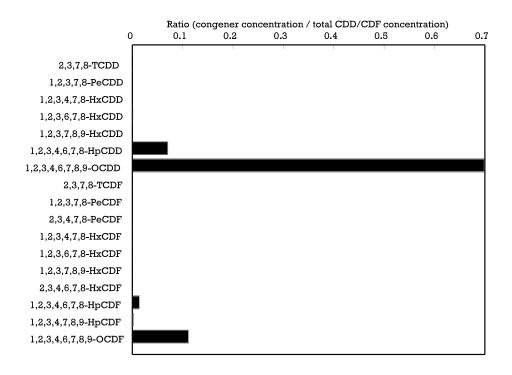
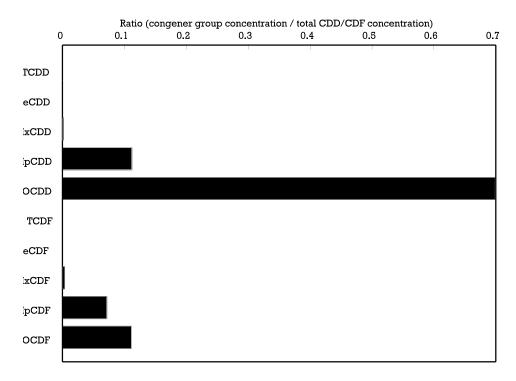


Figure 8-3. 104 Mill Study full congener analysis results for effluent

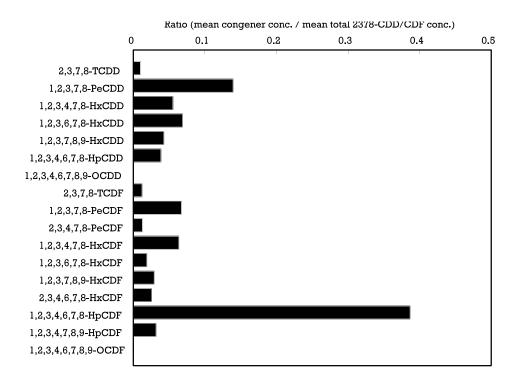
Source: Median concentrations from U.S. EPA (1990a).





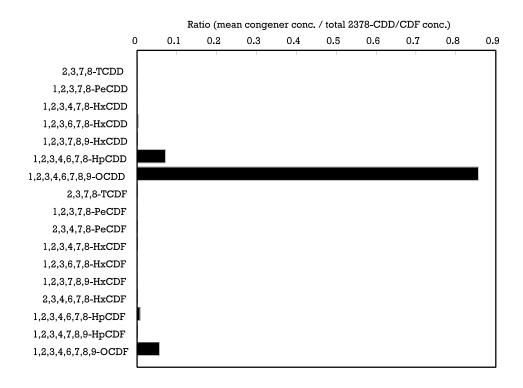
Nondetects set equal to zero.

Figure 8-4. Congener and congener group profiles for technical-grade PCP (based on data reported in Table 8-7).



Nondetect set equal to zero.

Figure 8-5. Congener profile for 2,4-D (salts and esters) (based on mean concentrations reported in Table 8-26).



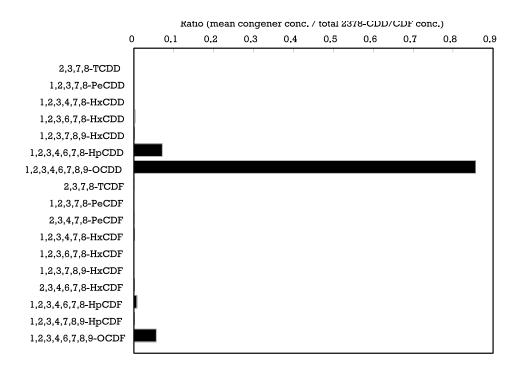


Figure 8-6. Congener profiles for sewage sludge

Source: Green et al. (1995).